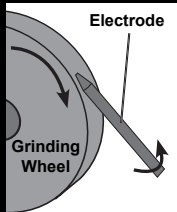


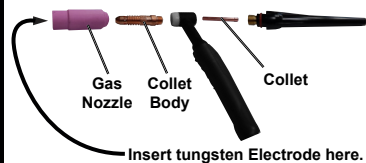
⚠ WARNING To prevent serious injury, read manual warnings and instructions before use.

1 Sharpen tungsten electrode.



2

Assemble torch. Match collet and collet body sizes to electrode. Match gas nozzle to shielding gas requirements in settings chart.

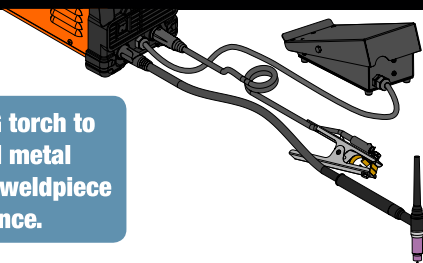


3 Attach gas hose and regulator/flow meter. Connect argon gas.



4

Attach ground clamp, foot pedal, and TIG torch to welder. Secure ground clamp to exposed metal part of weldpiece or worktable. Ground weldpiece or worktable to limit electronic interference.



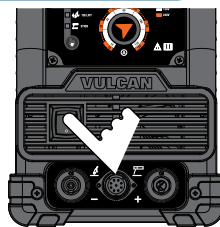
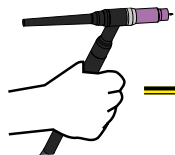
5

Hold torch clear of weldpiece. Plug selected cord into welder and plug into wall. Turn welder on.

⚠ WARNING

To prevent fire and serious injury: Keep torch clear of grounded objects while welder plugged in.

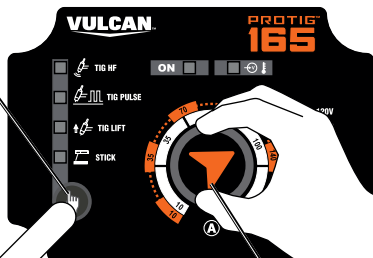
HOLD TORCH CLEAR



6

Select desired TIG weld process and maximum current output.

Process Select Button



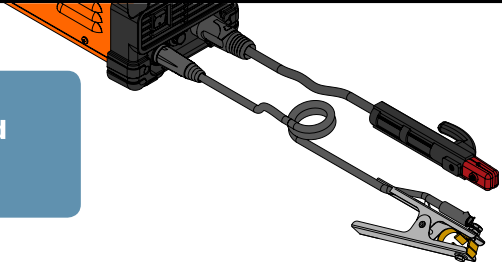
7

Turn gas on and set flow.

Amperage Knob

⚠ WARNING To prevent serious injury, read manual warnings and instructions before use.

1 Attach ground clamp and electrode holder. Secure ground clamp to exposed metal part of weldpiece or worktable.

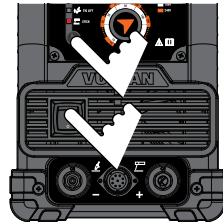
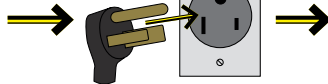


2 Select current output using knob.



3 Hold electrode holder clear of weldpiece. Plug selected cord into welder and plug into wall. Turn welder on and push button until stick welding is selected.

HOLD ELECTRODE
HOLDER CLEAR



⚠ WARNING

To prevent fire and serious injury:
Keep electrode and holder clear of grounded objects while welder is plugged in.

TO PREVENT ELECTRIC SHOCK DO NOT HOLD ELECTRODE WITH BARE HAND.

4 Clamp bare end of electrode in holder.

