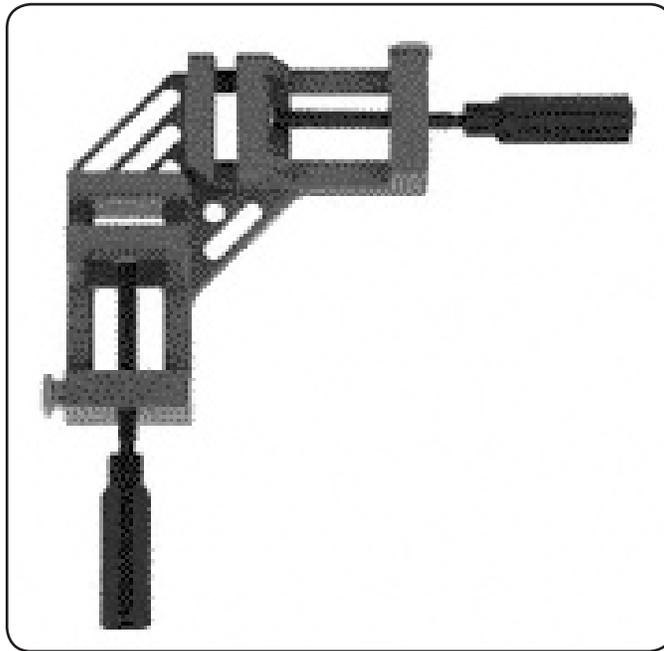


CORNER CLAMP

Model 38661

SET UP AND OPERATING INSTRUCTIONS



Diagrams within this manual may not be drawn proportionally.

Due to continuing improvements, actual product may differ slightly from the product described herein.

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**Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.**

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For technical questions or replacement parts, please call 1-800-444-3353.

Manual Revised 07k

SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

TECHNICAL SPECIFICATIONS

Maximum Jaw Capacity	2 1/2 "
Jaw Width	2 5/8"
Body	Cast Aluminum
Handles	Heavy Duty PVC
Screws	Hardened Steel Threaded Lead

Product Use: Excellent tool for accurate mitre and corner clamping. The Quick Release feature makes set-up quick and easy.



IMPORTANT SAFETY INSTRUCTIONS!



READ ALL INSTRUCTIONS BEFORE USING THIS PRODUCT!

The Operator

COMMON SENSE AND CAUTION ARE FACTORS WHICH CANNOT BE BUILT INTO ANY PRODUCT. THESE FACTORS MUST BE SUPPLIED BY THE OPERATOR. PLEASE REMEMBER:

- Do not operate the product if under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment/reflexes might be impaired.
- Do not wear loose clothing or jewelry as they can be caught in moving parts.
- Protective gloves and non-skid footwear is recommended.
- Wear restrictive hair covering to contain long hair.
- Use eye and ear protection. Always wear:
- ANSI approved impact safety goggles.
- Maintain proper footing and balance at all times.

Work Area

TO AVOID RISK OF PERSONAL INJURY, EQUIPMENT DAMAGE, FIRE AND SHOCK, MAKE SURE YOUR **WORK AREA** IS:

- Free of damp, wet or rainy conditions
- Free of children (never let them handle tools or machinery)
- Well-lit
- Clean and uncluttered

UNPACKING

When unpacking your Corner Clamp, if any part is missing or broken, please call **HARBOR FREIGHT TOOLS** at **1-800-444-3353**.

ASSEMBLY

Your Corner Clamp comes assembled. It is important that you read the entire manual to become familiar with the tool **BEFORE** you use the Corner Clamp.

BEFORE OPERATING

1. **If there is any question about a condition being safe or unsafe, DO NOT operate the tool.**
2. Before using any tool, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function.
3. Be certain to read all operating instructions on your Corner Clamp prior to operation. Before operating your Corner Clamp check for damaged parts. You should also:
Make sure the clamps and screws are tight. Make certain you check after each setting of Clamps.

OPERATION

- Never force the tool or attachment to do the work of a larger industrial tool. It is designed to do the job better and more safely at the rate for which it was intended.
 - The Corner Clamp can also be mounted to a workbench via holes in center portion of Clamp.
 - Do not overtighten Clamp as this may result in damage to work piece or Clamp.
1. With Screw set so that Jaw is open to Maximum capacity, set the work piece in the Jaw openings. Press down the Quick Release button (colored button on top corners of the Clamp) and move the Clamp to the approximate position needed to Clamp the work piece.
 2. Turn Handle clockwise to tighten the Clamp onto the work piece. Make certain the Clamp sits securely on the work piece and make final turns until the Clamp is firmly tightened.
 3. For any minor adjustments, turn the handle counterclockwise to loosen the Clamp. The Quick Release can be used to loosen the Clamp Screw so that it will slide some or all of the way to the back of the Clamp opening.

Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.