FEATHERBOARD LEGEND
1. Lock knob
2. Feed direction instructions
3. Pointer
4. Leveling bulb
5. Angle lock collar
6. Mounting slot
7. Magnetic base

MULTI-FUNCTION FEATHER BOARD FOR FEEDING GUIDE
1. Install the feather board onto the slot of the tale.
2. The arrow direction on the feather board must be the same as the workpiece feeding direction.
3. Place the clamp into the slot to tighten the feather board.
4. Adjust the feather board to a proper position, so that the workpiece to be cut is pressed by the feather board.

WARNING: Do not use this feather board to push the workpiece forward when cutting. Doing so may cause kickback.

TO SET THE TILT ANGLE
1. Place the feather board on a flat surface and make zero-setting.
2. The zero-setting can be made by turning the inner ring until the leveling bulb is just located at the center between the right and left lines.
3. Slightly shift the inner ring upward when you want to turn the inner ring.
4. Have the pointer on the inner ring aligned with the “O” graduation on the outer graduated scale ring.
5. Turn the outer graduated scale ring to the desired tilting angle. Have this angle graduation aligned with the pointer on the inner ring.
6. Press down the inner ring to fix the set angle.
7. Attach this feather board onto the sawblade, using the magnetic base.
8. Tilt the sawblade by turning the tilt adjustment handwheel on your machine, until the leveling bulb is just located between the right and left end lines. The sawblade will be tilted to the correct angle.

APPLICATION:
This feather board is suited for accurate for tilting settings, band saws, etc.
SAFETY RULES

WARNING: Do not attempt to operate until you have read thoroughly and understand completely all instructions, rules, etc. contained in this manual. Failure to comply can result in accidents involving fire, electric shock, or serious personal injury. Keep this owner’s manual and review frequently for continuous safe operation.

1. Know your machine. For your own safety, read the owner’s manual carefully. Learn its application and limitations, as well as specific potential hazards pertinent to this machine.

2. Make sure all tools are properly grounded. If the tool electrical plug has three prongs, it should be used with a three-hole electrical socket. If a three-prong to two-prong adapter is used, the adapter lug must be properly grounded. Do not remove or otherwise disable the third plug.

3. Keep guards in place and in working order. If a guard must be removed for maintenance or cleaning, make sure it is properly reattached before using the tool again.

4. Remove adjusting keys and wrenches. Form habit of checking to see that keys and adjusting wrenches are removed from the machine before turning it on.

5. Keep work area clean. Cluttered areas and workbenches increase the likelihood of an accident.

6. Do not use in dangerous environments. Do not use power tools in damp or wet locations, or expose them to rain. Keep work area well illuminated.

7. Keep children away. All visitors should be kept at a safe distance from work area.

8. Make workshop childproof. With padlocks, master switches, or by removing starter keys.

9. Do not force the machine. It will do the job better and be safer at the rate for which it was designed.

10. Use the right tools. Do not force the machine or attachments to do a job for which they were not designed. Contact the manufacturer or distributor if there is any question about the tool’s suitability for a particular job.

11. Wear proper apparel. Avoid loose clothing, gloves, neckties, rings, bracelets, or jewelry which could be caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.

12. Always use safety glasses. Also use face or dust mask if operation is dusty. Everyday eyeglasses only have impact resistant lenses. They are NOT safety glasses.

13. Secure work. Use clamps or a vise to hold work when practical. It is safer than using your hand and free both hands to operate the tool.

14. Do not overreach. Keep proper footing and balance at all times.


16. Disconnect machine from power source. Before servicing and when changing accessories, or when mounting and remounting motor.

17. Avoid accidental starting. Make sure switch is in the “off” position before plugging in power cord.

18. Use recommended accessories. Consult the owner’s manual for recommended accessories.

19. Check damaged parts. Before further use of the machine, a guard or other part that is damaged should be carefully checked to make sure it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other condition that may affect its operation. Guards or other parts that are damaged should be properly repaired or replaced.

20. Never leave machine running unattended. Turn power off. Do not leave the machine until it comes to a complete stop.

21. Do not use any power tool while under the effects of drugs, alcohol, or any medication.

22. Always wear a face or dust mask if operation creates a lot of saw dust and/or wood chips. Always operate the tool in a well-ventilated area and provide for proper dust removal. Use a wood dust collection system whenever possible.