

Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

211

DOYLE™

10" PROFESSIONAL RIVET NUT SETTER KIT



Visit our website at: <http://www.harborfreight.com>
Email our technical support at: productsupport@harborfreight.com

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. **SAVE THIS MANUAL.**

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Specifications

Compatible Nut Rivets	10-24, 1/4-20, 5/16-18, M5, M6 and M8
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IMPORTANT SAFETY INFORMATION

1. Set up only according to these instructions. Improper set up can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during set up and use.
3. Keep work area clean and well lit.
4. Keep bystanders out of the area during set up and use.
5. Do not set up or use when tired or when under the influence of alcohol, drugs or medication.
6. This product is not a toy. Do not allow children to play with this item.
7. Use as intended only.
8. Inspect before every use; do not use if parts are loose or damaged.

Operation Instructions



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this document including all text under subheadings therein before set up or use of this product.

Mandrel Installation

1. Remove Nut using Wrench.



3. Install desired Mandrel that matches the rivet that will be used. Secure with the matching Nut.



2. Remove Mandrel.



Rivet Installation

1. Open Handles and thread rivet onto Mandrel.



2. Insert rivet through predrilled hole.
3. Squeeze Handles together to secure the rivet.



4. Twist Riveter down to remove it.

Record Serial Number Here:

Note: If product has no serial number, record month and year of purchase instead.

Note: Replacement parts not available. Reference UPC 193175432124.

Limited Lifetime Warranty

Harbor Freight Tools warrants to the original purchaser that this Doyle™ product shall be free from defects in materials and workmanship for its useful life.

If your Doyle™ product does not perform in accordance with this warranty, Harbor Freight Tools will, at its option and expense, repair or replace (or elect to refund the purchase price if we cannot repair or replace), your Doyle™ product, which shall be your sole and exclusive remedy. To obtain warranty service, Doyle™ products must be returned with proof of purchase to a Harbor Freight Tools retail store or returned by mail after contacting Harbor Freight Tools Product Support at 1-888-866-5797 and receiving a return authorization.

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26541 Agoura Road • Calabasas, CA 91302 • 1-888-866-5797