

**PROFESSIONAL**  
**CHICAGO**  **ELECTRIC**<sup>®</sup>  
**POWER TOOLS**

## 4.8V Cordless Screwdriver

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**68394 4.8V Cordless Screwdriver**



### **WARNING**

Read this material before using this product.  
Failure to do so can result in serious injury.  
Save this manual.

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

Visit our website at: <http://www.harborfreight.com>

## Specifications

Adapter Input	120 V~ / 60 Hz
Motor Speed	0-180 RPM
Chuck	1/4", Magnetic
Max. Torque	45 inch-lbs.
Charging Time	5-7 Hours
Battery Type	4.8V, Ni-Cd; 600 mAh

## Save This Manual

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

## Important Safety Information

In this manual, on the labeling, and all other information provided with this product:



**This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.**

## DANGER

**DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury.

## WARNING

**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.

## CAUTION

**CAUTION**, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

## NOTICE

**NOTICE** is used to address practices not related to personal injury.

## CAUTION

**CAUTION**, without the safety alert symbol, is used to address practices not related to personal injury.

## General Power Tool Safety Warnings



**WARNING** Read all safety warnings and instructions. *Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.*

**Save all warnings and instructions for future reference.**

*The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.*

- 1. Work area safety**
  - a. Keep work area clean and well lit.**  
*Cluttered or dark areas invite accidents.*
  - b. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
  - c. Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*
- 2. Electrical safety**
  - a. Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*

### 3. Personal safety

- a. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b. **Use personal protective equipment. Always wear eye protection.** *Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*
- c. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*
- d. **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- e. **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewelry or long hair can be caught in moving parts.*
- f. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of these devices can reduce dust-related hazards.*
- g. **Only use safety equipment that has been approved by an appropriate standards agency.** *Unapproved safety equipment may not provide adequate protection. Eye protection must be ANSI-approved and breathing protection must be NIOSH-approved for the specific hazards in the work area.*

### 4. Power tool use and care

- a. **Do not force the power tool. Use the correct power tool for your application.** *The correct power tool will do the job better and safer at the rate for which it was designed.*
- b. **Do not use the power tool if the switch does not turn it on and off.** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*
- c. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*
- d. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions**

**to operate the power tool.** *Power tools are dangerous in the hands of untrained users.*

- e. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** *Many accidents are caused by poorly maintained power tools.*
- f. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

### 5. Charger use and care

- a. **Recharge only with the charger specified by the manufacturer.** *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.*
- b. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** *Liquid ejected from the battery may cause irritation or burns.*

### 6. Service

- a. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*

## Screwdriver Safety Warnings

1. **Hold power tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** *Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.*
2. **Maintain labels and nameplates on the tool.** *These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.*
3. **Avoid unintentional starting.** *Prepare to begin work before turning on the tool.*
4. **Do not lay the tool down until it has come to a complete stop.** *Moving parts can grab the surface and pull the tool out of your control.*
5. **When using a handheld power tool, maintain a firm grip on the tool with both hands to resist starting torque.**

6. Do not leave the tool unattended when it is plugged into an electrical outlet. Turn off the tool, and unplug it from its electrical outlet before leaving.
7. This product is not a toy. Keep it out of reach of children.
8. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to heart pacemaker could cause pacemaker interference or pacemaker failure. In addition, people with pacemakers should:
  - Avoid operating alone.
  - Do not use with power switch locked on.
  - Properly maintain and inspect to avoid electrical shock.
9. **WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities, contains chemicals known [to the State of California] to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
  - Lead from lead-based paints
  - Crystalline silica from bricks and cement or other masonry products
  - Arsenic and chromium from chemically treated lumber
 Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.  
(California Health & Safety Code § 25249.5, *et seq.*)
10. **WARNING:** Handling the cord on this product's adapter will expose you to lead, a chemical known to the State of California to cause cancer, and birth defects or other reproductive harm. Wash hands after handling.  
(California Health & Safety Code § 25249.5, *et seq.*)
11. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

## Vibration Safety

This tool vibrates during use. Repeated or long-term exposure to vibration may cause temporary or permanent physical injury, particularly to the hands, arms and shoulders. To reduce the risk of vibration-related injury:

1. Anyone using vibrating tools regularly or for an extended period should first be examined by a doctor and then have regular medical check-ups to ensure medical problems are not being caused or worsened from use. Pregnant women or people who have impaired blood circulation to the hand, past hand injuries, nervous system disorders, diabetes, or Raynaud's Disease should not use this tool. If you feel any symptoms related to vibration (such as tingling, numbness, and white or blue fingers), seek medical advice as soon as possible.
2. Do not smoke during use. Nicotine reduces the blood supply to the hands and fingers, increasing the risk of vibration-related injury.
3. Wear suitable gloves to reduce the vibration effects on the user.
4. Use tools with the lowest vibration when there is a choice.
5. Include vibration-free periods each day of work.
6. Grip tool as lightly as possible (while still keeping safe control of it). Let the tool do the work.
7. To reduce vibration, maintain the tool as explained in this manual. If any abnormal vibration occurs, stop use immediately.



**SAVE THESE  
INSTRUCTIONS.**

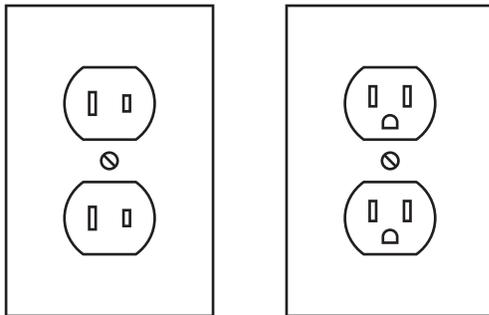
## Grounding

### ⚠️ WARNING



**TO PREVENT ELECTRIC SHOCK AND DEATH FROM INCORRECT GROUNDING WIRE CONNECTION:** Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. Do not modify the power cord plug provided with the tool. Never remove the grounding prong from the plug. Do not use the tool if the power cord or plug is damaged. If damaged, have it repaired by a service facility before use. If the plug will not fit the outlet, have a proper outlet installed by a qualified electrician.

### Double Insulated Tools: Tools with Two Prong Plugs



Outlets for 2-Prong Plug

1. Tools marked "Double Insulated" do not require grounding. They have a special double insulation system which satisfies OSHA requirements and complies with the applicable standards of Underwriters Laboratories, Inc., the Canadian Standard Association, and the National Electrical Code.
2. Double insulated tools may be used in either of the 120 volt outlets shown in the preceding illustration. (See Outlets for 2-Prong Plug.)

## Extension Cords

Note: Extension cords must not be used with this item's adapter.

## Symbology

	Double Insulated
	Canadian Standards Association
	Underwriters Laboratories, Inc.
	Volts Alternating Current
	Amperes
$n_0$ xxxx/min.	No Load Revolutions per Minute (RPM)
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.
	Read the manual before set-up and/or use.
	WARNING marking concerning Risk of Fire. Do not cover ventilation ducts. Keep flammable objects away.
	WARNING marking concerning Risk of Electric Shock. Properly connect power cord to appropriate outlet.

## Instructions for Putting into Use



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

### **CAUTION**

**TO PREVENT INJURY FROM ACCIDENTAL OPERATION:**

Release the Trigger and disconnect Power Adapter before assembling or making any adjustments to the tool.

**Note:** For additional information regarding the parts listed in the following pages, refer to *Parts List and Assembly Diagram* on page 11.



## Operating Instructions



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

## Tool Set Up

### ⚠ CAUTION

**TO PREVENT INJURY FROM ACCIDENTAL OPERATION:**

Release the Trigger and disconnect Power Adapter before adjusting tool or installing accessories.

## Charging Battery

1. Insert the Adapter cord plug into the back of the Screwdriver's housing.
2. Plug the Adapter module into an electrical outlet. The red Charging Indicator will light. Charge up to 5-7 hours.
3. Remove the Adapter from the electrical outlet. The red Charging indicator will turn off.

**CAUTION!** Do not overcharge the Battery. Do not charge for more than 7 hours continuously. The Adapter should not be left connected after charging is complete during operation.

## General Operating Instructions

### ⚠ CAUTION

**TO PREVENT INJURY FROM ACCIDENTAL OPERATION:**

Release the Trigger and disconnect Adapter prior to making any adjustments to the tool.

1. Disconnect the Power Adapter before operation. The Screwdriver is designed to accept a 1/4" standard hex driver. Do not use larger drivers as damage to the gears and/or motor may result.
2. Snap the desired hex driver into the Magnetic Chuck.
3. If light is needed while driving screws, turn on the Work Light using the Work Light Switch.  
**NOTE:** The Work Light will activate once the Forward or Reverse Trigger is pressed.
4. Engage the Screwdriver bit over the item being turned. The bit size must match the size of the screw.

5. Squeeze and hold down the top Forward Trigger to start clockwise rotation. For reverse (counterclockwise) rotation, squeeze the bottom Reverse Trigger.
6. When finished using the Screwdriver, release the Forward / Reverse Trigger to turn off the tool.
7. Clean then store the Screwdriver indoors and out of children's reach.

## Maintenance and Servicing



Procedures not specifically explained in this manual must be performed only by a qualified technician.

### ⚠ CAUTION

**TO PREVENT INJURY FROM ACCIDENTAL OPERATION:**

Release the Trigger and disconnect Adapter before performing any inspection, maintenance, or cleaning procedures.

**TO PREVENT INJURY FROM TOOL FAILURE:** Do not use damaged equipment. If abnormal noise or vibration occurs, have the problem corrected before further use.

## Cleaning, Maintenance, and Lubrication

1. **BEFORE EACH USE**, inspect the general condition of the tool. Check for loose hardware, misalignment or binding of moving parts, cracked or broken parts, damaged electrical wiring, and any other condition that may affect its safe operation.
2. **AFTER USE**, wipe external surfaces of the tool with clean cloth.

**NOTE: INTERNAL Ni-Cd BATTERY MUST BE REMOVED AND DISPOSED OF PROPERLY. Do not short, incinerate or open internal battery.**

3. When storing, always store in clean, dry and safe location out of reach of children.
4. **⚠ WARNING!** If the supply cord of this power tool's adapter is damaged, it must be replaced only by a qualified service technician.

# Troubleshooting

Problem	Possible Causes	Likely Solutions
Tool will not start.	<ol style="list-style-type: none"> <li>1. No power at outlet during charging.</li> <li>2. Internal damage or wear. (Carbon brushes or switch, for example.)</li> </ol>	<ol style="list-style-type: none"> <li>1. Check power at outlet. If outlet is unpowered, turn off tool and check circuit breaker. If breaker is tripped, make sure circuit is right capacity for tool and circuit has no other loads.</li> <li>2. Have technician service tool.</li> </ol>
Performance decreases over time.	Carbon brushes worn or damaged.	Have qualified technician replace brushes.
Excessive noise or rattling.	Internal damage or wear. (Carbon brushes or bearings, for example.)	Have technician service tool.
Overheating.	<ol style="list-style-type: none"> <li>1. Forcing tool to work too fast.</li> <li>2. Blocked motor housing vents.</li> </ol>	<ol style="list-style-type: none"> <li>1. Allow tool to work at its own rate.</li> <li>2. Wear ANSI-approved safety goggles and NIOSH-approved dust mask/respirator while blowing dust out of motor using compressed air.</li> </ol>



**Follow all safety precautions whenever diagnosing or servicing the tool. Disconnect power supply before service.**

## Parts List and Assembly Diagram

### PLEASE READ THE FOLLOWING CAREFULLY

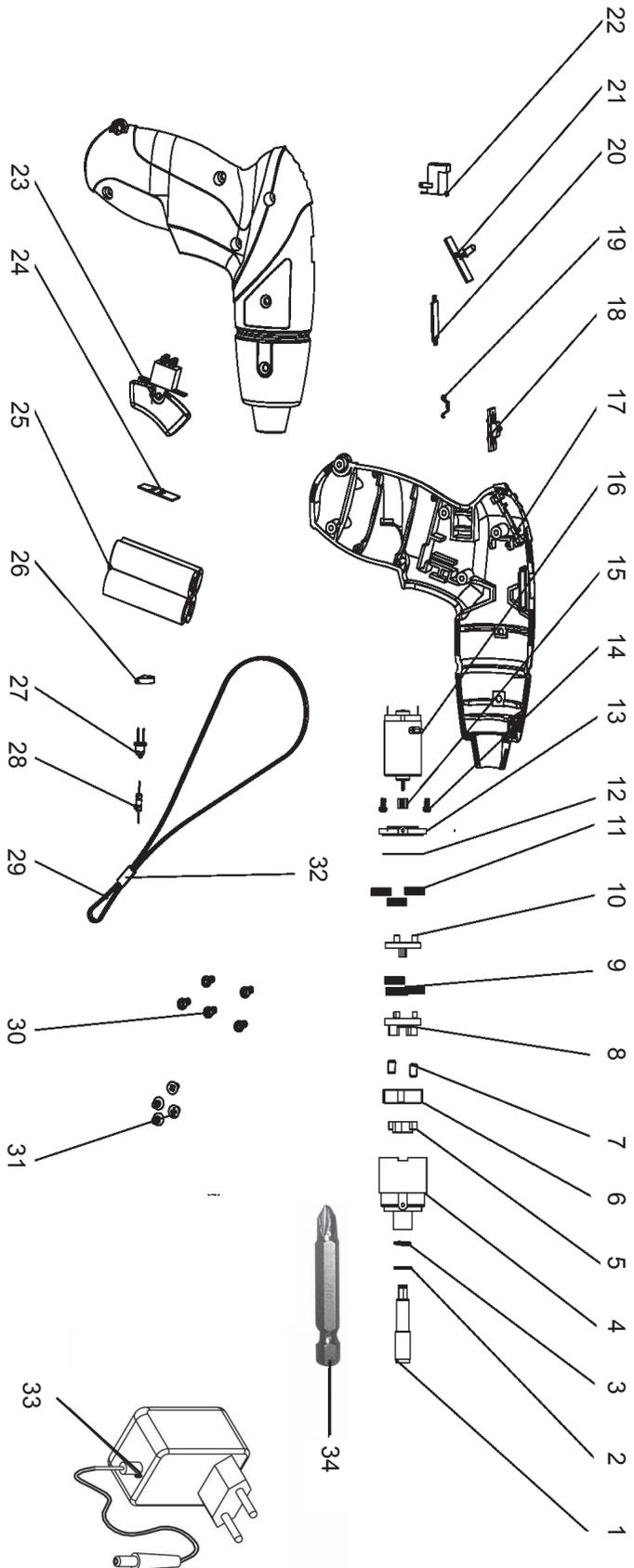
THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

### Parts List

Part	Description	Qty.
1	Spindle	1
2	Washer	1
3	C-Clip	1
4	Gearbox	1
5	Self-Lock Chip	1
6	Self-Lock Ring	1
7	Self-Lock Pin	1
8	Self-Lock Center Bracket	1
9	Front Gear	3
10	Cnter Bracket	1
11	Rear Gear	3
12	Gasket	1
13	Motor Terminal Cover	1
14	Motor Screw	2
15	Motor Gear	1
16	Motor	1
17	Housing	1 set

Part	Description	Qty.
18	LED Button	1
19	LED Switch Spring	1
20	PCB LEB	1
21	Indicator LED	1
22	Charging Socket	1
23	Power Switch	1
24	Power Switch PCB	1
25	Battery	1
26	Lens	1
27	LED	1
28	Resistor	1
29	Belt	1
30	Self-Tapping Screw	5
31	Self-Tapping Screw	4
32	Clasp	1
33	Charger	1
34	Bit (PH2, 2")	1

# Assembly Diagram



**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.

## Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.



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