

# Owner's Manual & Safety Instructions

**Save This Manual** Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

23i



## Greenhouse

8'5" L x 6'3" W x 6'5" H



**47712**

Visit our website at: <http://www.harborfreight.com>  
Email our technical support at: [productsupport@harborfreight.com](mailto:productsupport@harborfreight.com)

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included.

### **⚠ WARNING**

Read this material before using this product. Failure to do so can result in serious injury.  
**SAVE THIS MANUAL.**

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### WARNING SYMBOLS AND DEFINITIONS

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
	Addresses practices not related to personal injury.

# IMPORTANT SAFETY INFORMATION

The warnings, precautions, and instructions discussed in this manual cannot cover all possible conditions and situations that may occur. The operator must understand that common sense and caution are factors, which cannot be built into this product, but must be supplied by the operator.

## Assembly / Installation Precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. This unit contains pieces with sharp edges. The machined edges of the aluminum parts and the ends of the panel clips may be sharp. Handle all parts carefully.
4. Keep assembly area clean and well lit.
5. Keep bystanders out of the area during assembly.
6. Do not assemble when tired or when under the influence of alcohol, drugs or medication.
7. Product capabilities apply to properly and completely assembled product only.
8. Locate the Greenhouse on a flat, level, surface. A concrete foundation is recommended for a high-quality installation.

## Use / Service Precautions

1. **This product is not a toy. Do not allow children to play in or climb on this product.** Although this greenhouse does include some caps, there are still some exposed sharp edges. In addition, protective covers may fall off in time. Children must be supervised if allowed near the greenhouse.
2. **SNOW/DEBRIS ACCUMULATION HAZARD.** The heavy weight of accumulated snow or other debris can cause parts of this greenhouse to buckle suddenly. Do not allow debris to accumulate on top of the greenhouse. If snowfall is expected, place additional supports (sold separately) underneath the Crown (35). **NEVER enter a greenhouse with accumulated debris on top.**
3. Use as intended only.
4. Inspect periodically; replace damaged parts immediately and do not enter greenhouse if parts are loose or damaged.
5. For your safety, service and maintenance should be performed regularly by a qualified technician.



**SAVE THESE INSTRUCTIONS.**



## Specifications

Overall Dimensions	8'5" L x 6'3" W x 6'5" H
Window Dimensions	23" L x 20" W
Door Dimensions	64" H x 24" W x 1-1/4" Thick
Materials	Aluminum Frame Transparent Polycarbonate Sheets
Aluminum Thickness	0.038"
Polycarbonate Sheet Thickness	0.165"

## Foundation Installation



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this document including all text under subheadings therein before set up or use of this product.

### IMPORTANT—READ THE FOLLOWING CAREFULLY BEFORE PROCEEDING

- Prior to assembly, a proper foundation must be laid. The greenhouse must be properly supported to help prevent property damage and injury in the event of strong winds or inclement weather. Wind and ground conditions may vary from site to site, and may affect the practicality and effectiveness of anchoring methods substantially. If you have any doubt regarding the stability of the foundation you are to use, consult a professional.
- It is always your responsibility to ensure that the greenhouse is properly anchored. Harbor Freight Tools cannot be held responsible for personal injury, damage to the greenhouse, or other property damage that occurs as a result of improperly anchoring the greenhouse.
- Be certain to check with local authorities to obtain all required building permits and to familiarize yourself with any building codes that may apply.
- Decide on a location for the greenhouse. The location should optimally be a level, well-lit area that is sheltered from the wind. The door of the greenhouse should not open towards the prevailing wind, if possible.

# Concrete Anchor Foundation

1. Frame is assembled out of 4x4 treated lumber, appropriate hardware, and prefabricated concrete anchors (sold separately).
2. Assemble 4x4 pieces to dimensions shown (**See Figure A.**) Trim wood to fit. Confirm assembly is square and level. Diagonal dimensions, from outside corners should be 122-1/8".
3. Assemble frame together using hardware.

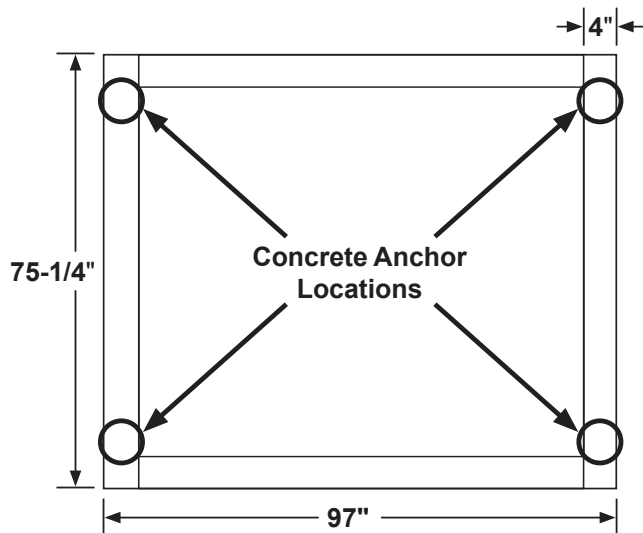


Figure A: Wood Frame Dimensions

4. Dig a hole for each concrete anchor in locations shown (**See Figure A.**) Holes should be slightly oversized and deep enough so installed frame almost rests on the ground.
5. Place an anchor in each hole, and the frame on the anchors. Use a level on the frame to confirm anchors are sunk to proper depth. If an anchor needs to be raised, partially fill hole under anchor with sand or gravel.
6. With frame level, secure it to the anchors. Fill holes fully with earth removed previously.
7. Optional: For convenience, frame may be filled with a proper fill material, such as gravel (sold separately).

8. Match Floor Plates (16, 17, 34) (**See page 8**) lengths to frame base edge lengths. Place Front Floor Plate (17) on door side of base.

**NOTE:** Position Floor Plates (16, 17, 34) with their outer edges overhanging frame outer edges. (**See Figure B.**) **Do not secure Floor Plates to frame at this time.**

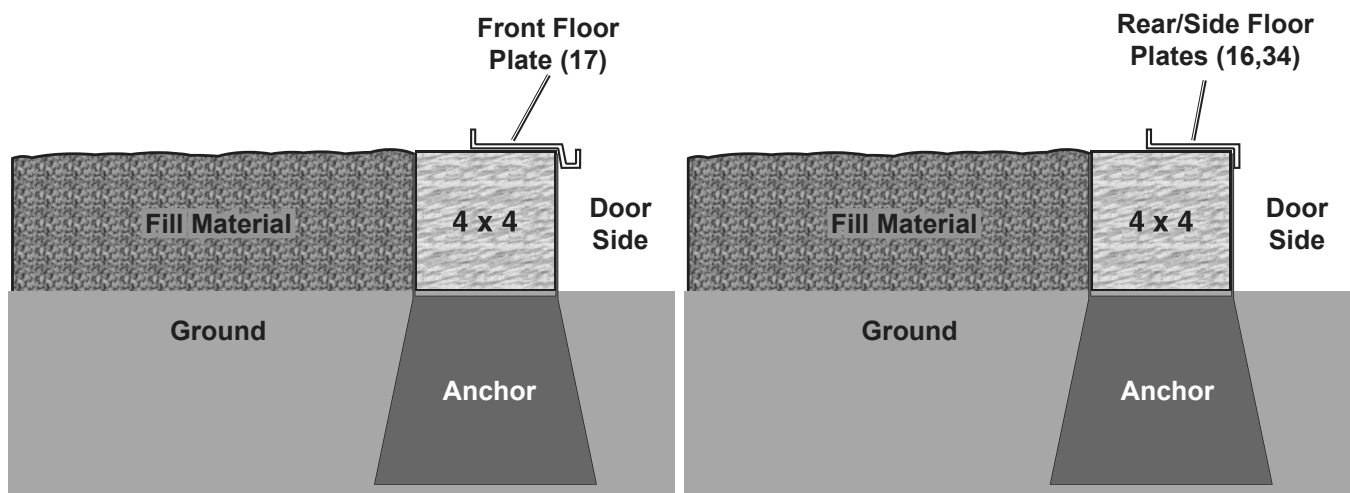


Figure B: Concrete Anchor Foundation - Cross Section

# Treated Wood Base Foundation

1. Frame is assembled out of 4x6 and 2x12 treated lumber, hardware (including galvanized lag bolts/deck screws), and fill material, such as gravel (sold separately).
2. Assemble 2x12 pieces to dimensions shown (See Figure C.) Trim wood to fit. Confirm assembly is square and level; if needed, fill under sections of base to level. Diagonal dimensions from outside corners should be 122-1/8".

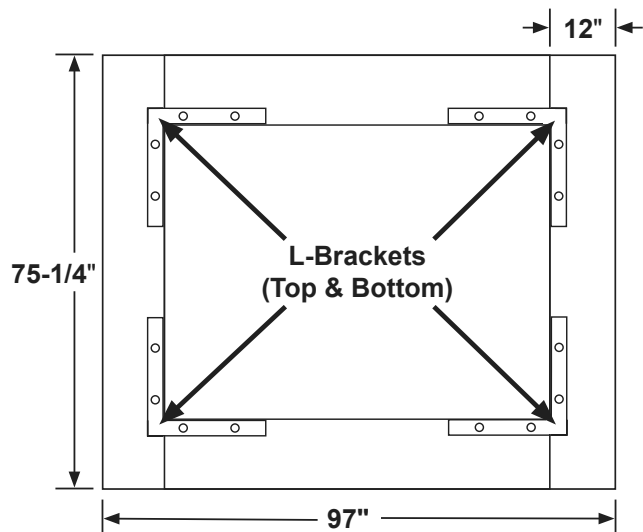


Figure C: Wood Base Dimensions

3. Assemble 4x6 pieces on top of 2x12 base as shown (See Figure D.)
4. Fill base with fill material to top of 4x6 pieces.
5. Match Floor Plates (16, 17, 34) (See page 8) lengths to frame base edge lengths. Place Front Floor Plate (17) on door side of base.

**NOTE:** Position Floor Plates (16, 17, 34) with their outer edges overhanging frame outer edges. (See Figure D.) Do not secure Floor Plates to frame at this time.

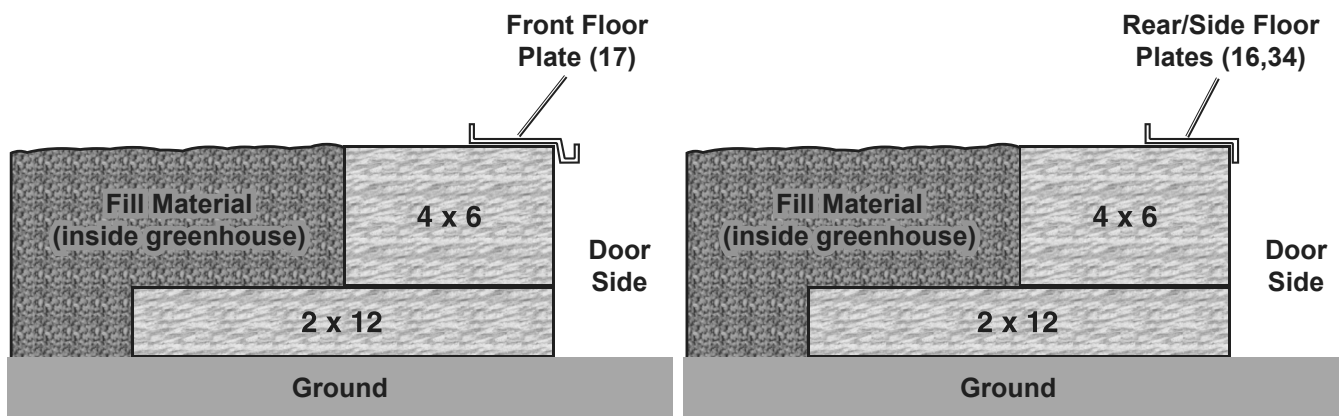


Figure D: Treated Wood Base - Cross Section

# Concrete Slab Foundation

## Constructing a Wooden Sill

**Note:** Greenhouse must be attached to wood sill, not a concrete slab.

1. Sill is assembled out of 4 x 2 thick treated lumber and appropriate hardware (sold separately).
2. Cut boards to dimensions shown (**See Figure E.**) Place them on a level floor surface to form a rectangle.
3. Square the boards, then take measurements. Diagonal dimensions from outside corners should be 122-1/8".
4. Secure boards together at corners using hardware (sold separately).
5. Drill two 1/4" holes through each board (**See Figure E.**)

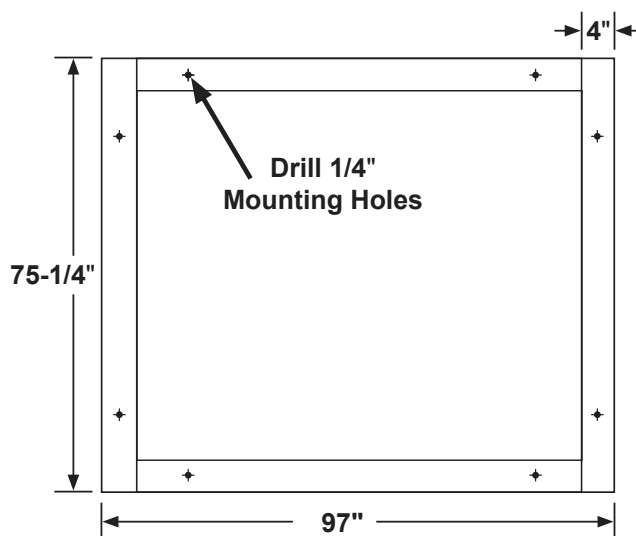


Figure E: Wood Sill Dimensions

## Attaching the Sill to the Concrete Slab

**Note:** Concrete slab can be slightly oversized from sill dimensions.

1. Lay sill on concrete slab, using sill as a template, mark drilling locations.
2. Remove sill.
3. Drill 1/4", minimum 4" deep, holes in marked locations. Blow concrete dust out of drilled holes.
4. Replace sill, aligning holes. If necessary, level sill by inserting stainless steel shims (sold separately) between sill and concrete floor. Do not exceed 1/2" shim thickness.
5. Secure sill using 1/4" diameter anchor bolts of appropriate length, washers, and nuts (sold separately).

## Positioning the Floor Plates on the Sill

Match Floor Plates (16, 17, 34) (**See page 8**) lengths to frame base edge lengths. Place Front Floor Plate (17) on door side of base.

**NOTE:** Position Floor Plates (16, 17, 34) with their outer edges overhanging sill outer edges. (**See Figure F.**) **Do not secure Floor Plates to Sill at this time.**

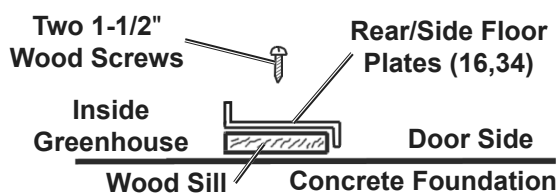
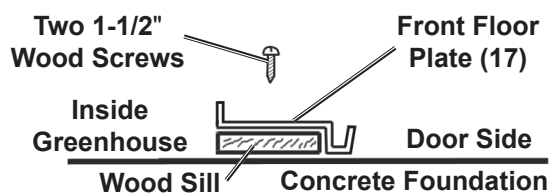


Figure F: Sill - Cross Section

## Frame Assembly



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this document including all text under subheadings therein before set up or use of this product.

- Unless otherwise noted, attach frame parts using Bolts (43) and Nuts (52) provided. Tighten nuts 1/4 turn past finger tight; do not overtighten.
- Bolt heads will fit into slots on back of studs to hold bolts in place during assembly.
- Lay out all parts by number prior to assembly.
- Use an assistant or appropriate support (sold separately) to keep partially assembled parts upright during assembly. Use two assistants to assemble Crown pieces to the frame.
- Assemble on a clear, calm day. Wind will damage the Greenhouse and make assembly difficult.

## Assembling the Corners, Edges, and Rear Frame

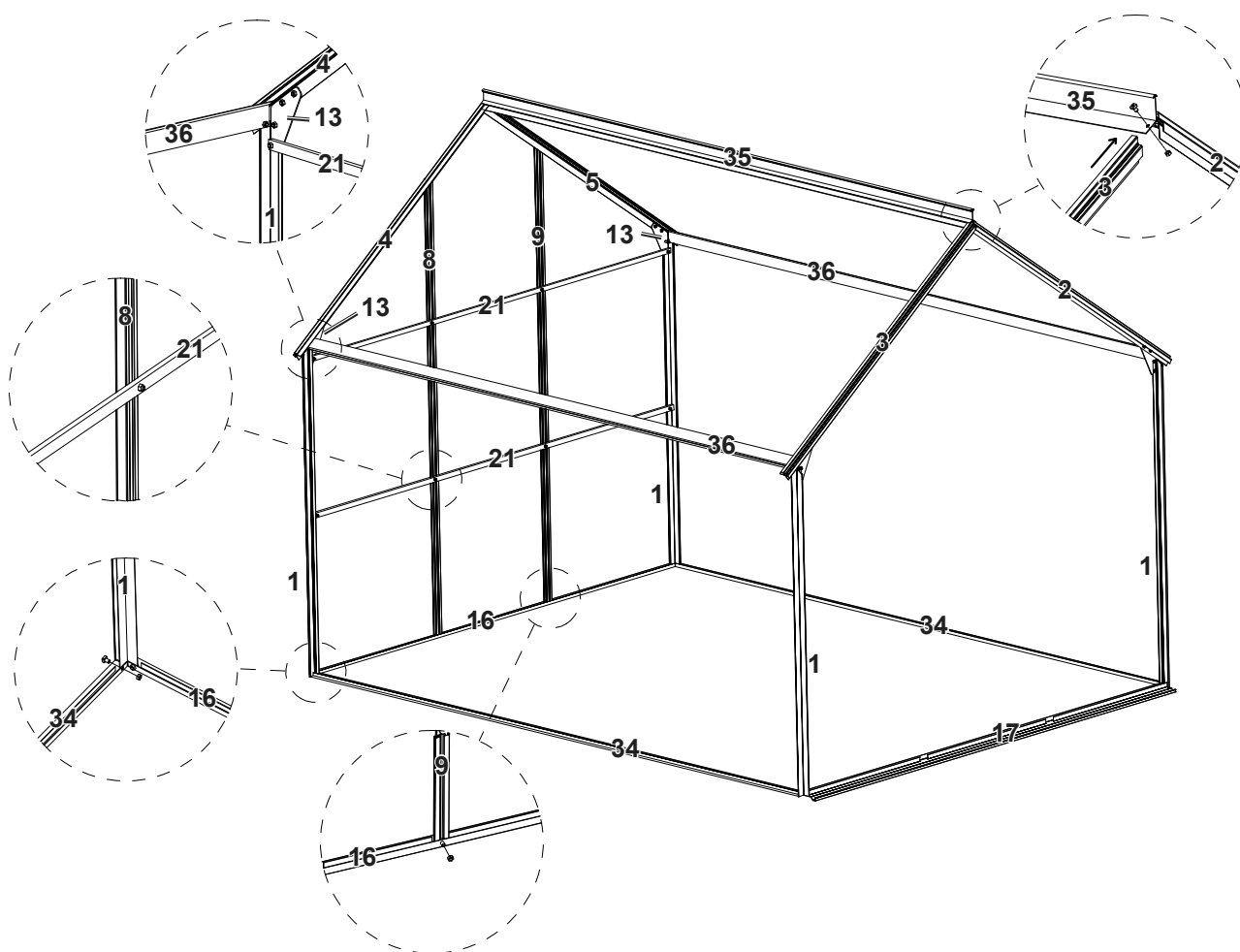


Figure G: Outer Frame and Rear Frame

1. Attach Corner Posts (1) to Floor Plates (16, 17, 34). Attach Corner Post to outside of each corner, with the end with two holes at top.
2. Drill three pilot holes 1-1/2" through each Floor Plate and into underlying wood sill or base. Do not drill into hardware used earlier. Secure Floor Plates to sill or base using 1-1/2" long wood screws (sold separately).



3. Attach each Side Ceiling Plate (36) flat against inside of two Corner Posts (1). Completed frame sections will need support.
4. Attach upper Rear Horizontal Brace (21) with two Corner Gussets (13) to inside of Corner Posts (1) attached to Rear Floor Plate (16) using Bolts (42,43) and Nuts (52). Bolts (42) are used where Rear Horizontal Brace is attached.
5. Attach lower Rear Horizontal Brace (21) to inside of Corner Posts (1) attached to Rear Floor Plate (16) using Bolts (42) and Nuts (52).
6. Attach Front and Rear, Right and Left Crown Beams (2,3,4,5) to outside of Crown (35) with angled edges towards top.
7. Attach Corner Gussets (13) to inside of Corner Posts (1) attached to Front Floor Plate (17) using second hole up from bottom.
8. With two assistants, lift Crown Assembly and place Crown Beams (2-5) on top of Corner Gussets (13) and secure in place.
9. Attach Left and Right Rear Studs (8,9) to outside of Rear Floor Plate (16), Rear Horizontal Braces (21), and Rear Crown Beams (4,5). Cutoff corners on Studs should be at top and face away from center of greenhouse. Use longer Bolts (42) when connecting Studs to Rear Horizontal Braces.

## Assembling the Side Frames

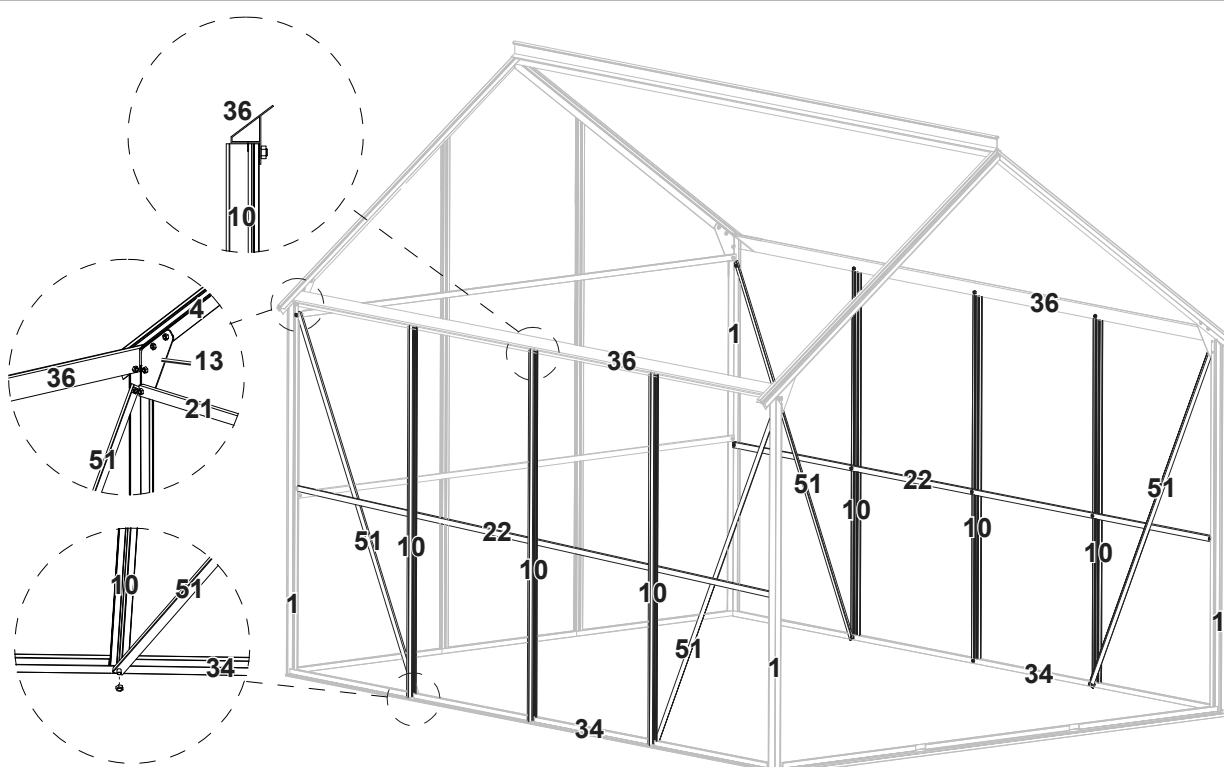
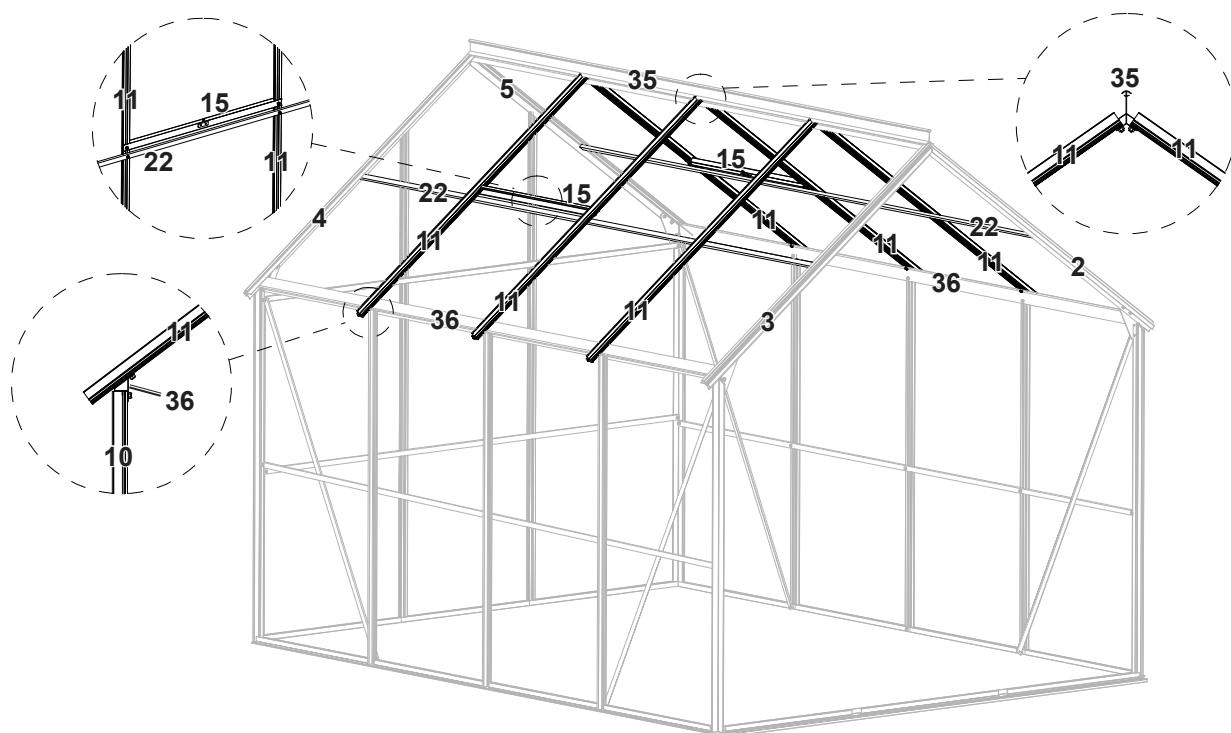


Figure H: Side Frames

1. Attach Side Studs (10) to Side Floor Plates (34) and Side Ceiling Plates (36). Use longer Bolts (42) for bottom bolts for four outermost Side Studs, nearest to Side Diagonal Braces (51).
2. Attach Side Horizontal Braces (22) to inside of Side Studs (10) and Corner Posts (1) using Bolts (42) and Nuts (52).
3. Attach Side Diagonal Braces (51) to inside of Corner Posts (1) and Side Floor Plates (34) with angle facing away from Side Studs (10) using Bolts (43-top), *existing* Bolts (42-bottom) and Nuts (52). Side Diagonal Braces and outermost Side Studs (10) will share Bolt (42) and Nut (52) at bottom connection.

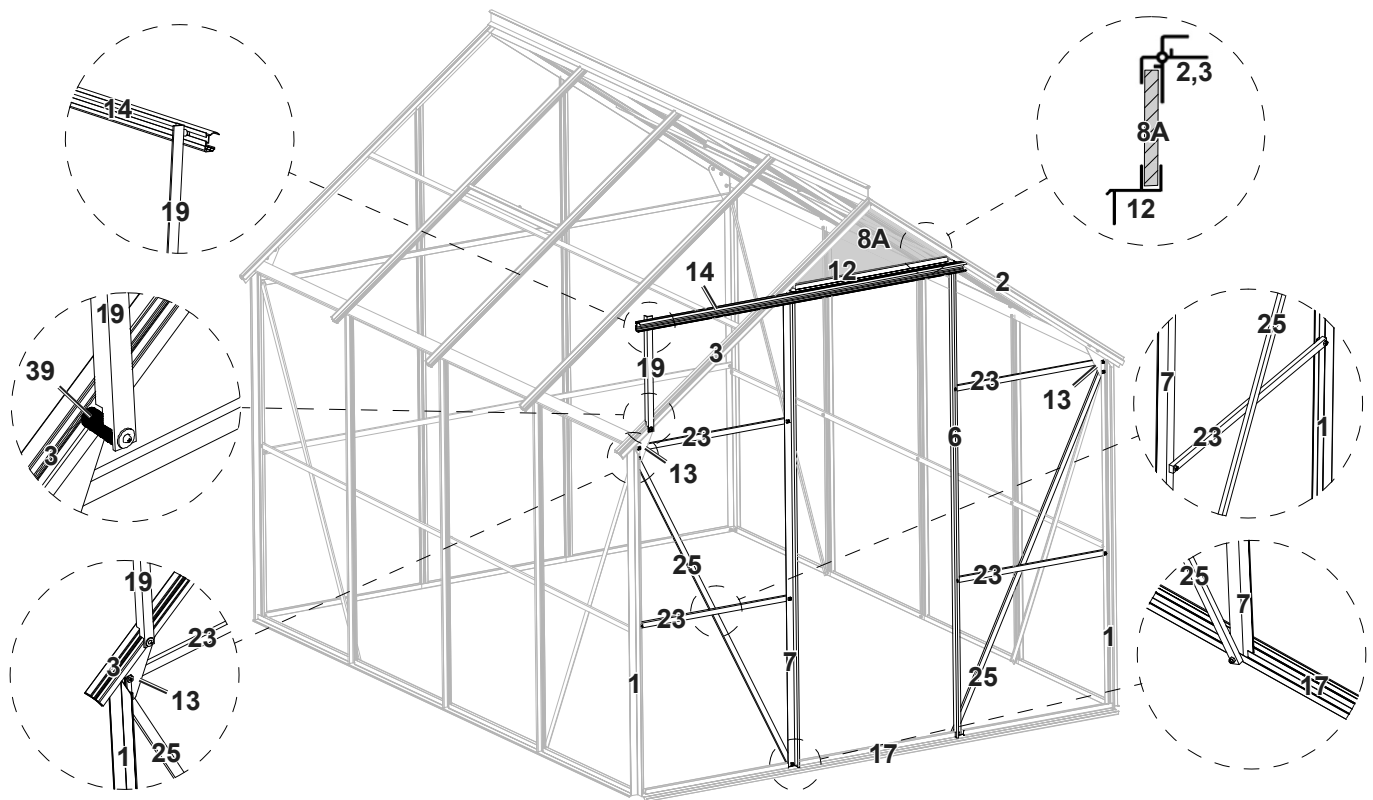
# Assembling the Roof Frame



**Figure I: Roof Frame**

1. Attach Roof Studs (11) between Crown (35) and Side Ceiling Plates (36).
2. Attach Side Horizontal Braces (22) to inside of Roof Studs (11) and Front and Rear, Right and Left Crown Beams (2,3,4,5) using Bolts (42) and Nuts (52).
3. Slide Window Support Beams (15) onto Roof Studs (11) in locations illustrated (one per side) with Window Stop on underside and its tab pointing towards the Crown (35). Use Bolts (43) and Nuts (52), to secure Beam loosely in place. Final adjustment will be after installing the window.

# Assembling the Front Frame



**Figure J: Front Frame**

1. Attach Right and Left Doorway Studs (6,7) to outside of Front Floor Plate (17) using Bolts (42) and outside of Front Right and Left Crown Beams (2,3) using Bolts (43) and Nuts (52). Cutoff corners on Studs should be at top and face away from center of greenhouse.
2. Attach Front Horizontal Brace (23) to inside of Corner Posts (1) and Right and Left Doorway Studs (6,7) in locations shown above using Bolts (42) and Nuts (52).
3. Attach Front Diagonal Braces (25) to inside of Right and Left Doorway Studs (6,7), Front Floor Plate (17), and Corner Gussets (13) with angle facing away from Corner Gussets and Doorway Studs using Bolts (43-top), *existing* Bolts (42-bottom) and Nuts (52). Front Diagonal Braces and Right and Left Doorway Studs will share Bolt (42) and Nut (52) at bottom connection.

4. Remove protective film from both sides of Panel (8A).

**Note:** Ensure window side covered in white film is facing outwards when installed.

5. Slide Panel (8A) into grooves in Front Right and Left Crown Beams (2,3). While holding Panel in place, Slide groove of Top Doorway Beam (12) onto bottom of Panel and attach Top Doorway Beam between Front Right and Left Crown Beams (2,3) with nicked corners facing up and two remaining holes facing outside to allow Door Rail (14) to be attached.
6. Attach Door Slide Support (19) to Front Left Crown Beam (3) using Long Door Support Bolt (41) and Nut (52), with Door Support Spacer (39) between Support and Crown Beam.
7. Place three Bolts (43) in Slots in back of Door Rail (14). Attach Rail to Top Doorway Beam (12) and free end of Door Slide Support (19) with rounded side up and secure with Nuts (52).

# Assembling the Door

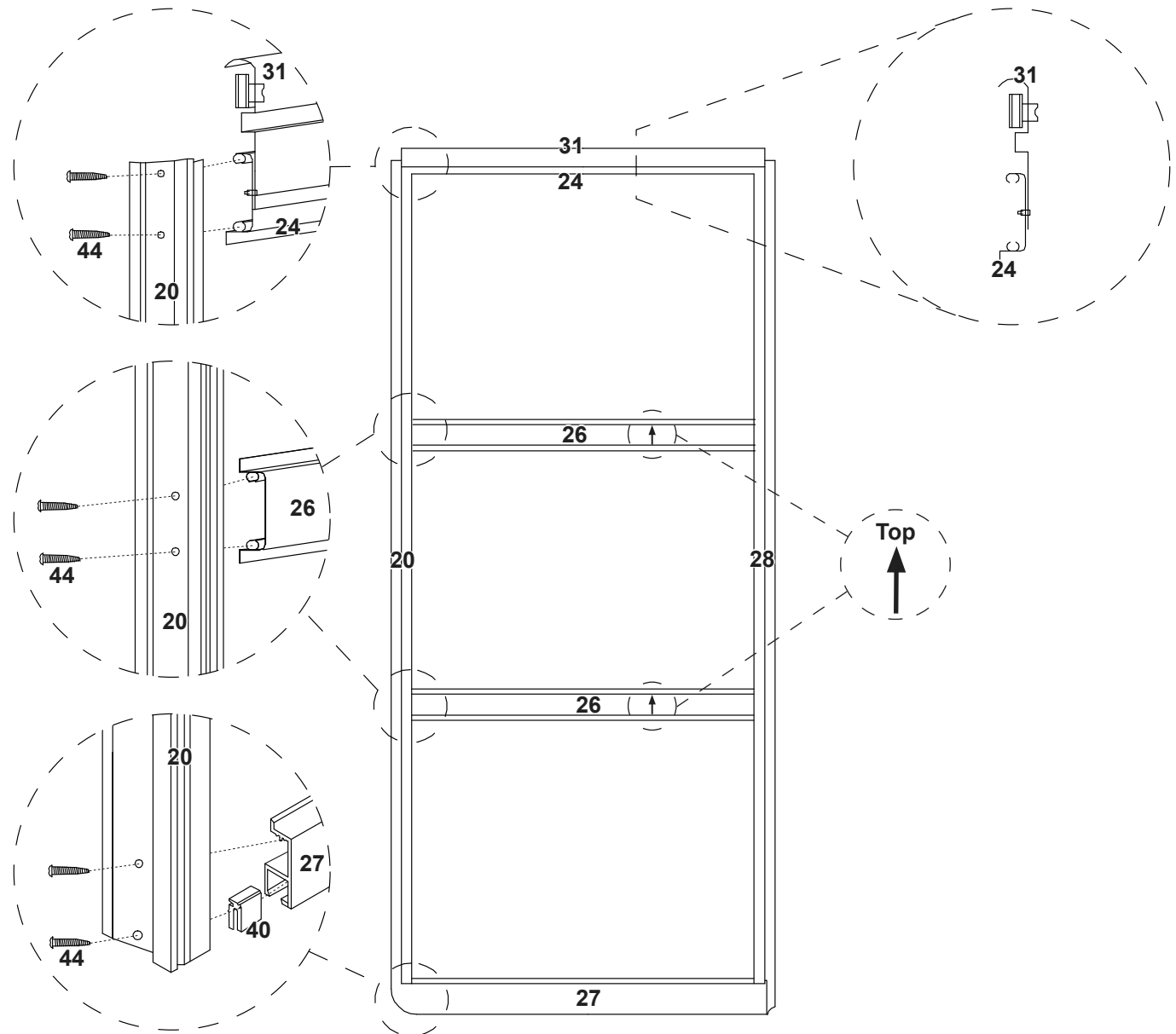


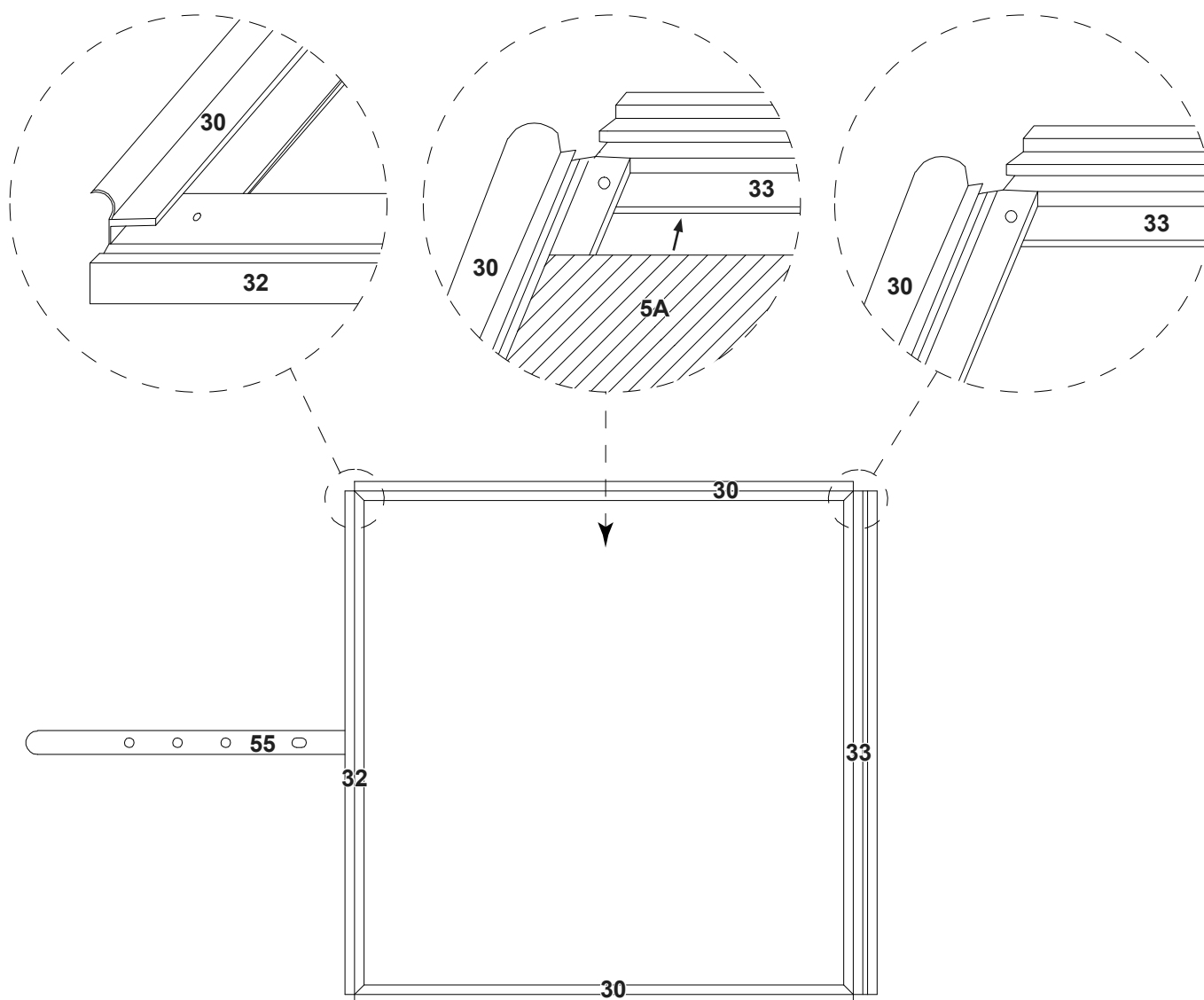
Figure K: Door Assembly

**Door is assembled using Door Screws (44).**

**Screws thread directly into rounded portion of center parts of door.**

1. Place Left Door Frame (20) with Rubber Seal (56) side down. Attach Center Door Frames (26) to Left Door Frame (20) with rounded portion facing front. Center Door Frames are marked with an arrow that must point towards top of door.
2. Attach Right Door Frame (28) to Center Door Frames (26) as in *Step 1*.
3. Attach Door Top Frame (24) to Left and Right Door Frames (20,28) with rounded portion facing front and flange where pane sits facing center of door.
4. Use two Bolts (43) and two Nuts (52) to attach Door Slider (31) to Door Top Frame (24) with rollers on top of door.
5. Insert a Door Bottom Slider (40) into each end of Bottom Door Frame (27) with gap facing back of door. Attach Bottom Door Frame (27) to Left and Right Door Frames (20,28) using Screws (44) on each side – top one into Bottom Door Frame (27) and bottom one into Door Bottom Slider (40).

# Assembling the Windows

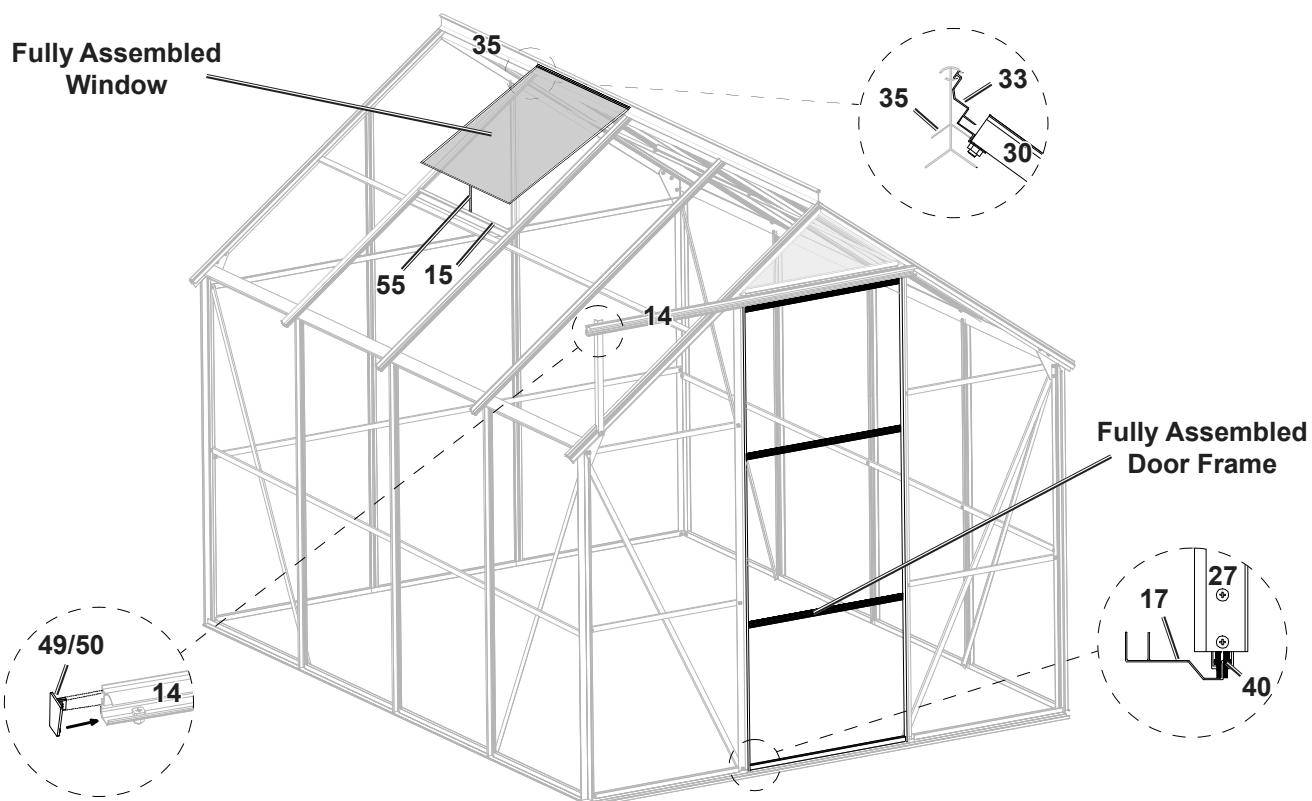


**Figure L: Window Assembly**

**Follow steps below for each window.**

1. Attach Side Window Frames (30) to Top Window Frame (33) with Bolts (43) and Nuts (52).
2. Insert Bolts (43) into holes at bottom of Side Window Frames (30), so threads stick out bottom of window.
3. Remove protective film from both sides of Window Panel (5A). Slide Window Pane (5A) into three sided frame.
4. Slide Bottom Window Frame (32) onto Bolts (43) and Window Pane (5A). Secure in place with Nuts (52). If needed, apply slight pressure to Bolt heads through Window Pane to allow Nuts to thread on properly.
5. Window Brace (55) comes from factory pre-attached to Bottom Window Frame (32).

**Note:** Ensure window side covered in white film is facing outwards when installed.



**Figure M: Door and Window Mounting**



1. Raise assembled Door Frame up and insert first Roller (53) of Door Slider (31) onto Door Rail (14). Align first Bottom Door Slider (40) over edge of Front Floor Plate (17). Slide door over and align next top Roller and bottom Slider as just done.
2. Once door is installed, install Bolt (43) and Nut (52) into hole on each side of Door Rail (14) to prevent door from sliding off rail. Attach Right and Left Rail End Caps (49,50) onto Door Rail ends.
3. Slide top edge of Top Window Frame (33) of Fully Assembled Window into slot at top of Crown (35). Window Brace (55) should be aligned with Window Stops (48) on bottom of Window Support Beams (15). Slide Window into place over one Window Support Beam (15) and gradually lower into place.
4. Loosen Nuts (52) holding Window Support Beams (15) in place and slide Window Support Beams (15) up to touch Windows. Secure in place.



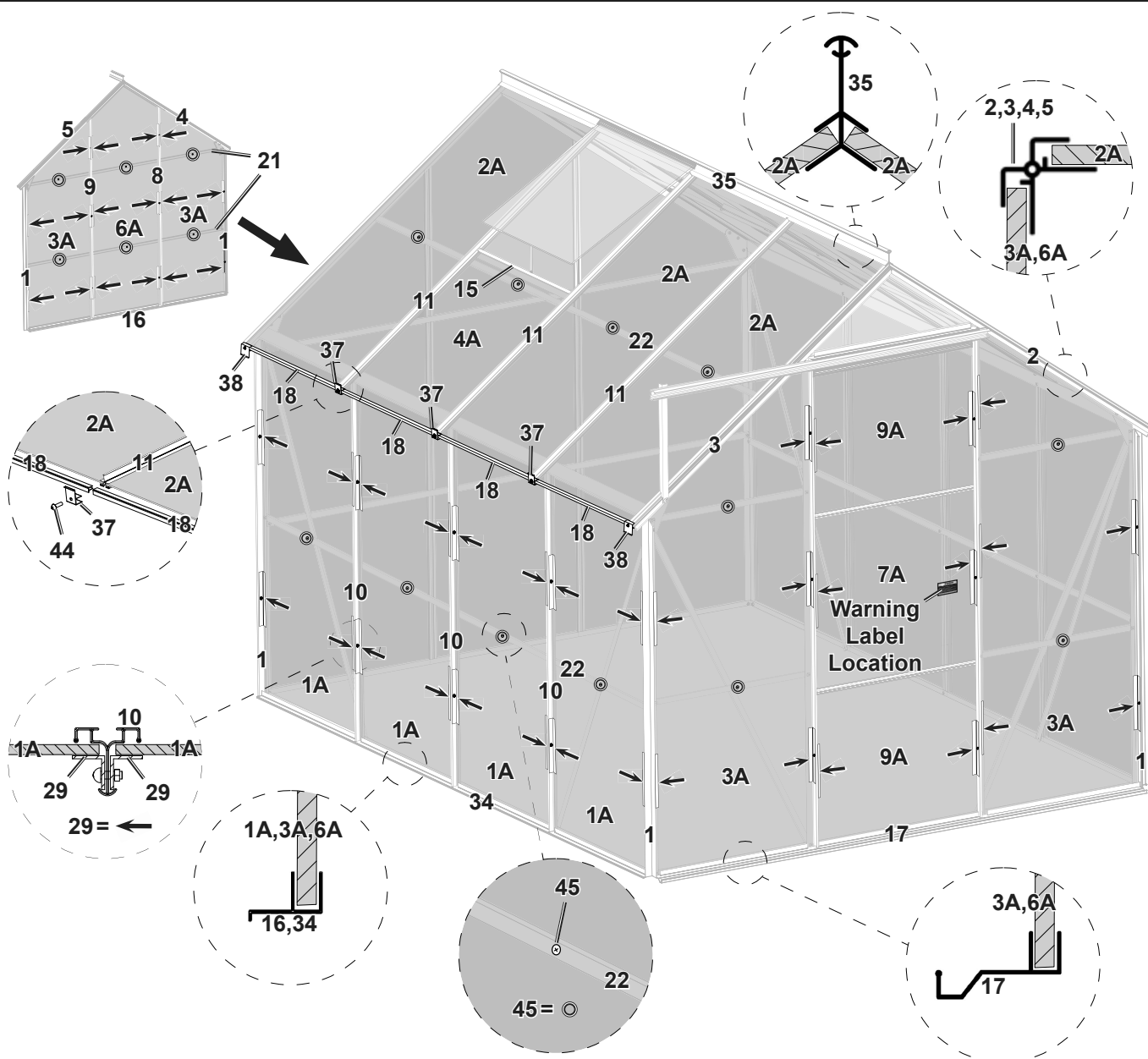


Figure N: Panel Installation



**Assemble one Panel at a time and secure with Panel Clips before proceeding.  
Install all Side, Front, and Rear Panels before installing Roof Panels.**

**Note:** Remove protective film from both sides of Panels as they are installed. After removing protective film from Door Center Panel (7A), attach warning label so it is readable from outside of greenhouse after panel is installed. Install Door Center Panel.

**Note:** Ensure window side covered in white film is facing outwards when installed.

1. Assemble Door Panels (7A,9A) into openings of door and secure in place with Panel Clips (29), Bolts (43), and Nuts (52).
2. Place each Side Panel (1A,3A,6A) in its proper location on front, sides, and rear of greenhouse frame, confirming Panels fit into channels on corner posts, studs, etc. Secure in place with Panel Clips (29), Bolts (43), and Nuts (52) **(See Figure N.)**

3. **AFTER** all Side Panels are installed and secured, install Roof Panels (2A,4A):
  - a. Slide Roof Panels (2A,4A) into channels of Roof Studs (11) and Crown Beams (2,3,4,5) and into channel of Crown (35) or Window Support Beams (15).
  - b. Slide End Caps (18) onto Roof Panels (2A,4A) in-between Roof Studs (11) and Crown Beams (2,3,4,5), and secure them and Roof Panels in place with Side Fixtures (37), Angle Fixtures (38) and Screws (44) **(See Figure N.)**

**Note:** Thread Screws (44) into circular portion of Roof Studs (11) and Crown Beams (2,3,4,5).

4. After Panels have been installed, Insert a Screw (45) through Panel into Horizontal Braces (22) for each **(See Figure N.)**

## Use and Maintenance

1. **BEFORE EACH USE**, inspect general condition of Greenhouse. Check for loose screws, misalignment or binding of moving parts, cracked or broken parts, and any other condition that may affect safe operation of Greenhouse. If a problem occurs with the Greenhouse, have it corrected before further use.  
**Do not use damaged equipment.**
2. **TO CLEAN:** Wipe with a damp cloth, using a mild detergent.  
**Do not use cleaners that are combustible, corrosive, or not compatible with aluminum.**
3. **WHEN STORING:** Keep Greenhouse in a box in a clean, dry location.

**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

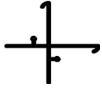

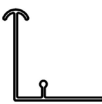
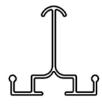

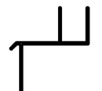



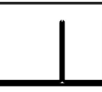
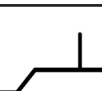
**Note:** Replacement parts may be available for this item.



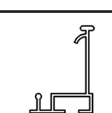

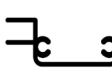

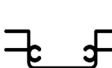
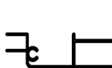


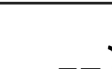

Visit [harborfreight.com/parts](http://harborfreight.com/parts) for a list of in stock parts. Reference UPC 193175497147.











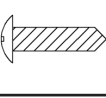





## PLEASE READ THE FOLLOWING CAREFULLY




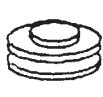

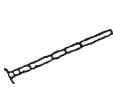

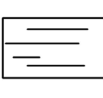
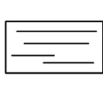
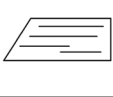


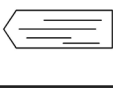


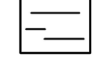
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### Parts Lists

1	Corner Post		4
2	Front Rt. Crown Beam		1
3	Front Lt. Crown Beam		1
4	Rear Rt. Crown Beam		1
5	Rear Lt. Crown Beam		1
6	Right Doorway Stud		1
7	Left Doorway Stud		1
8	Left Rear Stud		1
9	Right Rear Stud		1
10	Side Stud		6
11	Roof Stud		6
12	Top Doorway Beam		1
13	Corner Gusset		4
14	Door Rail		1
15	Window Support Beam		2
16	Rear Floor Plate		1
17	Front Floor Plate		1

18	End Cap		8
19	Door Slide Support		1
20	Left Door Frame		1
28	Right Door Frame		1
21	Rear Horizontal Brace		2
22	Side Horizontal Brace		4
23	Front Horizontal Brace		4
24	Top Door Frame		1
25	Front Diagonal Brace		2
26	Center Door Frame		2
27	Bottom Door Frame		1
29	Panel Clip		64
30	Side Window Frame		4
31	Door Slider		1
32	Bottom Window Frame		2

33	Top Window Frame		2
34	Side Floor Plate		2
35	Crown		1
36	Side Ceiling Plate		2
37	Side fixtures		6
38	Angle fixtures		4
39	Door Support Spacer		1
40	Door Bottom Slider		2
41	Long Door Support Bolt M6x28		1
42	Bolt M6x18		42
43	Bolt M6x10		127
44	Door Screw M5x20		26
45	Screw M5x12		26
46	Spanner Wrench		1
47	Wrench		1
48	Window Stop		2
49	Right Rail End Cap		1

50	Left Rail End Cap		1
51	Side Diagonal Brace		4
52	Nut		170
53	Door Roller		2
54	Door Roller Screw		2
55	Window Brace		2
56	Rubber Seal		1
1A	Side Panel 600 x 1220mm		8
2A	Roof Panel 600 x 1190mm		6
3A	Front/Rear Panel 600 x 1658mm		4
4A	Roof Panel 600 x 645mm		2
5A	Roof Window Panel 595 x 545mm		2
6A	Rear Center Panel 600 x 1882mm		1
7A	Door Center Panel 605 x 487mm		1
8A	Top Center Panel 600 x 230mm		1
9A	Door Panel 605 x 487mm		2

## Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.



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