

Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

19k

Bauer™

1925C-B

20v

HYPERMAX™ LITHIUM



CORDLESS HEAT GUN

Visit our website at: <http://www.harborfreight.com>
Email our technical support at: productsupport@harborfreight.com

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When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

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⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. **SAVE THIS MANUAL.**

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WARNING SYMBOLS AND DEFINITIONS

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
	Addresses practices not related to personal injury.

IMPORTANT SAFETY INFORMATION

General Power Tool Safety Warnings

WARNING

Read all safety warnings and all instructions.

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your battery-operated (cordless) power tool.

Work Area Safety

- Keep work area clean and well lit.**
Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.**
Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool.**
Distractions can cause you to lose control.

Electrical Safety

Do not expose power tools to rain or wet conditions.

Water entering a power tool will increase the risk of electric shock.

Personal Safety

- 1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- 2. Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*
- 3. Prevent unintentional starting. Ensure the Power Switch is in the off-position before connecting to power source, picking up or carrying the tool.** *Carrying power tools with your finger on the Power Switch or energizing power tools that have the Power Switch on invites accidents.*
- 4. Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- 5. Only use safety equipment that has been approved by an appropriate standards agency.** *Unapproved safety equipment may not provide adequate protection. Eye protection must be ANSI-approved and breathing protection must be NIOSH-approved for the specific hazards in the work area.*

Power Tool Use and Care

- 1. Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- 2. Do not use the power tool if the Power Switch does not turn it on and off.** *Any power tool that cannot be controlled with the Power Switch is dangerous and must be repaired.*
- 3. Disconnect the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
- 4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
- 5. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- 6. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

Battery Tool Use and Care

1. **Recharge only with the charger specified by the manufacturer.**
A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.**
Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** *Shorting the battery terminals together may cause burns or a fire.*
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.**
Liquid ejected from the battery may cause irritation or burns.

Service

Have your power tool serviced by a qualified repair person using only identical replacement parts. *This will ensure that the safety of the power tool is maintained.*

Heat Gun Safety Warnings

1. **Hidden areas behind walls, ceilings, floors, soffit boards, and other panels may contain flammable materials that could be ignited by the heat gun when working in these locations.** The ignition of these materials may not be readily apparent and could result in property damage and injury to persons. When working in these locations, keep the heat gun moving in a back-and-forth motion. Linger or pausing in one spot could ignite the panel or the material behind it.
2. **Extreme care should be taken when stripping paint.** The peelings, residue and vapors of paint may contain lead, which is poisonous. Any pre-1977 paint may contain lead and paint applied to homes prior to 1950 is likely to contain lead. Once deposited on surfaces, hand-to-mouth contact can result in the ingestion of lead. Exposure to even low levels of lead can cause irreversible brain and nervous system damage; young and unborn children are particularly vulnerable. Before beginning any paint removal process you should determine whether the paint you are removing contains lead. This can be done by your local health department or by a professional who uses a paint analyzer to check the lead content of the paint to be removed. **LEAD BASED PAINT SHOULD ONLY BE REMOVED BY A PROFESSIONAL AND SHOULD NOT BE REMOVED USING A HEAT GUN.**
3. **Exercise CAUTION when using this product outdoors.** To reduce the risk of electric shock, keep extension cord connection dry and off the ground.
4. **Persons removing paint should follow these guidelines:**
 - a. Move the work piece outdoors.
If this is not possible, keep the work area well ventilated. Open the windows and put an exhaust fan in one of them. Be sure the fan is moving the air from inside to outside.
 - b. Remove or cover any carpets, rugs, furniture, clothing, cooking utensils and air ducts.
 - c. Place drop cloths in the work area to catch any paint chips or peelings. Wear protective clothing such as extra work shirts, overalls and hats.

- d. Work in one room at a time.
Furnishings should be removed or placed in the center of the room and covered. Work areas should be sealed off from the rest of the dwelling by sealed doorways with drop cloths.
- e. Children, pregnant or potentially pregnant women, and nursing mothers should not be present in the work area until the work is done and all clean up is complete.
- f. Wear a dust respirator mask or a dual filter (dust and fume) respirator mask which has been approved by the Occupational Safety and Health Administration (OSHA), the National Institute of Safety and Health (NIOSH), or the United States Bureau of Mines. These masks and replaceable filters are readily available at major hardware stores. Make sure the mask fits. Beards and facial hair may keep masks from sealing properly. Change filters often. **DISPOSABLE PAPER MASKS ARE NOT ADEQUATE.**
- g. Use caution when operating the Heat Gun. Keep the Heat Gun moving, as excessive heat will generate fumes which can be inhaled by the operator.
- h. Keep food and drink out of the work area. Wash hands, arms and face and rinse mouth before eating or drinking. Do not smoke or chew tobacco in the work area.
- i. Clean up all removed paint and dust by wet mopping the floors. Use a wet cloth to clean all walls, sills and any other surface where paint or dust is clinging. **DO NOT SWEEP, DRY DUST OR VACUUM.** Use a high phosphate detergent or trisodium phosphate (TSP) to wash and mop areas.
- j. At the end of each work session put the paint chips and debris in a double plastic bag, close it with tape or twist ties and dispose of properly.
- k. Remove protective clothing and work shoes in the work area to avoid carrying dust into the rest of the dwelling. Wash work clothes separately. Wipe shoes off with a wet rag that is then washed with the work clothes. Wash hair and body thoroughly with soap and water.
5. When working with plastics, varnish, or similar materials, gases develop that are easily flammable and can lead to explosions. Be prepared for flames to develop and keep suitable fire extinguishing means at hand.
6. The Nozzle becomes very hot. Do not lay the Heat Gun on flammable surfaces when operating the Gun or immediately after turning the Gun off. Always set the Heat Gun on a flat, level surface so that the Nozzle tip is directed upwards and away from the supporting surface.
7. Do not use the Heat Gun near flammable materials.
8. Do not point the Heat Gun at people or animals. The intense heat can injure them.
9. Do not touch the tube of the heating element or the Nozzle when they are hot. They will be hot enough to cause burns during use and for some time afterwards.
10. Do not use the Heat Gun on glass.
11. Do not use the Heat Gun as a hair dryer.
12. Do not heat up materials that can be damaged by high temperatures.
13. Maintain labels and nameplates on the tool. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
14. Avoid unintentional starting. Prepare to begin work before turning on the tool.
15. Do not leave the tool unattended when the Battery Pack is connected. Turn off the tool, and remove the Battery Pack before leaving.
16.  The battery Charger gets hot during use. The Charger's heat can build up to unsafe levels and create a fire hazard if it does not receive adequate ventilation, due to an electrical fault, or if it is used in a hot environment. Do not place the Charger on a flammable surface. Do not obstruct any vents on the Charger. **Especially avoid placing the Charger on carpets and rugs; they are not only flammable, but they also obstruct vents under the Charger.**

Place the Charger on a stable, solid, nonflammable surface (such as a stable metal workbench or concrete floor) at least 1 foot away from all flammable objects, such as drapes or walls. Keep a fire extinguisher and a smoke detector in the area. Frequently monitor the Charger and Battery Pack while charging.

17. This product is not a toy. Keep it out of reach of children.

18. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to heart pacemaker could cause pacemaker interference or pacemaker failure.
19. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Lithium Battery Safety Warnings



LITHIUM BATTERIES STORE A LARGE AMOUNT OF ENERGY AND WILL VENT FIRE OR EXPLODE IF MISTREATED:



1. **DO NOT DO ANY OF THE FOLLOWING TO THE BATTERY PACK:**
 - a. **Open,**
 - b. **Drop,**
 - c. **Short-circuit,**
 - d. **Puncture,**
 - e. **Incinerate, or**
 - f. **Expose to temperatures greater than 140°F.**
2. **Keep Battery Pack dry.**
3. Charge Battery Pack only according to its Charger's instructions.
4. Inspect Battery Pack before every use; do not use or charge if damaged.



SAVE THESE INSTRUCTIONS.

Grounding

⚠️ WARNING



TO PREVENT ELECTRIC SHOCK AND DEATH FROM INCORRECT GROUNDING: Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. Do not modify the power cord plug provided with the charger. Do not use the charger if the power cord or plug is damaged. If damaged, have it repaired by a service facility before use. If the plug will not fit the outlet, have a proper outlet installed by a qualified electrician. This appliance has a polarized plug (one blade is wider than the other). To reduce the risk of electric shock, this plug is intended to fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician. Do not modify the plug in any way.

Extension Cords

Note: Extension cords must not be used with this item's Charger.

Symbology

	Double Insulated		Read the manual before set-up and/or use.
V	Volts		WARNING marking concerning Risk of Fire. Do not cover Charger ventilation ducts. Charge on fireproof surface only.
~	Alternating Current		WARNING marking concerning Risk of Electric Shock. Properly connect Charger's power cord to appropriate outlet.
A	Amperes		WARNING marking concerning Risk of Explosion. Do not puncture, short, or open battery packs and do not charge damaged battery packs.
n_0 xxxx/min.	No Load Revolutions per Minute (RPM)		WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.

Specifications

Battery Type	Bauer 20V Li-ion
Charger Type	Bauer 20V Li-ion
Maximum Temperature	895°F

Setup - Before Use:



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Note: For additional information regarding the parts listed in the following pages, refer to *Parts List and Diagram* on page 14.

Functions



Operating Instructions



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Charging Battery Pack

Charge battery before using this tool. Follow instructions included with battery charger (sold separately).

Uses

⚠️ WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:

Release the Trigger and remove Battery Pack before adjusting tool or installing accessories.

The Heat Gun can be used for:

- Shrinking of shrink tubing, packaging and electrical components.
- Deforming of articles made from acrylic, PVC, and polystyrene tubing, plates, and profiles.
- Welding of thermoplastic polymer, flooring materials of PVC and linoleum, PVC-coated fabric, wallpaper, tarpaulins and foils.
- Soldering of tin, special silver solder, SMD elements, cable lugs, and for loosening soldered connections.
- Paint removal. Removal of old coatings of oil paint, varnish, and synthetic plaster.
- Drying of color shade samples, filter, adhesives, construction joints and stucco forms.
- Joining adhesives. Large surface gluing with contact adhesives, activation of pressure, or heat sensitive adhesives, acceleration of bonding processes, releasing of bonding points as well as releasing or bonding of edge bond or veneer.
- Defrosting of icy stairs and steps, door locks, trunk lids, car doors or metal water pipes.
- Disinfection. With the tool set at the highest setting, animal sites/stables may be disinfected. Wood worm infestation may be controlled. Do not heat up the wood surface too much or it can burn.

Workpiece and Work Area Set Up

1. Designate a work area that is clean and well lit. The work area must not allow access by children or pets to prevent distraction and injury.
2. Secure loose workpieces using a vise or clamps (not included) to prevent movement while working.
3. There must not be objects, such as utility lines, nearby that will present a hazard while working.
4. Remove all flammable and heat sensitive materials from the work area.
5. Plan an insulated, non-flammable surface for the gun to cool down on after use.
6. Keep multiple class ABC fire extinguishers readily accessible while working and while workpiece cools.

General Operating Instructions

1. Insert fully charged Battery Pack into base of Heat Gun, making sure it clicks into place securely.

WARNING! To prevent personal injury or property damage, do not leave the Heat Gun unattended while pointed at surfaces or objects.

CAUTION! Do not touch work area with the Heat Gun; it could scorch or ignite.

CAUTION! Do not block Air Vents when Heat Gun is in use, it could cause the tool to over-heat.

2. If using either of the included accessories, attach accessory to Collar before use.
3. Turn on Heat Gun by pushing Trigger Lock in either direction and pulling Trigger.

CAUTION! Do not drop anything into the Nozzle.

4. Release Trigger to power off Heat Gun.

Note: After Trigger is released, there is a 6-second time lapse before the motor and LED light turn off.

5. To prevent accidents, turn off the Heat Gun and remove its Battery Pack after use. Allow the Heat Gun to cool down on an insulated, non-flammable surface.

CAUTION! After use, do not touch Nozzle until it has had time to cool.

CAUTION! Do not leave work area until Heat Gun has cooled. Be alert for indications of concealed fire.

6. Allow time for the Heat Gun to cool then clean and store the Heat Gun indoors out of children's reach.
7. If desired, use Hook to hang Heat Gun after use. Lift Hook from slot and hang carefully in selected location.

Maintenance and Servicing



Procedures not specifically explained in this manual must be performed only by a qualified technician.

⚠️WARNING

TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:

Remove Battery Pack before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM TOOL FAILURE:

Do not use damaged equipment. If abnormal noise or vibration occurs, have the problem corrected before further use.

Cleaning, Maintenance, and Lubrication

1. **BEFORE EACH USE**, inspect the general condition of the tool. Check for:
 - loose hardware,
 - misalignment or binding of moving parts,
 - cracked or broken parts,
 - blocked Air Vents,
 - damaged electrical wiring, and
 - any other condition that may affect its safe operation.
2. **AFTER USE**, wipe external surfaces of the tool with clean cloth.
3. **Li-Ion BATTERY MUST BE RECYCLED OR DISPOSED OF PROPERLY.**
Do not short, incinerate or open battery.
4. **⚠️WARNING! If the supply cord of this power tool is damaged, it must be replaced only by a qualified service technician.**

Troubleshooting

SAFETY

Problem	Possible Causes	Likely Solutions
Heat Gun will not turn on.	<ol style="list-style-type: none"> 1. Battery discharged. 2. Internal damage or wear. (Switch, for example.) 	<ol style="list-style-type: none"> 1. Connect Battery to gun. 2. Have technician service tool.
Temperature insufficient.	<ol style="list-style-type: none"> 1. Heat Gun not allowed enough time to reach heat level. 2. Blocked Air Vents. 	<ol style="list-style-type: none"> 1. After increasing heat setting, wait for a minute for the gun to reach the desired heat level. 2. Check that air vents are clear.
Unsatisfactory results.	Inappropriate heat for task.	Adjust heat setting or distance to workpiece to compensate.

SETUP



Follow all safety precautions whenever diagnosing or servicing the tool. Disconnect power supply before service.

OPERATION

MAINTENANCE

Record Product's Serial Number Here: _____

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

SAFETY

SETUP

OPERATION

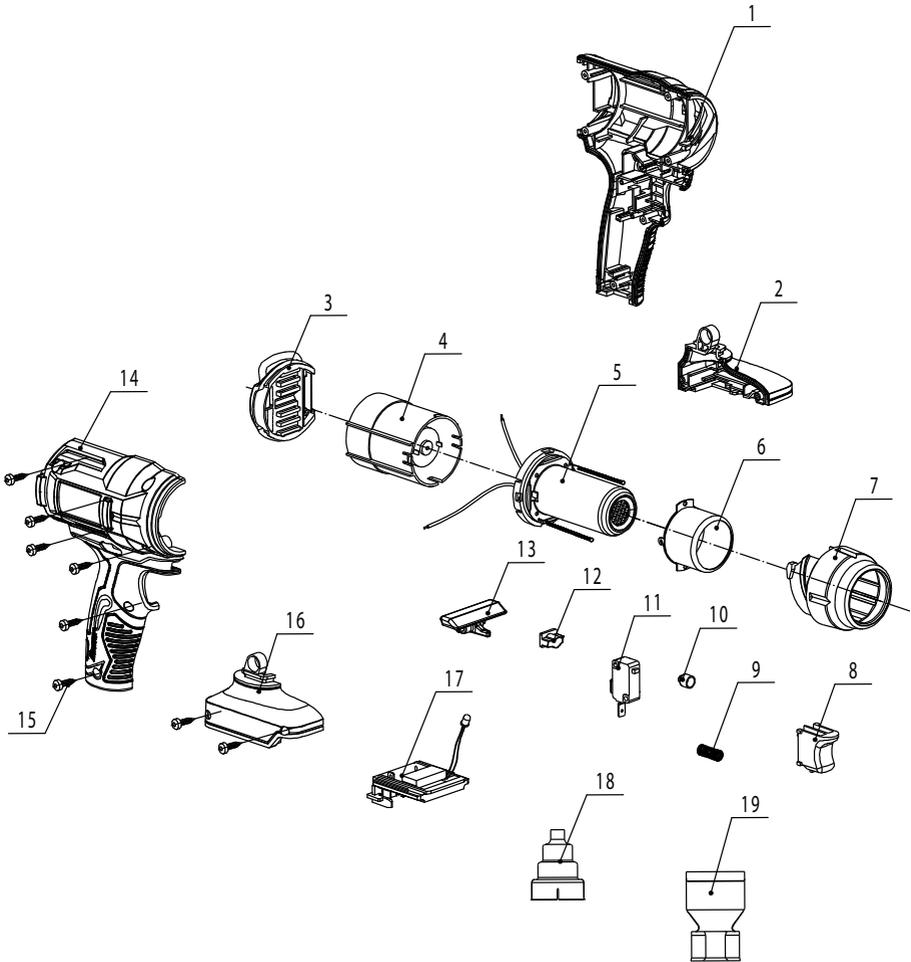
MAINTENANCE

Parts List

Part	Description	Qty
1	Right Housing	1
2	Right Battery Extension	1
3	Back Cover	1
4	Motor Fan	1
5	Heating Element	1
6	Metal Cover	1
7	Front Cover	1
8	Trigger	1
9	Trigger Spring	1

Part	Description	Qty
10	Switch Cover	1
11	Switch	1
12	LED Light Cover	1
13	Safety Push Rod	1
14	Left Housing	1
15	Screw	8
16	Left Battery Extension	1
17	PCBA	1
18	Reducer Nozzle	1
19	Heat Deflector Nozzle	1

Diagram



SAFETY

SETUP

OPERATION

MAINTENANCE

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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