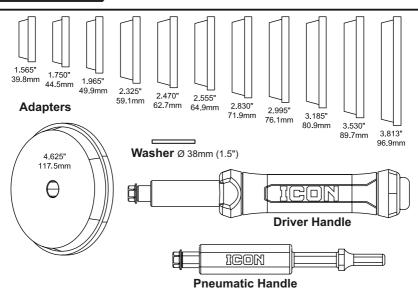
58262

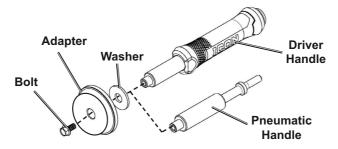
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21h



## **ASSEMBLY**

- Choose Handle.
  - a. Use Driver Handle with a hammer.
  - b. Use Pneumatic Handle with an air hammer that has 0.401" (10mm) shank.
- Remove Bolt from end of Handle.
- 3. Install Washer. Then, install appropriate Adapter against the Washer.
  - a. For bearings, tapered side of Adapter is facing out.
  - b. For seals, flat side of Adapter is facing out.
- 4. Reinstall the Bolt at the end of the Handle. Tighten Bolt.
- 5. If using Pneumatic Handle, connect it to the air hammer.



# **Operating Instructions**

NOTICE: For use on vehicles up to 1 ton.

### Removing Seal

- 1. Remove seal with seal puller.
- 2. Clean and inspect inner surface.

### Removing/Installing Bearing

Using bearing puller, remove bearing.

**Note:** Roller bearing in rear axles may be difficult to remove and may come out in several pieces.

- 2. Once bearing is removed, carefully clean and inspect inner surface for damage. Pack bearing and inner surface.
- Position new bearing in place. Be sure its centered and even.
- 4. Assemble Adapter, then place Adapter inside new bearing. Strike end of handle with a hammer until the new bearing is fully seated.



# Axle Hub

Seal removed



Installing new Bearing

## **Installing Seal**

- 1. Lubricate the new seal as needed. Place seal in place, with lip of seal facing inward.
- 2. Assemble Adapter and place it against the seal.



3. Strike the end of the handle with a hammer until the new seal is fully seated.



New Seal installed

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