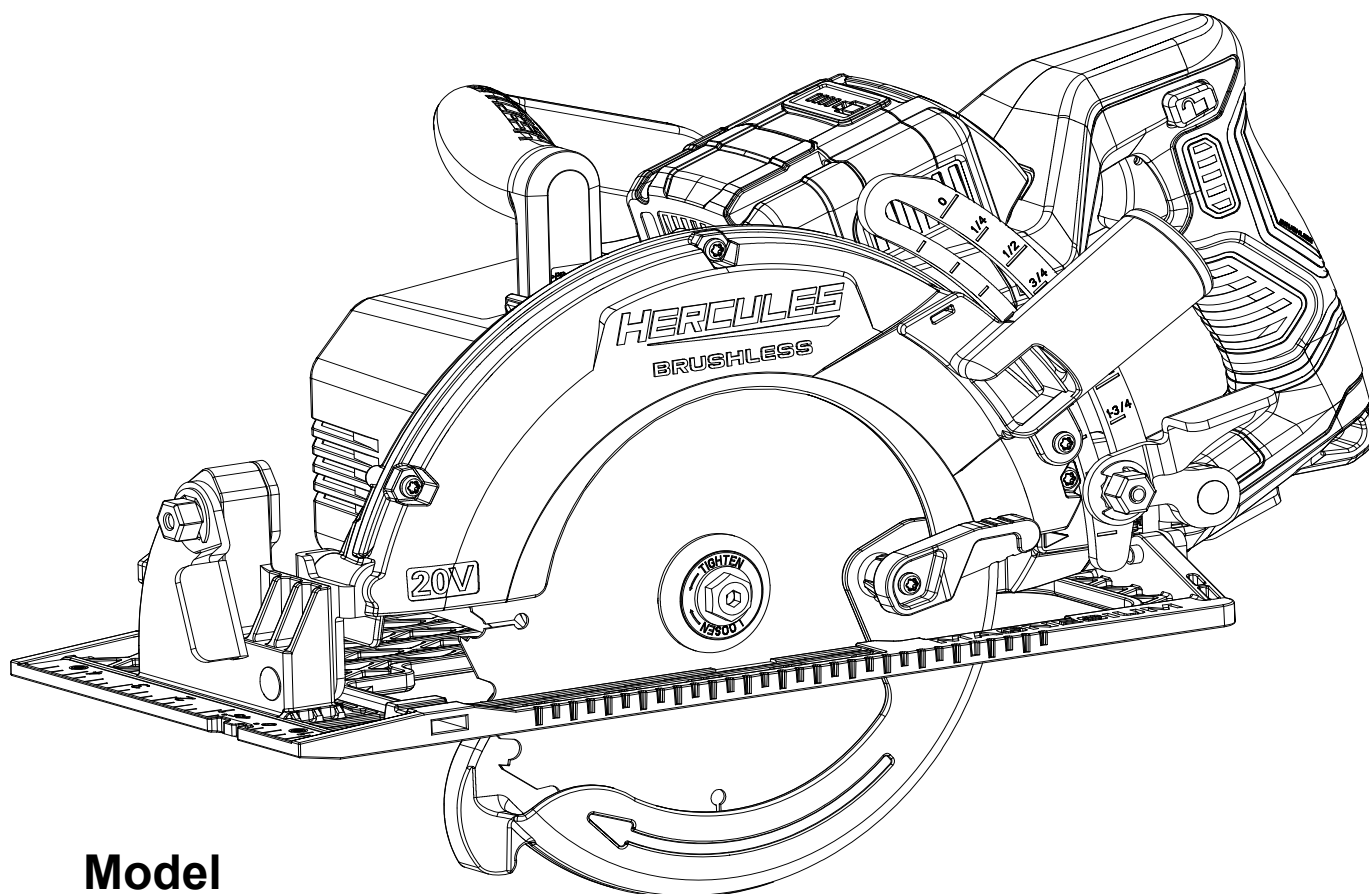




# Owner's Manual & Safety Instructions

25b



**Model  
HCB72B-1**

## **20V Brushless 7-1/4" Rear-Handle Worm Drive Style Circular Saw**

**▲WARNING:** To prevent serious injury, User must read and understand Owner's Manual. **SAVE THIS MANUAL.**

When unpacking, make sure that the product is intact and undamaged.  
If any parts are missing or broken, please call 1-800-444-3353  
as soon as possible. Reference 59641.

# IMPORTANT SAFETY INFORMATION

## GENERAL POWER TOOL SAFETY WARNINGS

### WARNING

**Read all safety warnings, instructions, illustrations and specifications provided with this power tool.**

*Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.*

**Save all warnings and instructions for future reference.**

*The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.*

#### 1. Work area safety

- a. **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c. **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

#### 2. Electrical safety

- a. **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*

#### 3. Personal safety

- a. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b. **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*
- c. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*
- d. **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e. **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*

- f. **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewelry or long hair can be caught in moving parts.*

- g. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*

- h. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** *A careless action can cause severe injury within a fraction of a second.*

- i. Only use safety equipment that has been approved by an appropriate standards agency. Unapproved safety equipment may not provide adequate protection. Eye protection must be ANSI-approved and breathing protection must be NIOSH-approved for the specific hazards in the work area.

- j. Do not lay the tool down until it has come to a complete stop. Moving parts can grab the surface and pull the tool out of your control.

- k. When using a handheld power tool, maintain a firm grip on the tool with both hands to resist starting torque.

- l. Do not depress the spindle lock when starting or during operation.

- m. Do not leave the tool unattended when the Battery Pack is connected. Turn off the tool, and remove the Battery Pack before leaving.

- n. This product is not a toy. Keep it out of reach of children.

- o. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to heart pacemaker could cause pacemaker interference or pacemaker failure.

- p. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

#### 4. Power tool use and care

- a. **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*

- b. **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*
  - c. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
  - d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*
  - e. **Maintain power tools and accessories.** **Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
  - f. **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
  - g. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*
  - h. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*
5. **Service**
- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*
  - b. **Never service damaged BATTERY packs.** *Service of BATTERY packs should only be performed by the manufacturer or authorized service providers.*
  - c. **Maintain labels and nameplates on the tool.** *These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.*
6. **Cutting procedures**
- a. **▲DANGER: Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing.** *If both hands are holding the saw, they cannot be cut by the blade.*
- b. **Do not reach underneath the workpiece.** *The guard cannot protect you from the blade below the workpiece.*
  - c. **Adjust the cutting depth to the thickness of the workpiece.** *Less than a full tooth of the blade teeth should be visible below the workpiece.*
  - d. **Never hold the workpiece in your hands or across your leg while cutting. Secure the workpiece to a stable platform.** *It is important to support the work properly to minimise body exposure, blade binding, or loss of control.*
  - e. **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting tool may contact hidden wiring or its own cord.** *Contact with a "live" wire will also make exposed metal parts of the power tool "live" and could give the operator an electric shock.*
  - f. **When ripping, always use a rip fence or straight edge guide.** *This improves the accuracy of cut and reduces the chance of blade binding.*
  - g. **Always use blades with correct size and shape (diamond versus round) of arbor holes.** *Blades that do not match the mounting hardware of the saw will run off-center, causing loss of control.*
  - h. **Never use damaged or incorrect blade washers or bolt.** *The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.*
7. **Kickback causes and related warnings**
- Kickback is a sudden reaction to a pinched, jammed or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
  - When the blade is pinched or jammed tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
  - If the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.
- Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.
- a. **Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces.** *Position your body to either side of the blade, but not in line with the blade. Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.*

- b. **When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur. Investigate and take corrective actions to eliminate the cause of blade binding.**
  - c. **When restarting a saw in the workpiece, centre the saw blade in the kerf so that the saw teeth are not engaged into the material. If a saw blade binds, it may walk up or kickback from the workpiece as the saw is restarted.**
  - d. **Support large panels to minimise the risk of blade pinching and kickback. Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.**
  - e. **Do not use dull or damaged blades. Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.**
  - f. **Blade depth and bevel adjusting locking levers must be tight and secure before making the cut. If blade adjustment shifts while cutting, it may cause binding and kickback.**
  - g. **Use extra caution when sawing into existing walls or other blind areas. The protruding blade may cut objects that can cause kickback.**
8. **Lower guard function**
- a. **Check the lower guard for proper closing before each use. Do not operate the saw if the lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position. If the saw is accidentally dropped, the lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.**
  - b. **Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use. Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.**
  - c. **The lower guard may be retracted manually only for special cuts such as “plunge cuts” and “compound cuts”. Raise the lower guard by the retracting handle and as soon as the blade enters the material, the lower guard must be released. For all other sawing, the lower guard should operate automatically.**
  - d. **Always observe that the lower guard is covering the blade before placing the saw down on bench or floor. An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.**
9. **Battery tool use and care**
- a. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to battery pack, picking up or carrying the power tool. Carrying the power tool with your finger on the switch or energizing power tool that have the switch on invites accidents.**
  - b. **Disconnect the battery pack from the power tool before making any adjustments, changing accessories, or storing power tool. Such preventive safety measures reduce the risk of starting the power tool accidentally.**
  - c. **Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.**
  - d. **Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.**
  - e. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.**
  - f. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.**
  - g. **Do not use a battery pack or power tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk of injury.**
  - h. **Do not expose a battery pack or power tool to fire or excessive temperature. Exposure to fire or temperature above 140°F may cause explosion.**
  - i. **Follow all charging instructions and do not charge the battery pack or power tool outside of the temperature range specified in the instructions. Charging improperly or at temperatures outside of the specified range may damage the battery and increase the risk of fire.**
  - j. **Have servicing performed by a qualified repair person using only identical replacement parts. This will ensure that the safety of the product is maintained.**

- k. **Do not modify or attempt to repair the power tool or the battery pack except as indicated in the instructions for use and care.**

- l.  The battery Charger gets hot during use. The Charger's heat can build up to unsafe levels and create a fire hazard if it does not receive adequate ventilation, due to an electrical fault, or if it is used in a hot environment. Do not place the Charger on a flammable surface. Do not obstruct any vents on the Charger. **Especially avoid placing the Charger on carpets and rugs; they are not only flammable, but they also obstruct vents under the Charger.** Place the Charger on a stable, solid, nonflammable surface (such as a stable metal workbench or concrete floor) at least 1 foot away from all flammable objects, such as drapes or walls. Keep a fire extinguisher and a smoke detector in the area. Frequently monitor the Charger and Battery Pack while charging.

#### 10. Lithium Battery Safety Warnings



**LITHIUM BATTERIES STORE A LARGE AMOUNT OF ENERGY AND WILL VENT FIRE OR EXPLODE IF MISTREATED:**

- Keep Battery Pack dry.
- DO NOT DO ANY OF THE FOLLOWING TO THE BATTERY PACK:**
  - Open,
  - Drop,
  - Short-circuit,
  - Puncture,
  - Incinerate, or
  - Expose to temperatures greater than 140°F.
- Charge Battery Pack only according to its Charger's instructions.
- Inspect Battery Pack before every use; do not use or charge if damaged.

#### 11. Vibration Safety

This tool vibrates during use.

Repeated or long-term exposure to vibration may cause temporary or permanent physical injury, particularly to the hands, arms and shoulders. To reduce the risk of vibration-related injury:

- Anyone using vibrating tools regularly or for an extended period should first be examined by a doctor and then have regular medical check-ups to ensure medical problems are not being caused or worsened from use. Pregnant women or people who have impaired blood circulation to the hand, past hand injuries, nervous system disorders, diabetes, or Raynaud's Disease should not use this tool. If you feel any symptoms related to vibration (such as tingling, numbness, and white or blue fingers), seek medical advice as soon as possible.
- Do not smoke during use. Nicotine reduces the blood supply to the hands and fingers, increasing the risk of vibration-related injury.
- Wear suitable gloves to reduce the vibration effects on the user.
- Use tools with the lowest vibration when there is a choice.
- Include vibration-free periods each day of work.
- Grip tool as lightly as possible (while still keeping safe control of it). Let the tool do the work.
- To reduce vibration, maintain the tool as explained in this manual. If any abnormal vibration occurs, stop use immediately.

### GROUNDING

#### WARNING



**TO PREVENT ELECTRIC SHOCK AND DEATH FROM INCORRECT GROUNDING:** Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. **Do not modify the power cord plug provided with the charger. Do not use the charger if the power cord or plug is damaged. If damaged, have it repaired by a service facility before use. If the plug will not fit the outlet, have a proper outlet installed by a qualified electrician.**

### EXTENSION CORDS

**Note:** Extension cords must not be used with this item's Charger.

## Symbology

|                                                                                     |                                                                                                                                      |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <b>V</b>                                                                            | Volts                                                                                                                                |
|    | Direct Current                                                                                                                       |
| <b>A</b>                                                                            | Amperes                                                                                                                              |
| n <sub>0</sub> xxxx/min.                                                            | No Load Revolutions per Minute (RPM)                                                                                                 |
|    | WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.                                  |
|    | Read the manual before set-up and/or use                                                                                             |
|    | Keep hands clear of fence area.                                                                                                      |
|    | DANGER marking concerning Risk of Amputation. Keep hands well clear of cutting area.                                                 |
|   | WARNING marking concerning Risk of Fire. Do not cover Charger ventilation ducts. Charge on fireproof surface only.                   |
|  | WARNING marking concerning Risk of Electric Shock. Properly connect Charger's power cord to appropriate outlet.                      |
|  | WARNING marking concerning Risk of Explosion. Do not puncture, short, or open battery packs and do not charge damaged battery packs. |

## Warning Symbols and Definitions

 This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

**⚠ DANGER** Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

**⚠ WARNING** Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION** Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

**NOTICE** Addresses practices not related to personal injury.

## SPECIFICATIONS

|                        |                            |
|------------------------|----------------------------|
| Battery                | Hercules 20V Li-Ion        |
| Charger                | Hercules 20V Li-Ion        |
| No Load Speed          | n <sub>0</sub> :5800/min   |
| Maximum Blade Diameter | 7-1/4" (Ø184mm)            |
| Arbor                  | 5/8" Diamond               |
| Maximum Depth of Cut   | 45°: 1-7/8"<br>90°: 2-1/2" |

## SET UP - BEFORE USE

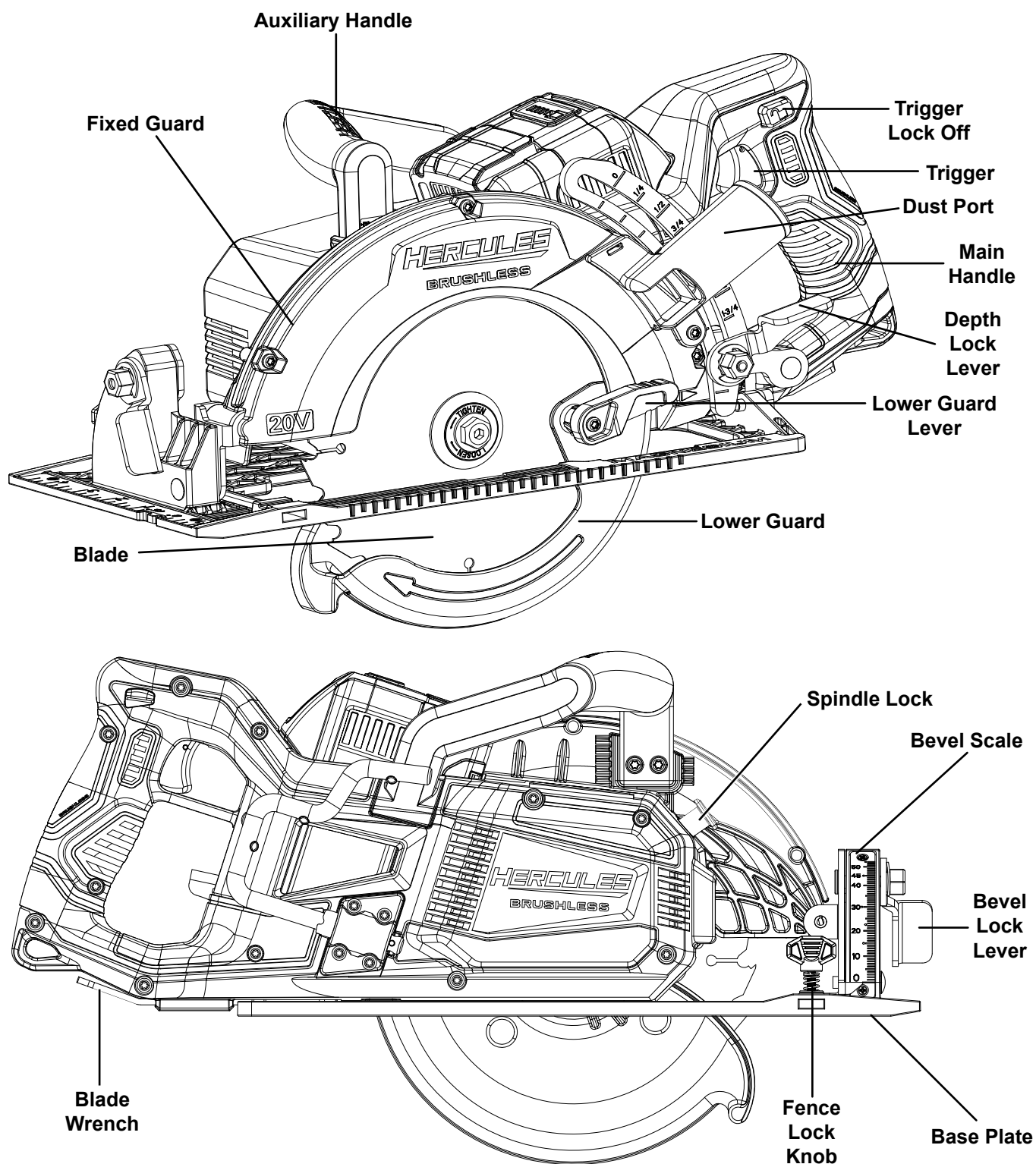


Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

## Charging

Charge battery before using this tool. Follow instructions included with battery charger.

## Functional Description



## OPERATING INSTRUCTIONS



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use.

### ⚠ WARNING

**TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:** Make sure that the Trigger is in the off-position and remove the Battery Pack before performing any procedure in this section.

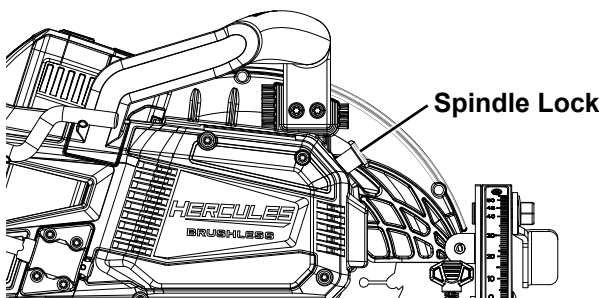
### Tool Changing

**TO PREVENT SERIOUS INJURY FROM FLYING FRAGMENTS:** Do not use blades made from high-speed steel, abrasive blades, or metal- or masonry-cutting blades. The guards of this saw are not designed to protect against the failure of such blades.

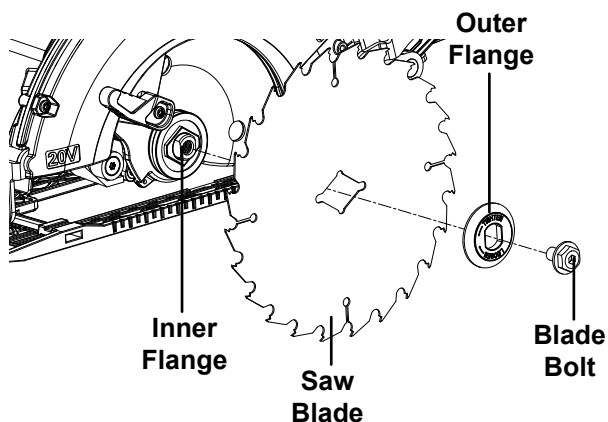
**WARNING!** TO PREVENT SERIOUS INJURY: DO NOT OPERATE WITH ANY GUARD DISABLED, DAMAGED, OR REMOVED. Moving guards must move freely and close instantly.

### Mounting and Removing Blade

1. Hold in Spindle Lock, located above Upper Blade Guard, while removing the Blade Bolt using the included Blade Wrench, turning Bolt **CLOCKWISE**.



2. Remove the Outer Flange.



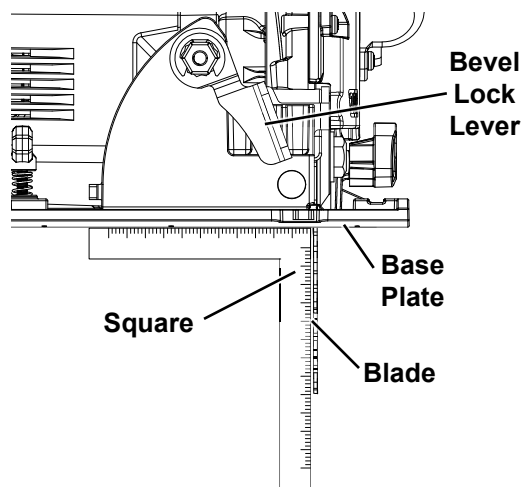
3. Use the Lower Guard Lever to raise Lower Guard and remove Blade. Leave Inner Flange in place.

**WARNING!** TO PREVENT SERIOUS INJURY: Blade must be rated to at least 5,800 RPM.

4. Install Blade with the directional arrow pointing the same as the directional arrow on Lower Guard.
5. Place Outer Flange on Spindle, recessed side first with wording on Flange facing out. Hold in Spindle Lock while using the Blade Wrench to replace the Blade Bolt, turning it **COUNTERCLOCKWISE**.

### Checking/Adjusting Blade Alignment

1. Raise Depth Lock Lever. Adjust Base Plate height so that Blade is exposed and Base Plate is not touching underside of Saw. Lower Depth Lock Lever.
2. Raise Bevel Lock Lever. Set bevel angle to 0° and lower Bevel Lock Lever.
3. Place a square (sold separately) against the Base Plate and Blade, making sure to not touch the Blade teeth.
4. If Blade is not square, turn Circular Saw upside down and adjust Set Screw in bottom of Base Plate. Adjust until Blade is square to Base Plate.



### Adjusting Depth

1. Set the Base Plate flat against the edge of the workpiece.
2. Hold Base Plate down with one hand and raise or lower Saw with the other hand until the Blade is at the desired depth of cut, using the Depth Gauge as a guide.

**WARNING!** TO PREVENT SERIOUS INJURY: adjust the depth of cut to just barely clear the workpiece and remove shavings.

3. Lower Depth Lock Lever down to lock.

**WARNING!** TO PREVENT SERIOUS INJURY: Tighten Depth Lever before use.

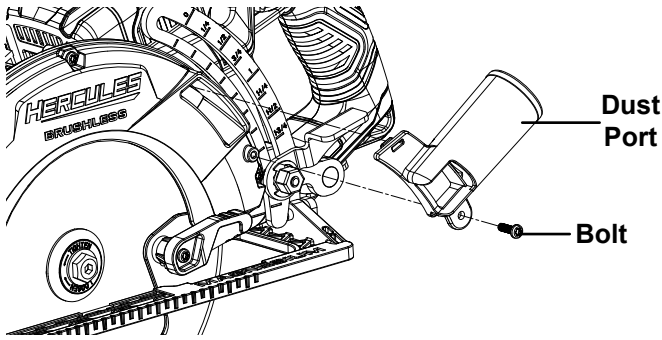
### Adjusting Bevel

1. Raise the Lower Guard to expose Blade.
2. Loosen the Bevel Lock Lever to allow the angle of cut to be adjusted.
3. Use Bevel Scale to set desired angle.
4. After adjustment, tighten the Bevel Lock Lever.

**WARNING!** TO PREVENT SERIOUS INJURY: Tighten Bevel Lock Lever before use.

### Attaching Dust Port

Attach Dust Port to Fixed Guard using Bolt. Tighten Bolt securely.



### Dust Collection Setup

1. Insert end of dust hose (sold separately) into Dust Port on the side of the saw.
2. Connect other end of dust hose to a dust collection system (sold separately).

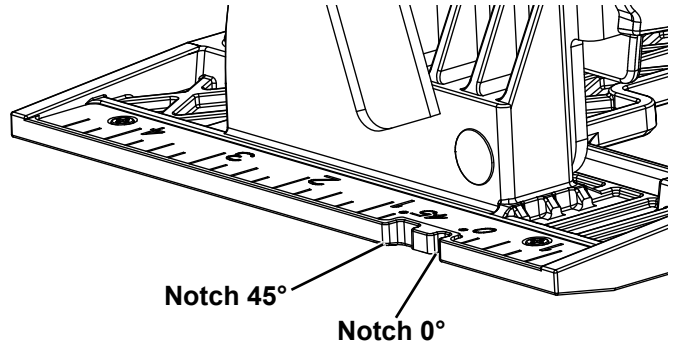
### Workpiece and Work Area Set Up

1. Workpiece selection:
  - a. Workpiece must be wood, free of foreign objects and loose knots.
  - b. Do not use to cut logs, tree limbs, or uneven lumber.
  - c. Wet lumber, green (unseasoned) lumber, and pressure treated lumber all have an increased potential for kickback and should only be cut with a blade designed for cutting that lumber. Wear a NIOSH-approved respirator and have appropriate ventilation whenever cutting pressure treated lumber.
2. Designate a work area that is clean and well lit. The work area must not allow access by children or pets to prevent distraction and injury.
3. Secure loose workpieces to workbench using a vise or clamps (not included) to prevent movement while working.
4. There must not be objects, such as utility lines, nearby that will present a hazard while working. This is especially critical for plunge cuts.

### General Instructions for Use

1. Make all necessary adjustments to the Circular Saw. Make sure that all guards are in place in proper working order and that all adjustment levers are tight before operation.
2. Mark a cutting line onto the workpiece. Position workpiece so that cutting line is beyond edge of workbench.
3. Turn on dust collection system.

4. Make sure Trigger is in the off-position, then attach the Battery Pack.
5. Firmly grip the Main Handle with one hand and the Auxiliary Handle with the other hand.
6. Rest front part of Base Plate flat on workpiece surface with Blade not making contact.
7. Align saw Blade with cutting line on workpiece. **The Blade should not contact the workpiece.** There are two notches on the front edge of the Base Plate that can be used as alignment aids:
  - a. For a straight 90° cut, align the cutting line on the workpiece with the notch marked 0°.
  - b. When making a bevel cut, align the cutting line on the workpiece with the notch marked 45°.



8. Push and hold Trigger Lock Off down, then squeeze Trigger to turn on the Circular Saw. Release Trigger Lock Off.
9. Allow the saw Blade to reach full speed before feeding Saw Blade into workpiece.
10. Feed the saw Blade gradually into the workpiece. Do not force the Circular Saw to cut faster than it is designed to cut. Do not exert excessive pressure on workpiece.

**Note:** When cutting across the grain, wood fibers can lift and tear. Move Saw slowly to minimize tearing.

**WARNING! TO PREVENT SERIOUS INJURY: MAKE straight cuts only. DO NOT pull backward or twist Saw while cutting. The saw Blade may walk out or “bind” in the workpiece causing kickback, potential serious injury, and/or damage to the workpiece and Circular Saw.**

11. Release Trigger if saw Blade is to be backed out of an uncompleted cut. Allow Blade to come to a complete stop before removing the Saw. Do not press against the saw Blade to stop it.
12. After completing the cut, release Trigger and allow Blade to come to a complete stop before removing it from the workpiece. After removing it from the workpiece, make sure Lower Guard closes immediately.
13. To prevent accidents, turn off the tool and remove its Battery Pack after use. Clean, then store the tool indoors out of children's reach.

### Plunge Cut

1. Disconnect battery pack before making any adjustments.
2. Mark a cutting line on the workpiece.
3. Adjust cut depth so Blade barely clears the workpiece.
4. With the Trigger in off-position, connect battery pack.
5. While firmly gripping Main Handle with one hand and Auxiliary Handle with other hand, angle front edge of the Base Plate to sit flat on the workpiece with Blade directly above cutting line.  
**The Blade should not contact the workpiece.**
6. Pull Lower Guard all the way up into Upper Guard to expose Blade.
7. While holding Lower Guard in upward position, push and hold the Trigger Lock Off and squeeze the Trigger. Allow Saw to come to full speed and slowly lower the Saw.
8. Once Saw makes contact with the workpiece, immediately release Lower Guard Lever so Lower Guard moves back in place. Make sure both hands are gripping the Saw as you move the Blade into the workpiece.
9. Once the Base Plate is flush with surface of workpiece, gently push Saw forward. Feed Blade through the material, allowing Saw to do the cutting for you. **Do not exert excessive pressure on the workpiece.**
10. When finished with the cut, release Trigger and allow Saw to come to a full stop before removing it from the workpiece.

**WARNING! TO PREVENT SERIOUS INJURY:** Do not pull the Saw backward as the Blade will climb out of the cut resulting in kickback. Stop the Saw, turn it around and finish the cut as explained above, sawing forward.

### Cutting Large Sheets of Wood

**WARNING! TO PREVENT SERIOUS INJURY:** Cutting without leveling and supporting the workpiece may result in the Blade binding and cause kickback, potential injury, and/or damage to the workpiece and Saw.

Support and level large sheets of wood to prevent bending or sag:

- a. To support workpiece, use two-by-fours (sold separately) on workbench close to the cut.
- b. If the workpiece is too large for the workbench, place the workpiece on the floor supported by two-by-fours.

## MAINTENANCE AND SERVICING



Procedures not specifically explained in this manual must be performed only by a qualified technician.

### **!WARNING**

**TO PREVENT SERIOUS INJURY FROM ACCIDENTAL OPERATION:** Release the Trigger and remove the Battery Pack before performing any procedure in this section.

**TO PREVENT SERIOUS INJURY FROM TOOL FAILURE:**

**Do not use damaged equipment.**

**If abnormal noise or vibration occurs, have the problem corrected before further use.**

### Cleaning, Maintenance, and Lubrication

1. **BEFORE EACH USE**, inspect the general condition of the tool. Check for:
  - loose hardware
  - misalignment or binding of moving parts
  - cracked or broken parts
  - damaged electrical wiring
  - any other condition that may affect its safe operation.
2. **AFTER USE**, wipe external surfaces of the tool with clean cloth. Wipe surfaces of upper and lower blade guards with a dry clean cloth. Keep hands and body away from blade while cleaning surfaces.
3. **TO CLEAN:** Ventilation openings should be kept clean and free of dirt and debris. Wear ANSI-approved safety goggles and NIOSH-approved dust mask/respirator before cleaning ducts. Use compressed air to clean ventilation openings. Outer body may be cleaned with a clean cloth and a mild detergent. Do not use solvents. Do not immerse the Circular Saw in liquid.
4. For blade changing instructions see *Tool Changing* on page 8.
5. Disconnect battery pack and store battery pack, charger, and tool in dry, indoor area out of reach of children and away from metal objects (i.e., paperclips, coins) to prevent shorting.

## Troubleshooting

| Problem                                                                                                                                                                                                                                        | Possible Causes                                                                                                                                                                                                                           | Likely Solutions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Tool will not start.                                                                                                                                                                                                                           | <ol style="list-style-type: none"> <li>1. Battery Pack not properly connected.</li> <li>2. Battery Pack not properly charged.</li> <li>3. Battery Pack burnt-out.</li> <li>4. Internal damage or wear. (trigger, for example.)</li> </ol> | <ol style="list-style-type: none"> <li>1. Remove Battery Pack, make sure there are no obstructions, reinsert the Battery Pack according to its shape (it should only fit one way), and press firmly until the Battery Pack locks in place.</li> <li>2. Make sure Charger is connected and operating properly. Give enough time for Battery Pack to recharge properly.</li> <li>3. Dispose of old Battery Pack properly or recycle. Replace Battery Pack.</li> <li>4. Have qualified technician service tool.</li> </ol> |
| Tool operates slowly.                                                                                                                                                                                                                          | <ol style="list-style-type: none"> <li>1. Forcing tool to work too fast.</li> <li>2. Battery Pack wearing out.</li> </ol>                                                                                                                 | <ol style="list-style-type: none"> <li>1. Allow tool to work at its own rate.</li> <li>2. Dispose of old Battery Pack properly or recycle. Replace Battery Pack.</li> </ol>                                                                                                                                                                                                                                                                                                                                             |
| Performance decreases over time.                                                                                                                                                                                                               | Blade dull or damaged.                                                                                                                                                                                                                    | Keep blades sharp. Replace as needed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Excessive noise or rattling.                                                                                                                                                                                                                   | Internal damage or wear. (bearings, for example.)                                                                                                                                                                                         | Have qualified technician service tool.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Overheating.                                                                                                                                                                                                                                   | <ol style="list-style-type: none"> <li>1. Forcing tool to work too fast.</li> <li>2. Blade misaligned.</li> <li>3. Blade dull or damaged.</li> <li>4. Blocked motor housing vents.</li> </ol>                                             | <ol style="list-style-type: none"> <li>1. Allow tool to work at its own rate.</li> <li>2. Check and correct blade to fence alignment.</li> <li>3. Keep cutting Blades sharp. Replace as needed.</li> <li>4. Wear ANSI-approved safety goggles and NIOSH-approved dust mask/respirator while blowing dust out of motor using compressed air.</li> </ol>                                                                                                                                                                  |
|  <b>Follow all safety precautions whenever diagnosing or servicing the tool.</b><br><b>Disconnect Battery Pack and Charger power supply before service.</b> |                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 193175477323 when ordering parts.

## **5-YEAR LIMITED WARRANTY**

This Hercules tool is warranted to the original purchaser to be free from defects in materials and workmanship for a period of five (5) years beginning on the date of purchase. This warranty does not cover battery packs and battery chargers, which are covered under separate warranties. To obtain warranty service, visit your local Harbor Freight retail store. Warranty registration is not required. The product or part must be returned to us with proof of purchase (e.g. in-store receipt or packing slip/invoice) and may require shipment by purchaser to a service center at purchaser's expense. If our inspection verifies a covered defect in materials or workmanship during the warranty period, we will, at our option, repair or replace the defective product. We will return repaired products within a reasonable time at our expense, but if we determine that there is no defect, or that the defect resulted from causes not within the scope of our warranty, then we will return the product to you if you pay return shipping costs.

This warranty does not cover any failure or damage that we determine is due directly or indirectly to normal wear and tear, misuse, use not for the intended purpose or not in accordance with the product manual, abuse, accident, rental, modification or alteration, unauthorized repair, improper installation, neglect, lack of maintenance, or any other failure not arising from defective materials or workmanship. Fraudulent returns or claims will be denied. The repair or replacement described in this warranty shall be your sole and exclusive remedy. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES, WRITTEN OR ORAL, AND ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE EXTENT PERMITTED BY LAW AND OTHERWISE LIMITED TO THE DURATION OF THE EXPRESS WARRANTY HEREIN. HARBOR FREIGHT SHALL NOT BE LIABLE UNDER ANY CIRCUMSTANCES FOR ANY INCIDENTAL, INDIRECT, SPECIAL, CONSEQUENTIAL, OR PUNITIVE DAMAGES OR COSTS ARISING FROM THIS WARRANTY OR THE USE OF THIS PRODUCT. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THESE LIMITATIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

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**For technical questions, please call 1-800-444-3353**

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