

# Owner's Manual & Safety Instructions

**Save This Manual** Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

23k

## **PITTSBURGH®** **6" Composite Digital Caliper**



Visit our website at: <http://www.harborfreight.com>  
Email our technical support at: [productsupport@harborfreight.com](mailto:productsupport@harborfreight.com)

**63586**

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included.

### **⚠ WARNING**

Read this material before using this product. Failure to do so can result in serious injury. **SAVE THIS MANUAL.**

## Specifications

Display Units	Inches & Millimeters
Accuracy	±0.01" (0.2mm)
Display	0.005" (0.1mm)
Battery	1.5V LR44 (Included)

## Important Safety Information

1. Wear ANSI-approved safety goggles during use.
2. Keep work area clean and well lit.
3. Do not operate when tired or when under the influence of alcohol, drugs or medication.
4. Use as intended only.
5. Inspect before every use; do not use if parts are loose or damaged.
6. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.

## Button/Coin Battery Warnings

**! WARNING**

### **INGESTION HAZARD:**

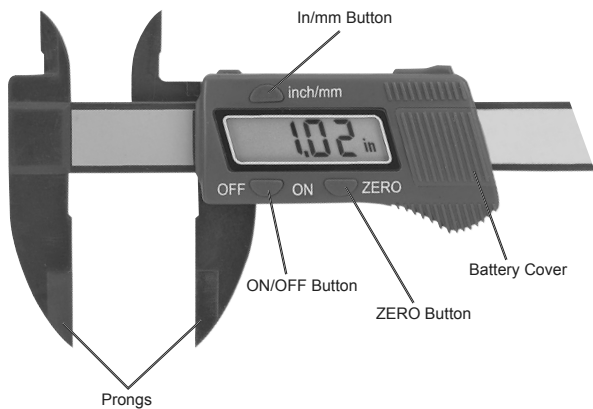
This product contains a button cell or coin battery.



This symbol means:  
**INGESTION HAZARD:** This product contains a button cell or coin battery.

1. Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate.
2. Even used batteries may cause severe injury or death.
3. Call a local poison control center for treatment information.
4. Non-rechargeable batteries are not to be recharged.
5. Do not force discharge, recharge, disassemble, heat above 122°F or incinerate. Doing so may result in injury due to venting, leakage or explosion resulting in chemical burns.
6. Ensure the batteries are installed correctly according to polarity (+ and -).
7. Do not mix old and new batteries, different brands or types of batteries, such as alkaline, carbon-zinc, or rechargeable batteries.
8. Remove and immediately recycle or dispose of batteries from equipment not used for an extended period or time according to local regulations.
9. Always completely secure the battery compartment. If the battery compartment does not close securely, stop using the product, remove the batteries, and keep them away from children.

## Components and Controls



## Instructions

1. Remove pull tab from battery compartment before use.
2. Push the OFF ON button to turn caliper on.
3. To toggle measurement between inches and millimeters, press in/mm button.
4. With jaws closed, press ZERO to set readout to 0.
5. To measure outside of object, set the bottom prongs outside object being measured. Slide the jaws together until they gently contact the item.



**Figure A: Outer Measurement**

6. To measure inside of object, set the top prongs inside object being measured. Spread prongs apart until they touch surface of object.



**Figure B: Inner Measurement**

7. To measure an object's step, place the sliding jaw on the upper step of the workpiece, then spread the prongs apart until the fixed jaw contacts the lower step.



**Figure C: Step Measurement**

8. When finished, press OFF ON button to turn off Caliper.

## Maintenance

### Battery Replacement

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1. Remove screw(s) and open battery compartment.
2. Remove battery and dispose of properly.
3. Insert new battery in correct polarity, close compartment and replace screw(s).

**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Replacement parts are not available for this item. Refer to UPC 193175507679.

## Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

# ***PITTSBURGH***

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