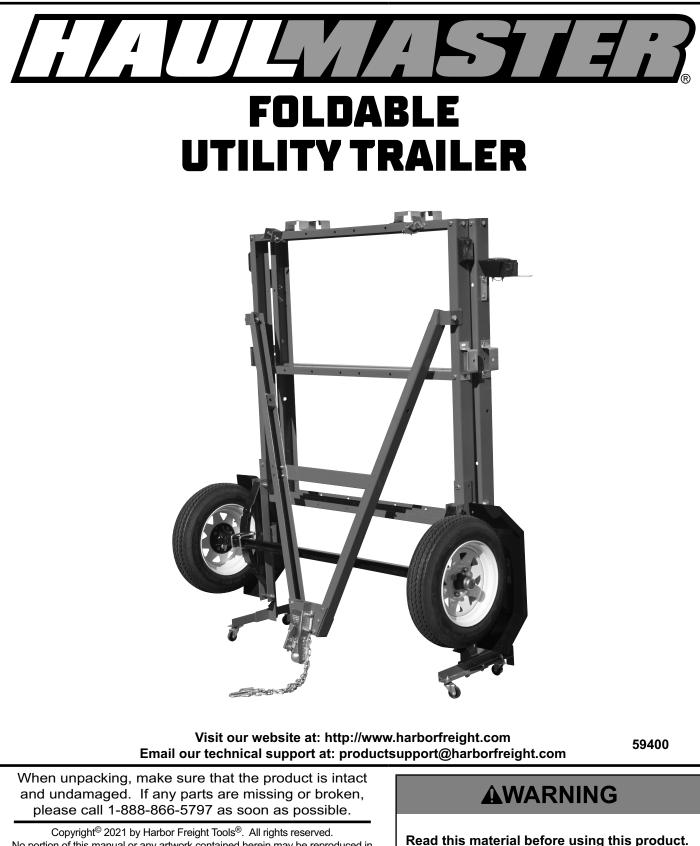
Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.



No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included. Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

22b

Table of Contents

Safety	3
Specifications	6
Assembly	6
Operation	19

Maintenance	26
Parts List and Diagram	30
Reporting Safety Defects	32
Warranty	32



WARNING SYMBOLS AND DEFINITIONS					
	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.				
	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.				
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.				
	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.				
NOTICE CAUTION	Addresses practices not related to personal injury.				

VDC	Volts Direct Current
Α	Amperes
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.



Read the manual before set-up and/or use.

WARNING marking concerning Risk of Fire. Connect trailer wiring to properly fused circuit only.

IMPORTANT SAFETY INFORMATION

Read all safety warnings and instructions.

Failure to follow the warnings and instructions may result in serious injury. **Save all warnings and instructions for future reference.**

The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

Assembly Safety

- 1. Keep work area clean and dry. Cluttered, damp, or wet work areas invite injuries.
- 2. Keep children away from work area.
- 3. Use eye protection. Wear ANSI-approved safety impact eye goggles when assembling this Trailer.
- 4. Do not modify this Trailer, and do not use this Trailer for a purpose for which it was not intended.

Connection Safety

- Dress safely while connecting/disconnecting. Do not wear loose clothing or jewelry, as they can become caught in moving parts. Wear a protective hair covering to prevent long hair from becoming caught in moving parts. If wearing a long-sleeve shirt, roll sleeves up above elbows. Wearing safety work shoes is recommended.
- 2. Do not setup or use this Trailer if under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgement or reflexes are impaired while taking drugs. If there is any doubt, do not attempt to use this Trailer.
- Stay alert. Watch what you are doing at all times. Use common sense. Do not setup or use this Trailer when you are tired or distracted from the job at hand.

- The tail light bulbs supplied with this Trailer are for a 12 volt DC (negative ground) electrical system only. Do not attempt to power the Light Bulbs with any other type or voltage electrical current.
- 5. Make sure the Hitch Coupler (2) and the vehicle's ball hitch (not included) are of equal mating size (2") and are rated equal to or greater than the weight of the Trailer and its payload.
- 6. Before each use, attach the Trailer's Safety Chain (1) to the towing vehicle. Attach the Safety Chain to the towing vehicle's rear bumper or frame with equal length on each side and chains crossed under the trailer tongue. Allow just enough chain length for unrestricted turning. Do not allow the Safety Chain to drag on the ground.

Loading Safety

- 1. Do not exceed the Trailer's maximum payload capacity of 1,720 lb.
- Properly and safely secure the payload in the Trailer. Load the Trailer evenly from side to side with 60% of the load forward of the Axle (7).
- Make sure the towing vehicle and its hitch are both rated to safely tow the Trailer and its payload. The towing capacity of the hitch is typically stamped on the hitch drawbar.

SAFETY

Operation Safety

<u>Note:</u> Selected recommendations in this section are adapted from *TOWING A TRAILER* - *Being Equipped for Safety*, published by NHTSA. For full details, see that document.

- This Trailer is not a toy. Do not allow children to play on or near this item.
- 2. Take time to practice before driving on main roads.

Before Each Use

- 1. Check Tire (13) condition and air pressure.
- 2. Make sure wheel lug nuts/bolts are properly tightened. Torque the Lug Nuts to 85 90 ft. lb.
- 3. Make sure hitch, coupler, draw bar, and other equipment that connect the trailer and the tow vehicle are properly secured and adjusted.
- 4. Make sure wiring is properly connected not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
- 5. Make sure all running lights, brake lights, turn signals, and hazard lights are working.
- 6. Check that all items are securely fastened on and in the trailer.

General Handling

- 1. Use the driving gear that the towing vehicle manufacturer recommends for towing.
- Drive at moderate speeds. This will place less strain on your tow vehicle and trailer. Trailer instability (sway) is more likely to occur as speed increases. Do not exceed 45 miles per hour when towing the Trailer.
- 3. Avoid sudden stops and starts that can cause skidding, sliding, or jackknifing.
- 4. Avoid sudden steering maneuvers that might create sway or undue side force on the trailer.

Braking

- 1. Allow considerably more distance for stopping.
- If you have an electric trailer brake controller and excessive sway occurs, activate the trailer brake controller by hand. Do not attempt to control trailer sway by applying the tow vehicle brakes; this will generally make the sway worse.

Acceleration and Passing

- When passing a slower vehicle or changing lanes, signal well in advance and make sure you allow extra distance to clear the vehicle before you pull back into the lane.
- Pass on level terrain with plenty of clearance. Avoid passing on steep upgrades or downgrades.

- 3. Never allow anyone to ride in or on the trailer.
- 4. Do not transport animals in this trailer.
- 7. Be sure the trailer jack, tongue support, and any attached stabilizers are raised and locked in place.
- 8. Check load distribution to make sure the tow vehicle and trailer are properly balanced front to back and side to side.
- 9. Check side- and rear-view mirrors to make sure you have good visibility.
- 10. Check routes and restrictions on bridges and tunnels.
- 11. Make sure you have wheel chocks and jack stands.
- 12. Check trailer for loose bolts and nuts, structural cracks and bends, and any other condition that may affect its safe operation. Do not use the Trailer even if minor damage appears.
- 5. Slow down when traveling over bumpy roads, railroad crossings, and ditches.
- Make wider turns at curves and corners. Because your trailer's wheels are closer to the inside of a turn than the wheels of your tow vehicle, they are more likely to hit or ride up over curbs.
- 7. To control swaying caused by air pressure changes and wind buffeting when larger vehicles pass from either direction, release the accelerator pedal to slow down and keep a firm grip on the steering wheel.
- Always anticipate the need to slow down. To reduce speed, shift to a lower gear and press the brakes lightly.
- 3. If necessary, downshift for improved acceleration or speed maintenance.
- 4. When passing on narrow roads, be careful not to go onto a soft shoulder. This could cause your trailer to jackknife or go out of control.

MAINTENANCE

SEMBL 6. C

Downgrades and Upgrades

- 1. Downshift to assist with braking on downgrades and to add power for climbing hills.
- 2. On long downgrades, apply brakes at intervals to keep speed in check. Never leave brakes on for extended periods of time or they may overheat.

Backing Up

- Put your hand at the bottom of the steering wheel. To turn left, move your hand left. To turn right, move your hand right.
- 2. Back up slowly.
- 3. Because mirrors cannot provide all of the visibility you may need when backing up, have someone outside at the rear of the trailer to guide you whenever possible.

Parking

- 1. Try to avoid parking on grades.
- 2. If possible, have someone outside to guide you as you park.
- 3. Once stopped, but before shifting into Park:
 - a. Have someone place blocks on the downhill side of the trailer wheels.
 - b. Apply the parking brake.
 - c. Shift into Park. (first or reverse gear for manual transmissions)
 - d. Then remove your foot from the brake pedal.

Following this parking sequence is important to make sure your vehicle does not become locked in Park because of extra load on the transmission.

TRAILER LICENSING NOTICE

Some states may consider this Trailer a vehicle requiring registration, licensing, and titling. Check with your State Department of Motor Vehicles for information and guidance on registering, licensing, and titling the Trailer.

Maintenance Safety

- Maintain labels and nameplates on the trailer. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
- Replacement parts and accessories: when servicing, use only identical replacement parts. Only use accessories intended for use with this Trailer. Approved accessories are available from Harbor Freight Tools.
- 3. Maintain this Trailer with care. Keep this Trailer clean and dry for better and safer performance.

- 3. Some tow vehicles have specifically calibrated transmission tow-modes. Be sure to use the tow-mode recommended by the manufacturer.
- 4. Use slight movements of the steering wheel to adjust direction. Exaggerated movements will cause greater movement of the trailer.
- 5. If you have difficulty, pull forward and realign the tow vehicle and trailer and start again.
- 4. Before uncoupling a trailer:
 - a. Place blocks at the front and rear of the trailer tires to ensure that the trailer does not roll away when the coupling is released.
 - b. An unbalanced load may cause the tongue to suddenly rotate upward; therefore, before uncoupling, place jack stands under the rear of the trailer to prevent injury.

- 4. For your safety, service and maintenance should be performed regularly by a qualified technician.
- 5. When not in use, store Trailer in a dry location to inhibit rust. Lock up Trailer, and keep out of reach of children.
- 6. Position Trailer on flat, level, hard surface and chock both Tires before folding/unfolding.
- 7. Do not fold up the trailer without assistance.
- 8. Before standing up the trailer, properly secure the rear and front section together. See page 27.

SAVE THESE INSTRUCTIONS.

SAFETY

ASSEMBLY

Specifications

Maximum Capacity Payload	1,720 lb.
Bed Dimensions	4 ft. x 8 ft.
Hitch Ball Size	2"
Lug Nuts	5 Per Wheel , 85–90 ft. lb. Torque Requirement
Tire Size	5.30–12
Required Tire Air Pressure	Reference Tire Sidewall
Hitch Class	11

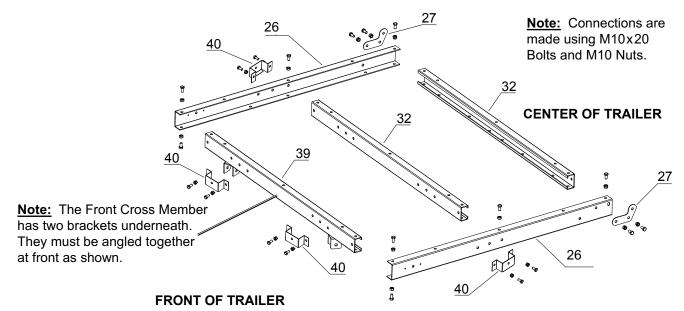
Assembly Instructions



Read the <u>ENTIRE</u> IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this Trailer.

<u>Note</u>: For additional information regarding the parts listed in the following pages, refer to *Parts List and Diagram* on page 30.

 On a flat, level surface, lay out the Two Front Side Rails (26), Front Cross Member (39), and two Cross Members (32). The Front Cross Member must be turned so the two attached brackets are aligned underneath and angled together at the front, as illustrated. Lay out two Front Hinge Plates (27, the Hinge Plates that are flat) and four Stake Brackets (40). Assemble the parts, using 20 sets of M10x20 Bolts and M10 Nuts (44). Refer to Figure A.





<u>Note:</u> Make sure Side Rails (26) are placed in the correct orientation. Hinge holes for the Front Hinge Plates (27) should be towards the top of the Rail.

- Turn the assembled Front Bed Rail Assembly over. Attach an L Shape Brackets (47) to the both Side Rails (26) by inserting an M10 x 30 Bolt (36) through the rear of each L-shaped Bracket (47), the Front Side Rail (26), and into the Cross Member (32). Secure with Nuts (36).
- Use one M10 x 20 Bolt and M10 Nut (44) to secure the front of each L-shaped Bracket (47) to the Front Side Rails (26).
- Attach the Trailer Tongues (5) to the brackets on the Front Cross Member (39) using one Latch and one R-Clip (43) for each Trailer Tongue (5).
- Connect the Trailer Tongues (5) to the L-shaped Brackets (47) on the Front Side Rails (26) using one set of M12 x 25 Bolts and M12 Nuts (42) for each side.
- Attach the Trailer Tongue T-Plate (3) and Coupler Base (4) to the Trailer Tongues (5), using 10 sets of M10 x 20 Bolts and M10 Nuts (44).

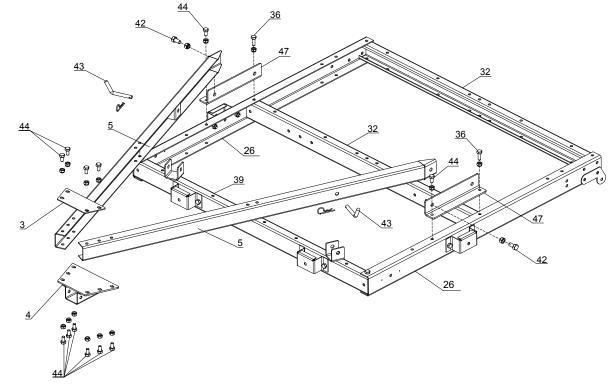


Figure B: Tongue Assembly (Upside-Down)

 Lay out the Rear Side Rails (31) and three remaining Cross Members (32). Lay out Left Rear Hinge Plate (28), Right Rear Hinge Plate (34) and four Stake Brackets (40). Assemble the parts using 22 sets of M10x20 Bolts and M10 Nuts (44). Refer to Figure C.

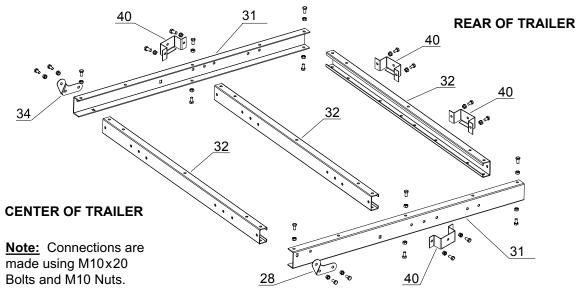


Figure C: Rear Bed Rail Assembly

Note: Make sure Side Rails (31) are placed in the correct orientation. Hinge holes for the Rear Hinge Plates (28, 34) should be towards the top of the Rail.

- Assemble the front portion and the rear portion of the Trailer, using two sets of M10x20 Bolts and M10 Nuts (44). Insert the Bolts through the Front and Rear Hinge Plates and secure in place with Nuts. Refer to Figure D.
- Use two sets of M10x20 Bolts and M10 Nuts (44) to connect the center Cross Members (32) together, securing the two halves of the Trailer in the open position.
- After joining the two halves, take measurements from corner A to corner B and corner C to corner D. Measurements should be within 1/4" of each other. If not, loosen connections securing the two halves together and adjust as needed.

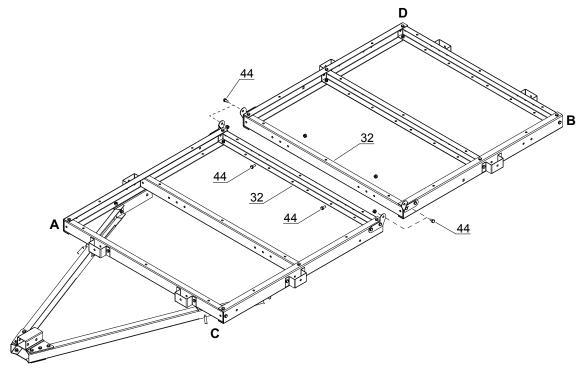


Figure D: Assembling Front and Rear Beds

- 11. With assistance, turn the frame upside down.
- 12. Attach the Right Spring Hanger (41) to the Front Right Side Rail (26) using two sets of M10x20 Bolts and M10 Nuts (44) and one M10x30 Bolt and M10 Nut set (36).
- 13. Attach the Right Spring Hanger (41) to the Rear Right Side Rail (31) using two sets of M10x25 Carriage Bolts and M10 Nuts (35). Refer to Figure E.
- 14. Attach the Right Caster Bracket (23) to the Right Spring Hanger (41) using two sets of M10x20 Bolts and M10 Nuts (44). Refer to Figure E.
- 15. Attach the Left Spring Hanger (19) to the Front Left Side Rail (26) using two sets of M10x20 Bolts and M10 Nuts (44) and one M10 x 30 Bolt and M10 Nut set (36).

- 16. Attach the Left Spring Hanger (19) to the Rear Left Side Rail (31) using two sets of M10x25 Carriage Bolts and M10 Nuts (35).
- 17. Attach the Left Caster Bracket (22) to the Left Spring Hanger (19) using two sets of M10x20 Bolts and M10 Nuts (44).
- 18. Attach the Casters (21) to the two Caster Brackets (22, 23).

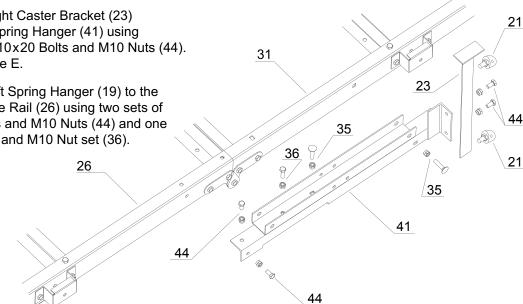


Figure E: Spring Hanger/Caster Assembly (Right Side View, Upside-Down)

- 19. Attach a Fender Bracket (24) to the Right Spring Hanger (41) using two sets of M10x20 Bolts and M10 Nuts (44).
- 20. Attach a Fender Bracket (24) to the Left Spring Hanger (19) using two sets of M10x20 Bolts and M10 Nuts (44).
- 21. Attach the two Fenders (25) to the two Fender Brackets using two sets of M10x20 Bolts and M10 Nuts (44) per Fender.

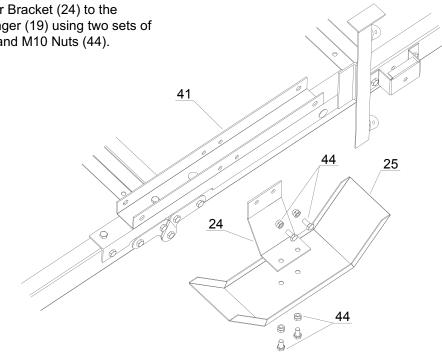


Figure F: Fender Assembly (Right Side View, Upside-Down)

22. Attach the two Springs (8) to the Left and Right Spring Hangers (19, 41) with the spring eyes facing forward, using two sets of M12x75 Bolts and M12 Nuts (20) per Spring. Leave these Bolts loose temporarily to allow proper assembly in the next steps.

Note: Add grease to flat section of Spring (8).

23. Place the Axle (7) on top of the Springs. Align depressions on Axle with protrusions on Springs.

- 24. On each end of the Axle, place Spring Plates (6) under Springs and insert U-Bolts (9) downward over the Axle and through the mounting holes in the Spring Plates. Adjust the Spring Plates slightly to allow the holes to line up.
- 25. Secure the Axle with M10 Nuts screwed onto the U-Bolts (9), then tighten the M12x75 Bolts and M12 Nuts (20) left loose in step 22 to secure Spring assemblies.

NOTE: Do not overtighten Bolts and Nuts (20). If overtightened, the Spring Hanger (19, 41) may deform. Spring (8) must be allowed to move inside Spring Hanger (19, 41).

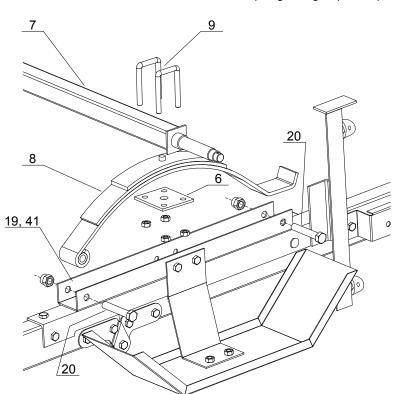


Figure G: Spring/Axle Assembly (Upside-Down)

Bearing Packing Instructions

<u>WARNING!</u> Whenever a hub is disassembled (if a hub on a new unit requires assembly or a hub is disassembled for maintenance), the following procedure MUST be obeyed. Failure to read and obey all of the following instructions completely will void the warranty and can result in damage to the Trailer, property damage, or serious injury.

- a. Using a suitable solvent, thoroughly clean the bearings and the rest of the parts in the Hub Assembly of all grease, dirt, metal shavings, or any other foreign object. The parts must be cleaned even if they are new or appear clean.
- b. Allow all pieces to dry completely.
- c. Make sure that your hands are thoroughly clean and the bearing packer (not included) is also thoroughly clean.

- d. Place fresh, clean bearing grease in the packer.
- e. With the grease-filled bearing packer in one hand and the bearing in the other, press the bearing into the grease, forcing the grease inside the slots in the bearing. Continue doing this until every slot in the bearing is completely full of grease.
- f. Continue assembling the hub/wheel assembly beginning with step 26 on page 12, being careful not to get any dirt or debris on any part of the assembly.

- 26. Carefully slide the Hub Assemblies (12) over the spindles at each end of the Axle (7).
- 27. Insert one Bearing (11) and Flat Washer (14) on each spindle. (One Bearing (11) is held inside each Hub Assembly (12) by a Grease Seal (10).) Screw a Castle Nut (15) tightly onto each spindle. Then back the Castle Nut off slightly so that the Hubs can just move freely.
- 28. Insert a Cotter Pin (16) through the Castle Nut and hole at the end of each spindle. Bend the Cotter Pin back, locking it and the Nut in place.

- 29. Fill the Dust Caps (18) with bearing grease. Press a Dust Cap onto each Hub Assembly.
- 30. Grease each grease fitting located on the backside of each Hub Assembly.
- Install a Tire/Wheel Assembly (13) on each Hub Assembly. Secure each Tire/Wheel Assembly using the Lug Nuts (17). Torque the Lug Nuts to 85 – 90 ft. lb.

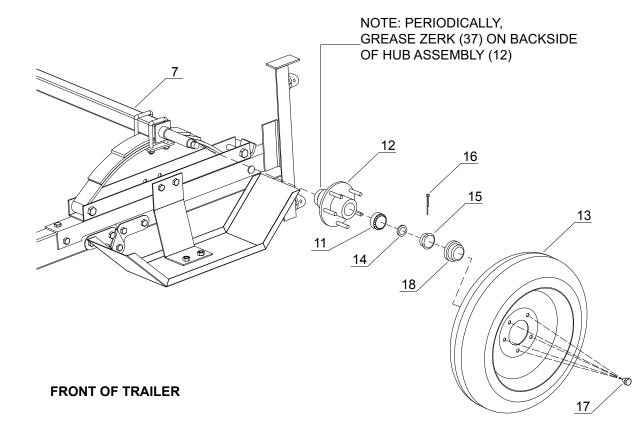


Figure H: Hub/Wheel Assembly



- 32. With assistance, turn the Trailer assembly right side up.
- 33. Attach the Coupler (2) to the Coupler Base (4), using two sets of M12 x 75 Bolts and M12 Nuts (20). When installing the front Bolt, thread it through the center link of the Safety Chain (1) to secure the Chain to the Coupler.
- 34. Lock the Coupler Trigger, using its Locking Pin and R-Clip.
- 35. Attach the Light Brackets (33) to the Rear Side Rails (31) using four sets of M10 x 20 Bolts and M10 Nuts (44).
- 36. Attach the License Plate Bracket (29) with the Left Tail Light (30L) to the Light Bracket on the Rear Left Side Rail using M10 Nuts.

- Attach the Right Tail Light (30R) to the Light Bracket (33) on the Rear Right Side Rail (31) using M10 Nuts.
- 38. Remove the lenses from the Side Running Lights (38). Run the wire lead of one Side Running Light (38) through the center hole located at the front end of the Front Left Side Rail (26). Then attach the Side Running Light (38) to the Front Left Side Rail (26) using 4mm Self-Tapping Screws from the light package.
- 39. Run the wire lead of the remaining Side Running Light (38) through the center hole located at the front end of the Front Right Side Rail (26). Then attach the Side Running Light (38) to the Front Right Side Rail (26) using 4mm Self-Tapping Screws.
- 40. Reinstall the lenses on the two Side Running Lights (38).

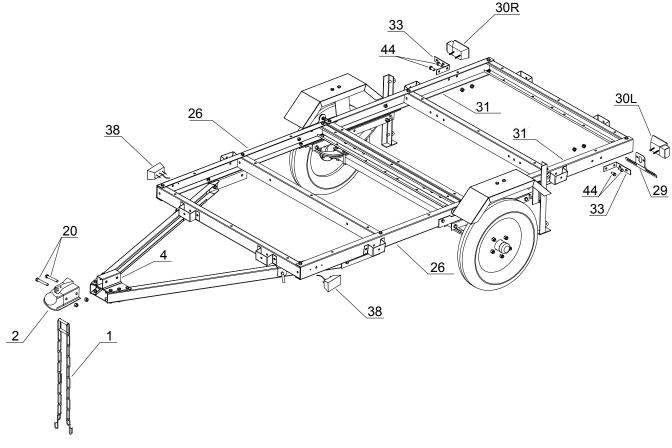


Figure I: Coupling Attachment/Light Installation

<u>Note:</u> Only a qualified technician should perform the electrical service that may be needed to enable your particular make/model vehicle to power the Trailer's 12 volt DC lighting system. This is beyond the scope of this manual.

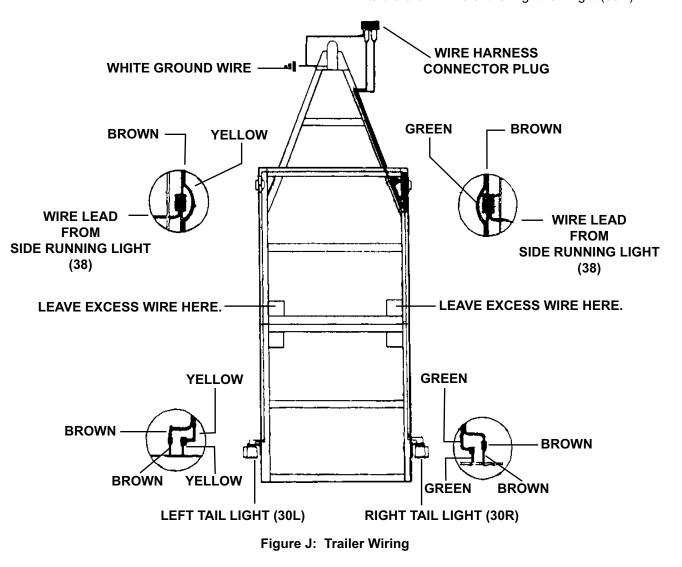
- 41. Have a qualified service technician install a 4-wire, 12VDC connector in the trunk area of your vehicle.
- 42. Locate the vehicle's connector plug near the Trailer's Coupler (2) and lay out the Trailer's wiring harness wires.

- 43. Connect the brown wire to the vehicle's left tail light by stripping, wrapping, and taping the connector plug.
- 44. Connect the yellow wire to the vehicle's left signal and stop light wire.
- 45. Connect the green wire to the vehicle's right signal and stop light wire.

<u>Note:</u> Some foreign vehicles may require an adapter to convert their 5-wire system to a 4-wire vehicle connector plug.

- 46. Attach the white ground wire at the plug end of the wiring harness to the small mounting hole in the Trailer Tongue (5) with a 1/4" tapping screw (not included).
- 47. Leave about 18" of wire beyond the Coupler and run the wiring harness along the inside of the Right Trailer Tongue (5) to the Front Right Side Rail (26). Then split the yellow/brown wires from the green/brown wires.
- 48. Run the yellow/brown wires along the inside of the Front Cross Member (39) to the Side Running Light (38) on the Front Left Side Rail (26). Run the green/brown wires along the inside of the Front Right Side Rail (26) to the other Side Running Light (38).

- 49. Connect the wire lead from the two Side Running Lights (38) to the brown wire on each side of the trailer, using wire connectors. Insert wire clips along the entire length of the side rails of the Trailer to hold down the wiring harness.
- 50. Run the yellow/brown wires to the Left Tail Light (30L), leaving some excess wire where the frame folds. Strip approximately 3/4" of insulation off the ends of the wires. Connect the yellow wire to the yellow wire of the Left Tail Light (30L). Connect the brown wire to the brown wire of the Left Tail Light (30L).
- 51. Run the green/brown wires to the Right Tail Light (30R), leaving some excess wire where the frame folds. Strip approximately 3/4" of insulation off the ends of the wires. Connect the green wire to the green wire of the Right Tail Light (30R). Connect the brown wire to the brown wire of the Right Tail Light (30R).



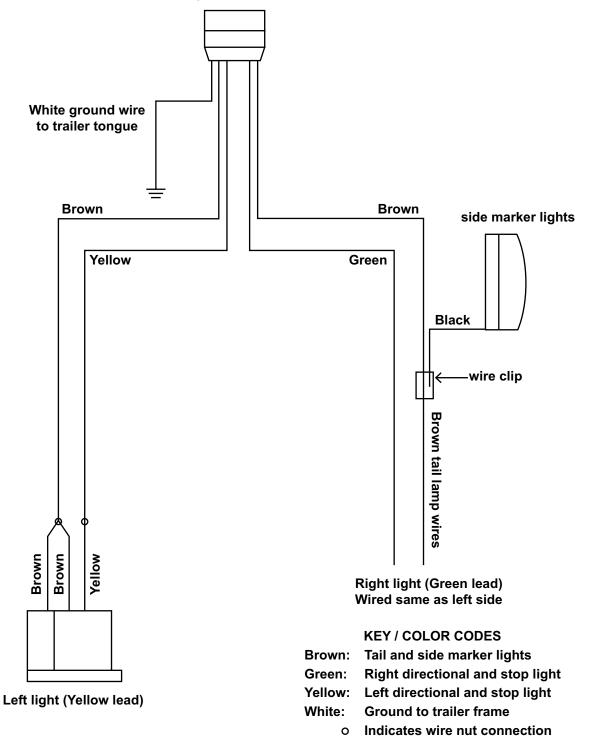


Figure K: Wiring Diagram

<u>Note:</u> Some trailer tail lights will have two leads instead of three. They connect to the harness leads the same way; brown to brown, color to color.

Optional Rail Installation (not included)

Minimum Required Parts:

- a. **<u>Qty. 8</u>**: 1.6" x 3.5" x 27" wood strips (not included).
- b. **<u>Qty. 6</u>**: 0.75" x 3.5" x 48" wood strips (not included).
- c. <u>Qty. 6</u>: 0.75" x 3.5" x 94.5" wood strips (not included).
- d. <u>Qty. 4</u>: 0.175" x 2" x 2" x 3.5" Steel Angle (not included).
- e. <u>**Qty. 16</u>:** 3/8" x 1-3/4" Bolt (not included).</u>
- f. **<u>Qty. 8</u>**: 3/8" x 2-3/8" Bolt (not included).
- g. <u>Qty. 48</u>: 3/8" x 2-3/8" Bolt (not included).
- h. <u>Qty. 72</u>: 3/8" Spring Washer (not included).
- i. <u>Qty. 112</u>: 3/8" Flat Washer (not included).
- j. <u>Qty. 72</u>: 3/8" Nut (not included).
- 1. Cut the Stakes, Front End Rails, Back End Rails, and Side rails to the sizes indicated in Figure L and drill 3/8" diameter mounting holes where shown.

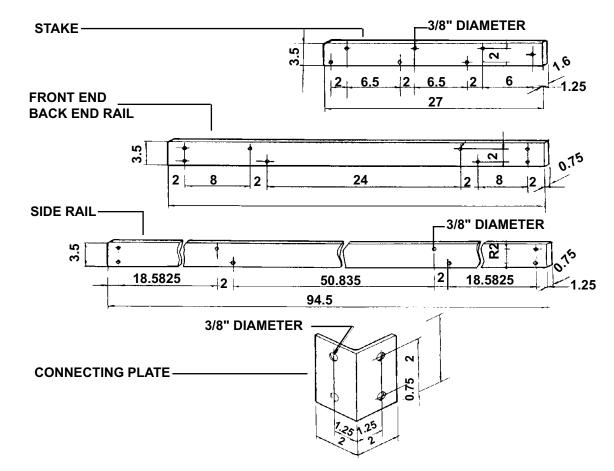


Figure L: Stake Dimensions and Hole Locations

SAFETY

MAINTENANCE

- 2. To determine where to drill 3/8" holes in the Stakes, place the eight Stakes in the eight Stake Brackets (40) of the Trailer and mark with a pencil.
- Attach the Side Rails and Front End/Back End Rails to the Stakes, using 3/8" x 3-3/8" Cross Head Bolts, 3/8" Flat Washers, and 3/8" Nuts.
- 4. Secure the stakes to the Stake Brackets of the Trailer, using 3/8" x 2-3/8" Bolts, 3/8" Spring Washers, and 3/8" Nuts.
- Attach the Connecting Plates to the Side Rails and Front End/Back End Rails, using 3/8" x 1-3/4" Cross Head Bolts and 3/8" Nuts.

<u>Note:</u> For quick folding purposes, you may not want to bolt down the Stakes permanently to the Stake Brackets of the Trailer.

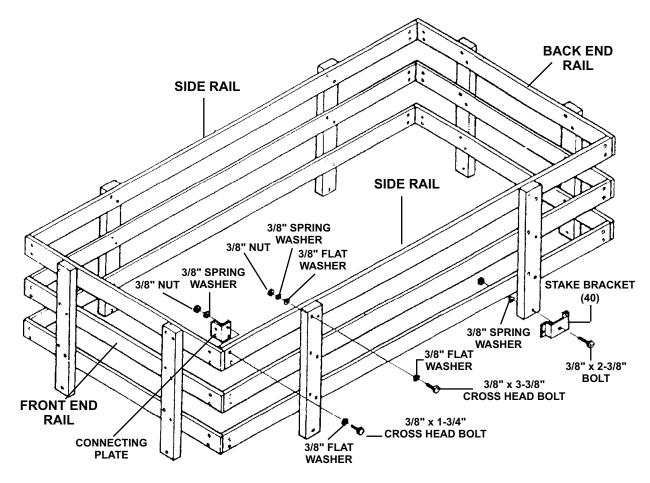


Figure M: Stake Assembly

Optional Bed Installation (not included)

Minimum Required Parts:

- a. <u>Qty. 2</u>: 3/4" x 48" x 48" Plywood (not included).
- b. <u>Qty. 24-30</u>: 3/8" Cross Head Bolts (not included).
- c. <u>Qty. 24-30</u>: 3/8" Flat Washers (not included).
- d. Qty. 24-30: 3/8" Spring Washers (not included).
- e. <u>Qty. 24-30</u>: 3/8" Nuts (not included).
- 1. Drill 3/8" mounting holes as shown in Figure N.
- Use 3/8" Cross Head Bolts, 3/8" Flat Washers, 3/8" Spring Washers, and 3/8" Nuts to secure the Plywood bed to the Trailer frame.

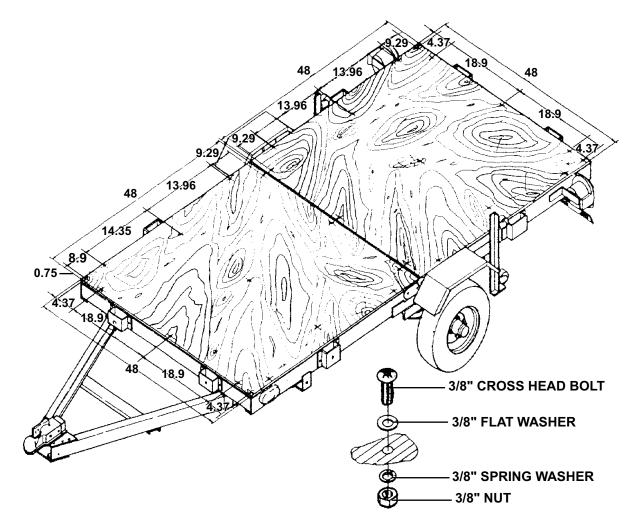


Figure N: Optional Bed Installation

Operating Instructions



Read the <u>ENTIRE</u> IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this Trailer.

Before each use

- 1. Check Tire condition and air pressure.
- 2. Make sure wheel lug nuts/bolts are properly tightened.
- 3. Make sure hitch, coupler, Trailer Tongue, and other equipment that connect the trailer and the tow vehicle are properly secured and adjusted.
- Make sure wiring is properly connected not touching the road, but loose enough to make turns without disconnecting or damaging the wires.
- 5. Make sure all running lights, brake lights, turn signals, and hazard lights are working.
- 6. Check that all items are securely fastened on and in the Trailer.

- 7. Be sure the trailer jack, tongue support, and any attached stabilizers are raised and locked in place.
- 8. Check load distribution to make sure the tow vehicle and Trailer are properly balanced front to back and side to side.
- 9. Check side- and rear-view mirrors to make sure you have good visibility.
- 10. Check routes and restrictions on bridges and tunnels.
- 11. Make sure you have wheel chocks and jack stands.
- 12. Check Trailer for loose bolts and nuts, structural cracks and bends, and any other condition that may affect its safe operation. Do not use the Trailer if even minor damage appears.

Connection

WARNING! TO PREVENT SERIOUS INJURY: Only use a 2" ball hitch (not included) on the towing vehicle.

- To reduce friction between the hitch ball and Hitch Coupler, apply a thin layer of heavy weight grease over the hitch ball.
- 2. Unlock the Coupler Trigger by removing its R-Clip and Locking Pin.
- 3. Then, pull up on the Trigger and lift up on the Handle.

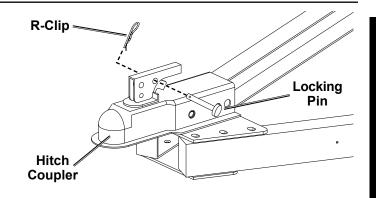


Figure O: Remove R-Clip and Locking Pin



Connection (continued)

 With assistance, place the Hitch Coupler over the vehicle's hitch ball and pull back on the Trigger and push down on the Handle until the Trigger locks in the slot.

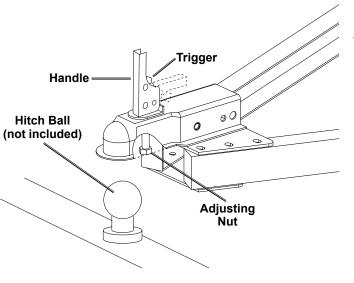


Figure P: Ball Connection

5. Pull up and down on the Coupler to make sure the hitch ball is fitting snugly in the Coupler. There must be <u>no play</u> between the hitch ball and Coupler.

CAUTION! If there is play, tighten the Adjusting Nut until no play is present.

After unlocking the Handle, press back on the nut retaining plate (holding the Adjusting Nut in place) while the Nut is tightened. After the Nut is tightened, **the retaining plate must fit in place against the flats of the Nut to prevent it from moving**. This adjustment should be done by two people. If the Adjusting Nut is too tight, the Handle will not lock.

- After the Adjusting Nut is properly adjusted, pull back on the Trigger and push down on the Handle until the Trigger locks in the slot.
 Pull up on Handle firmly to make sure the Trigger is locked in place and the Handle cannot move.
 Replace the Locking Pin and R-Clip.
- Attach the Safety Chain (1) to the towing vehicle's rear bumper or frame with equal length on each side and chains crossed under the trailer tongue. Allow just enough chain length for unrestricted turning without dragging chain on the ground.

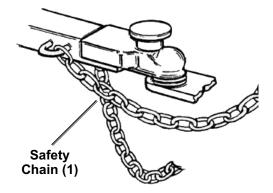


Figure Q: Safety Chain

Note: Different coupler shown above.

8. Connect the Wiring Harness to the towing vehicle's 12 Volt DC system.

<u>Note:</u> Consult the operator's manual of the towing vehicle for proper connection instructions.

- 9. When towing the Trailer over long distances stop and check the tightness of all connections, Side Running Lights, and Tail Lights *at least* every 100 miles.
- Carry emergency flares and fire extinguisher, if required for operation in your state. Carry extra bulbs and fuses if towing the Trailer at night over long distances.

Tire Information

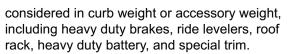
Tire Terminology Glossary

- <u>Accessory weight means</u>- the combined weight of automatic transmission, power steering, power brakes, power windows, power seats, radio, and heater, to the extent that these items are available as factory-installed equipment.
- <u>Carcass means</u>- the tire structure except for the tread which provides the major portion of the tire's capability to deflect in response to the vertical loads and tractive forces that the tire transmits from the roadway to the non-pneumatic rim, the wheel center member, or the vehicle and which attaches to the vehicle or attaches, either integrally or separably, to the wheel center member or non-pneumatic rim.
- <u>Carcass separation means</u>- the pulling away of the carcass from the non-pneumatic rim or wheel center member.
- <u>Chunking means</u>- the breaking away of pieces of the carcass or tread.
- <u>Cracking means</u>- any parting within the carcass, tread, or any components that connect the tire to the wheel center member.
- <u>Curb weight means</u>- the weight of a motor vehicle with standard equipment including the maximum capacity of fuel, oil, and coolant, and, if so equipped, air conditioning and additional weight optional engine.

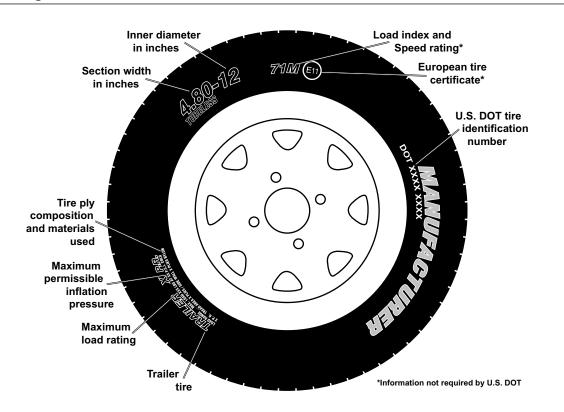
MAINTENANCE

- Load rating means- the maximum load a tire is rated to carry.
- <u>Maximum loaded vehicle weight</u> <u>means</u>- the sum of:
 - a.Curb weight;
 - b.Accessory weight;
 - c. Vehicle capacity weight; and
 - d. Production options weight.
- <u>Maximum tire width means</u>- the greater of either the linear distance between the exterior edges of the carcass or the linear distance between the exterior edges of the tread, both being measured parallel to the rolling axis of the tire.
- Normal occupant weight means-68 kilograms times the number of occupants.
- <u>Occupant distribution means</u>distribution of occupants in a vehicle.
- Production options weight means- the combined weight of those installed regular production options weighing over 2.3 kilograms in excess of those standard items which they replace, not previously

Tire Markings



- <u>Tread means</u>- that portion of the tire that comes in contact with the road.
- <u>Tread separation means</u>- pulling away of the tread from the carcass.
- <u>Vehicle capacity weight means</u>- the rated cargo and luggage load plus 68 kilograms times the vehicle's designated seating capacity.
- <u>Vehicle maximum load on the tire means</u>- that load on an individual tire that is determined by distributing to each axle its share of the maximum loaded vehicle weight and dividing by two.
- Vehicle normal load on the tire means- that load on an individual tire that is determined by distributing to each axle its share of the curb weight, accessory weight, and normal occupant weight and dividing by 2.



- <u>Section width</u>- This number gives the width of the tire in inches. The larger the number, the wider the tire. (The markings on the example tire diagram show 4.80. The markings on your tire may differ.)
- <u>Inner diameter</u>- This number gives the inner diameter of the tire in inches. This is also the rim diameter in inches. (The markings on the example tire diagram show 12. The markings on your tire may differ.)

• U.S. DOT tire identification number-

This begins with the letters "DOT" and indicates that the tire meets all federal standards. The next two numbers or letters are the plant code where it was manufactured, and the last four numbers represent the week and year that the tire

was built. For example, the numbers 2107 mean the 21st week of 2007. Any other numbers used are marketing codes used at the manufacturer's discretion. This information is used to contact consumers if a tire defect requires a recall.

- Maximum Load Rating- This number indicates the maximum load in kilograms and pounds that can be carried by the tire.
- Load index- This is a measurement of how much weight each tire can support. See chart below. (The markings on the example tire diagram show 71. The markings on your tire may differ.)

Code

95

96

97

98

99

100 101

102

Note: You may not find this information on all tires because it is not required by law.

Code	Pounds	Code	
71	761	79	
72	783	80	
73	805	81	
74	827	82	Γ
75	853	83	Γ
76	882	84	Γ
77	908	85	Γ
78	937	86	Г

ounds	Code	Pounds
761	79	963
783	80	992
805	81	1,019
827	82	1,047
853	83	1,074
882	84	1,102
908	85	1,135
937	86	1,168

ode	Pounds	Code	Pounds
79	963	87	1,201
30	992	88	1,235
31	1,019	89	1,279
32	1,047	90	1,323
33	1,074	91	1,356
34	1,102	92	1,389
35	1,135	93	1,433

Pounds	Code	Pounds
1,521	103	1,929
1,565	104	1,984
1,609	105	2,039
1,653	106	2,094
1,709	107	2,149
1,764	108	2,205
1,819	109	2,271
1,874	110	2,337

Table A: Load Index Rating Codes

1,477

94

Speed Rating- The speed rating denotes the speed at which a tire is designed to be driven for extended periods of time. This does not indicate that the vehicle or rims can safely reach or maintain that speed. These ratings are listed below.

Note: The markings on the example tire diagram show M. The markings on your tire may differ.

Note: You may not find this information on all tires because it is not required by law.

Code	MPH	Code	MPH	Code	MPH
F	50	N	87	U	124
G	56	Р	94	Н	130
J	62	Q	100	V	149
K	68	R	106	Ζ	149
L	75	S	112	W	168
М	81	Т	118	Y	186

Table B: Tire Speed Rating Codes

Tire Inflation and Load Limit

- Tire Ply Composition and Materials Used-The number of plies indicates the number of layers of rubber-coated fabric in the tire. In general, the greater the number of plies, the more weight a tire can support. Tire manufacturers also must indicate the materials in the tire, which include steel, nylon, polyester, and others.
- **Maximum Permissible Inflation Pressure-**This number is the greatest amount of air pressure that should ever be put in the tire under normal driving conditions.

Tire and Loading Information Placard

	TIRE AND LOADING INFORMATION							
_	The	e weight of care	go should never exceed	780 kg or 1720 lb.	ž			
	TIRE	SIZE	COLD TIRE PRESSURE	SEE OWNER'S				
	FRONT	5.30/4.00-12	550 kPa, 80 PSI	MANUAL FOR				
	REAR	NONE	NONE	ADDITIONAL				
	SPARE	NONE	NONE	INFORMATION.	15d			

Figure R: Tire and Loading Information Placard Location

The Tire and Loading Information Placard displays the cold tire inflation pressure and the load limit for this vehicle. See the Tire Care section starting on the following page for an explanation of tire pressure and see the Vehicle Load Limit following that for an explanation of load limit.

Checking Tire Pressure

Note: Underinflated tires can decrease handling, stopping performance, traction, tire life, and load-carrying capability, in addition to causing other negative and hazardous effects, including tire failure. Overinflated tires are at greater risk of an impact break, where the tread and casing break when striking a hard edge, often opening a huge gash across the tread. Incorrect inflation pressure also increases tires wear rate. Therefore, it is important to keep tires inflated properly.

Check all tires' pressure at least monthly, due to the following factors:

- · Most tires naturally lose air gradually.
- Tires can suddenly lose air if the tire strikes a pothole, curb, or other object.
- It is usually not possible to determine underinflation of radial tires by visual inspection.

Steps for Maintaining Proper Tire Pressure

- Locate the recommended tire pressure on the vehicle's tire information placard, certification label, or in the owner's manual. This Trailer has 80 PSI recommended cold tire inflation pressure.
- 2. Measure and record the tire pressure of all tires.
- 3. If the tire pressure is too high in any of the tires and the tires have not been driven for at least three hours, slowly release air by gently pressing on the tire valve stem with the edge of your tire gauge until you get to the correct pressure. If the vehicle has been driven within the past three hours and the tire pressure is too high on any tires, then recheck the pressure once the tires have been allowed to sit motionless for at least three hours.
- 4. If the tire pressure is too low, note the difference between the measured tire pressure and the correct tire pressure. These "missing" pounds of pressure are what you will need to add.
- 5. At a service station, add the missing pounds of air pressure to each tire that is underinflated.
- 6. Check all the tires to make sure they have the same air pressure.
- 7. If the tires' pressure was not measured "cold", then the pressure should be rechecked with the tires cold as soon as possible.

Tire Size

To maintain safety, only purchase new tires of the same size as the original tires. Look at the Tire and Loading Information Placard, the Specifications Chart in this manual, or the sidewall of the tire being replaced. If you have any doubt about selecting the correct size, consult a tire dealer.

Tire Tread

The tire tread provides traction that prevents your vehicle from slipping, especially if the road is wet or icy. Tires are unsafe and should be replaced when the tread is worn down to 1/16". Measure tread depth using a tread depth indicator (not included).

Tire Rotation

Every 5,000 miles the left and right tires should be switched. This will cause the tires to wear more evenly and last longer. **OPERATION**

This vehicle has 80 PSI recommended cold tire inflation pressure. The term "cold" in this manual does not refer to the temperature outside, but it refers to the fact that a tire that has not been driven for a period is cooler (and therefore has lower pressure) than a tire that has been driven on. Tires heat up while being driven on. To check (or fill to) a tire's cold inflation, the tire must have not been driven for more than a mile or two for at least three hours. If you check a tires pressure when it is not "cold", the pressure will appear higher than the actual cold tire inflation.

Tire Balance and Alignment

The tires need to be balanced to prevent vibration when driving. This involves attaching small weights to the rim to offset small differences in rim and tire weight. The tires also need to be aligned properly. Alignment is the orientation of the tires to the road surface and their being parallel. This helps the tires to wear evenly, and provide better traction. Both tire balance and alignment require specialized equipment that is not provided with this vehicle.

Tire Repair

To properly repair a punctured tire, the hole needs to be properly plugged and patched from the inside of the tire. Tread punctures can be repaired if they are not too large. Sidewall punctures should not be repaired, the tire needs to be replaced if the sidewall is damaged. Tires should be removed from the rim to be inspected before being plugged and patched. A qualified mechanic should remove the tire from the rim, perform the repair, and remount the tire.

Vehicle Load Limit

Steps for Determining Correct Load Limit

- Locate the statement "The weight of cargo should never exceed XXX kilograms or XXX pounds" on your vehicle's placard.
- 2. That figure equals the available amount of cargo and luggage load capacity.
- Determine the combined weight of luggage and cargo being loaded on the vehicle. That weight may not safely exceed the available cargo and luggage load capacity.
- 4. If the Trailer's load exceeds the cargo and luggage load capacity, then the Trailer will be unsafe resulting in hazardous effects, such as: Trailer's tires will not be able to maintain traction properly, and stopping distance will be increased significantly.

Operation Safety

<u>Note:</u> Selected recommendations in this section are adapted from *TOWING A TRAILER* -*Being Equipped for Safety*, published by NHTSA. For full details, see that document.

- This Trailer is not a toy. Do not allow children to play on or near this item.
- 2. Take time to practice before driving on main roads.

General Handling

- 1. Use the driving gear that the towing vehicle manufacturer recommends for towing.
- Drive at moderate speeds. This will place less strain on your tow vehicle and trailer. Trailer instability (sway) is more likely to occur as speed increases. Do not exceed 45 miles per hour when towing the Trailer.
- 3. Avoid sudden stops and starts that can cause skidding, sliding, or jackknifing.
- 4. Avoid sudden steering maneuvers that might create sway or undue side force on the trailer.

Braking

- 1. Allow considerably more distance for stopping.
- If you have an electric trailer brake controller and excessive sway occurs, activate the trailer brake controller by hand. Do not attempt to control trailer sway by applying the tow vehicle brakes; this will generally make the sway worse.

- 3. Never allow anyone to ride in or on the trailer.
- 4. Do not transport animals in this trailer.
- 5. Slow down when traveling over bumpy roads, railroad crossings, and ditches.
- Make wider turns at curves and corners. Because your trailer's wheels are closer to the inside of a turn than the wheels of your tow vehicle, they are more likely to hit or ride up over curbs.
- 7. To control swaying caused by air pressure changes and wind buffeting when larger vehicles pass from either direction, release the accelerator pedal to slow down and keep a firm grip on the steering wheel.
- Always anticipate the need to slow down. To reduce speed, shift to a lower gear and press the brakes lightly.

MAINTENANCE

Acceleration and Passing

- When passing a slower vehicle or changing lanes, signal well in advance and make sure you allow extra distance to clear the vehicle before you pull back into the lane.
- 2. Pass on level terrain with plenty of clearance. Avoid passing on steep upgrades or downgrades.

Downgrades and Upgrades

- 1. Downshift to assist with braking on downgrades and to add power for climbing hills.
- 2. On long downgrades, apply brakes at intervals to keep speed in check. Never leave brakes on for extended periods of time or they may overheat.

Backing Up

- Put your hand at the bottom of the steering wheel. To turn left, move your hand left. To turn right, move your hand right.
- 2. Back up slowly.
- 3. Because mirrors cannot provide all of the visibility you may need when backing up, have someone outside at the rear of the trailer to guide you whenever possible.

Parking

- 1. Try to avoid parking on grades.
- 2. If possible, have someone outside to guide you as you park.
- 3. Once stopped, but before shifting into Park:
 - a. Have someone place blocks on the downhill side of the trailer wheels.
 - b. Apply the parking brake.
 - c. Shift into Park. (first or reverse gear for manual transmissions)
 - d. Then remove your foot from the brake pedal.

Following this parking sequence is important to make sure your vehicle does not become locked in Park because of extra load on the transmission.

TRAILER LICENSING NOTICE

Some states may consider this Trailer a vehicle requiring registration, licensing, and titling. Check with your State Department of Motor Vehicles for information and guidance on registering, licensing, and titling the Trailer.

- 3. If necessary, downshift for improved acceleration or speed maintenance.
- 4. When passing on narrow roads, be careful not to go onto a soft shoulder. This could cause your trailer to jackknife or go out of control.
- 3. Some tow vehicles have specifically calibrated transmission tow-modes. Be sure to use the tow-mode recommended by the manufacturer.
- 4. Use slight movements of the steering wheel to adjust direction. Exaggerated movements will cause greater movement of the trailer.
- 5. If you have difficulty, pull forward and realign the tow vehicle and trailer and start again.
- 4. Before uncoupling a trailer:
 - a. Place blocks at the front and rear of the trailer tires to ensure that the trailer does not roll away when the coupling is released.
 - An unbalanced load may cause the tongue to suddenly rotate upward; therefore, before uncoupling, place jack stands under the rear of the trailer to prevent injury.

Maintenance



Procedures not specifically explained in this manual must be performed only by a qualified technician.

AWARNING

TO PREVENT SERIOUS INJURY FROM TOOL FAILURE: Do not use damaged equipment. If abnormal noise or vibration occurs, have the problem corrected before further use.

<u>Note:</u> Tow vehicles often have more frequent maintenance requirements, including changes of engine and transmission oils and filters, lubrication of components, and cooling system checks. Check your owner's manual for information on scheduled maintenance of your tow vehicle.

BEFORE EACH USE: Inspect the trailer and tow vehicle according to the instructions on page 19.

Tires

- Periodic inspection and maintenance of tires and wheels are essential to towing safety, including spare tires. Proper tire pressure affects vehicle handling and the safety of your tires. You can find the correct tire pressure for your tow vehicle on the tire information placard.
- 2. Underinflation reduces the load-carrying capacity of your tow vehicle or trailer, may cause sway and control problems, and may result in overheating, causing blowouts or other tire failure.
- Overinflation causes premature tire wear and affects the handling characteristics of the tow vehicle or trailer.

Wheel Bearings

- EVERY 2,000 TO 3,000 MILES OF USE, lubricate the Hub Assemblies with a heavy weight bearing grease, following Bearing Packing Instructions on page 11.
- After each Hub Assembly is reassembled, tighten the Castle Nut until the wheel starts spinning with slight resistance. Loosen the Castle Nut about 1/6 turn from this point.
- 3. Insert a new Cotter Pin through the Castle Nut and the hole in the axle.
- 4. Bend the Cotter Pin back, locking it and the Nut in place.

Hitch

Check the nuts, bolts, and other fasteners to ensure that the hitch remains secured to the tow vehicle and the coupler remains secured to the trailer. The connection point may require periodic lubrication to permit free movement of the coupler to the hitch ball.

Wiring

- Make sure connector-plug prongs and receptacles, light bulb sockets, wire splices, and ground connections are clean and shielded from moisture. Lightly coat all electrical terminal connections with nonconducting (dielectric), light waterproof grease.
- 2. Clean the prongs with very fine sandpaper, being careful not to damage the contact area.
- Turn lights off, then clean the surface deposits in the connector holes.
 Try to clean off only the deposits and lubricate lightly with dielectric, light waterproof grease.

TO PREVENT SERIOUS INJURY FROM LOSS OF CONTROL: Position Trailer on flat, level, hard surface and chock both Tires before folding/unfolding.

- Unscrew and remove the two sets of M10x20 Bolts and M10 Nuts (44) from the center Cross Members (32). Refer to step 9 and Figure D on page 9.
- Unscrew and remove the four sets of M10x25 Carriage Bolts and M10 Nuts (35) from the Left and Right Spring Hangers (19, 41). Refer to step 133, step 166, and Figure E on page 10.
- 3. With the assistance of one or two helpers, fold the rear section of the Trailer over the front section of the Trailer. Refer to Figure S.

Note: When folding or unfolding the Trailer be careful not to pinch the tail light wiring in the Trailer frame at the folding point.

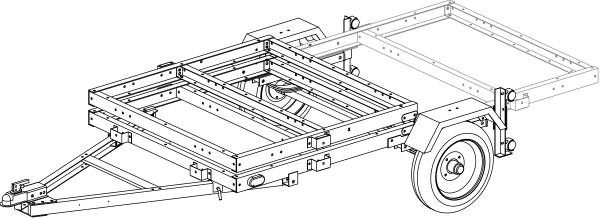


Figure S: Folding Bed

- 4. Secure the rear section and front section together with rope (not included). Distribute the rope around all sides of the rear and front section to hold them together while the Trailer is folded up.
- 5. With the assistance of one or two helpers, remove wheel chocks and carefully tilt the Trailer onto its Casters (21). When tilting the Trailer, always apply pressure on the middle section (where the rear and front section are secured together). Trying to maneuver the Trailer vertically by handling the Trailer Tongues (5) can make the Trailer unstable.

<u>CAUTION!</u> While tilting and transporting the Trailer, frequently inspect the Casters; if the Casters are damaged or deformed, immediately stop moving the Trailer. Only transport the folded Trailer short distances.

6. When transporting the folded Trailer, seek the help of an assistant to prevent the Trailer from tipping.

NOTICE: To avoid damage to Casters, avoid rolling the Trailer on its Casters over long distances. Roll the Casters only over a flat, level and hard surface.

- 7. Store the Trailer against a wall, securing it to the wall by elastic cords or rope.
- Then, remove two sets of L-Latches and R-Clips (43) and fold the Trailer Tongue down. Refer to Figure T.

 Replace the L-Latches and R-Clips after folding to avoid losing them.

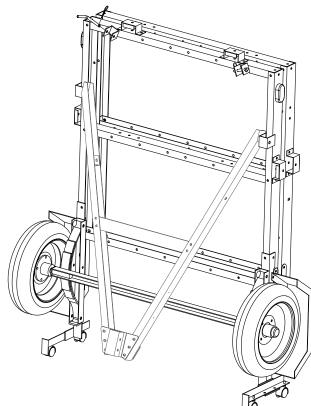


Figure T: Folding Tongue

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Record Product's Serial Number Here:_

Note: If product has no serial number, record month and year of purchase instead.

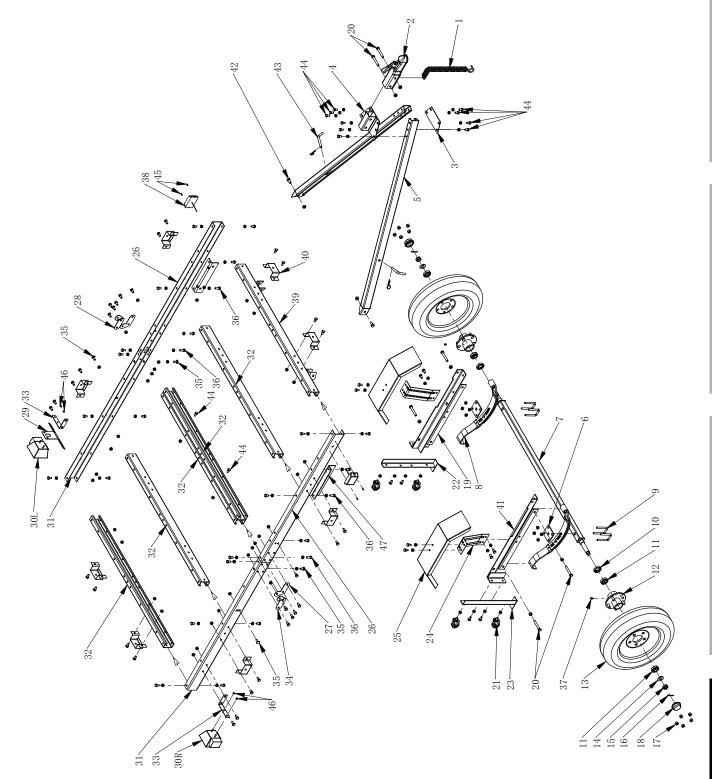
<u>Note:</u> Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 193175469250 when ordering parts.

Parts List and Diagram

Parts List

Part	Description	Qty
1	7/32" Safety Chain	1
2	2" Coupler	1
3	Tow Bar T-Plate	1
4	Coupler Base	1
5	Tow Bar	2
6	Spring Plate	2
7	Axle	1
8	3 Leaf Spring 50 x 7 mm	2
9	U-Bolt M10 x 90 & M10 Nut	4 sets
10	Grease Seal	2
11	Bearing	4
12	Hub Assembly	2
13	5.30-12" Tire / Wheel Assembly	2
14	Flat Washer	2
15	Castle Nut M22 x 1.5	
16	Cotter Pin	2
17	Lug Nuts	10
18	Dust Cap	2
19	Left Spring Hanger	1
20	Hex Bolt M12 x 80 & M12 Nut	6 sets
21	Caster	4
22	Left Caster Bracket	1
23	Right Caster Bracket	1
24	Fender Bracket	2
25	Fender	2

Part	Description	Qty
26	Front Side Rail	2
27	Front Hinge Plate	2
28	Rear Left Hinge Plate	1
29	License Plate Bracket	1
30R	Right Tail Light	1
30L	Left Tail Light	1
31	Rear Side Rail	2
32	Cross Member	5
33	Light Bracket	2
34	Rear Right Hinge Plate	1
35	Carriage Bolt M10 x 25 & M10 Nut	4 sets
36	Hex Bolt M10 x 30 & M10 Nut	4 sets
37	Grease Zerk	2
38	Side Running Light	2
39	Front Cross Member	1
40	Stake Bracket	8
41	Right Spring Hanger	1
42	Hex Bolt M12 x 25 & M12 Nut	2 sets
43	L-Latch Ø12 x 75 & R-Clip	2 sets
44	Hex Bolt M10 x 20 & M10 Nut	78 sets
45	M4 Self Tapping Screw	4
46	M6 Pad Nut	4
47	L Shape Bracket	2
48	Wire Kit (Including connector)	1



Reporting Safety Defects

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Changzhou Yu An Electric Appliance Co., Ltd. If NHTSA receives similar complaints, it may open an investigation. And if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Changzhou Yu An Electric Appliance Co., Ltd. To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-888-327-4236 or 202-366-4000 or write to NHTSA, 1200 New Jersey Avenue, SE, West Building, Washington, DC 20590. You can also obtain other information about motor vehicle safety from the Hotline.

<u>Note:</u> Check with your local Department of Motor Vehicles for registration procedures. Some DMV's require the Certificate of Origin to be notarized, others do not.

Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

