

Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's date code in the back of the manual (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

25d

PREDATOR

5000 WATT DUAL FUEL SUPER QUIET INVERTER GENERATOR

3900 GASOLINE RUNNING WATTS
5000 GASOLINE MAX STARTING WATTS
3600 LPG RUNNING WATTS
5000 LPG MAX STARTING WATTS

Visit our website at:
<https://www.harborfreight.com>
Email our Product Support at:
productsupport@harborfreight.com

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WARNING: Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified service technician, service agency, manufacturer, or the gas supplier.

FOR YOUR SAFETY IF YOU SMELL GAS:

1. Don't touch electrical switches.
2. Extinguish any open flame.
3. Immediately call your gas supplier.

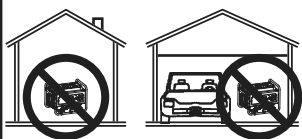
FOR YOUR SAFETY

Do not store gasoline or other flammable vapors and liquids in the vicinity of this or any other generator.

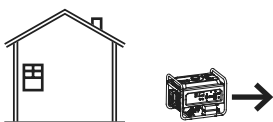
⚠ DANGER

Using a generator indoors **CAN KILL YOU IN MINUTES.**

Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



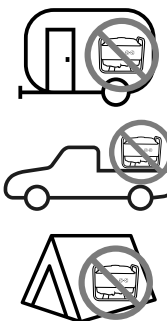
NEVER use inside a home or garage, **EVEN IF** doors and windows are open.



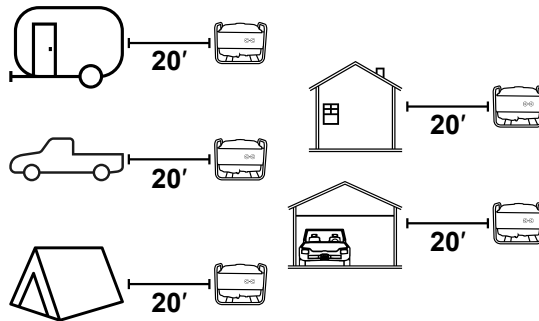
Only use OUTSIDE and far away from windows, doors, and vents.

⚠ DANGER

Do not use in trailers, truck beds, or tents.



Use at least 20 feet away from people, animals, and structures with exhaust pointed away. Generator will still produce carbon monoxide, even when burning propane.



When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

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⚠ WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

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Specifications

Generator	AC Output (Gasoline)	120VAC, 60Hz, 32.5A, 1 Phase 3900 Running Watts 5000 Maximum Starting Watts
	AC Output (LPG/Propane)	120VAC, 60Hz, 30A, 1 Phase 3600 Running Watts 5000 Maximum Starting Watts
	DC Output	12VDC, 8A (nominal)
	Receptacles	2x 120VAC, 20A 1x 120VAC, RV TT-30R 1x 12VDC Two Pin Outlet 1x USB-A 1x USB-C Parallel Ports
	Remote Control Battery	3V CR2032
	Internal Battery	CO Sensor: 3V CR2032 Display: 3V CR2032 Contains non-replaceable batteries
Displacement		224cc
Compression Ratio		9.0:1
Engine Type		Horizontal Single Cylinder 4-stroke, OHV
Cooling System		Forced air cooled
Fuel	Type	87+ octane, stabilizer-treated unleaded gasoline or LPG/Propane
	Gasoline Tank	3.7 Gallon/14 Liter
	LPG/Propane Tank	20 lb tank minimum
Engine Oil	Type SAE	10W-30
	Capacity	0.64 Quart/0.60 Liter
Run Time @ 25% Load with full gasoline tank		18.3 hours
Run Time @ 25% Load with 20 lb LPG/Propane tank		14.0 hours
Sound Level at 23 feet, 25% load		61.7 dB(A)
Bore x Stroke		72mm x 55mm
Spark Plug	Type	F6RTC or equivalent
	Gap	0.028"–0.031"
Valve Clearance	Intake	0.002"–0.004"
	Exhaust	0.002"–0.004"
Engine Speed		2600–3800 RPM
Electric Start Battery		12V–6.5Ah Lead-Acid Non-Spillable

The emissions control system for this Engine is warranted for standards set by the U.S. Environmental Protection Agency. For warranty information, refer to the last pages of this manual.

In reference to the remote: Changes or modifications not expressly approved by Harbor Freight Tools could void the user's authority to operate the equipment. FCC ID: 2BBZS-B06618

WARNING SYMBOLS AND DEFINITIONS

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
⚠ DANGER	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
⚠ WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
⚠ CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE CAUTION	Addresses practices not related to personal injury.

Symbol Definitions

Symbol	Property or Statement	Symbol	Property or Statement
RPM	Revolutions Per Minute		WARNING marking concerning Risk of Respiratory Injury. Operate engine OUTSIDE and far away from windows, doors, and vents.
HP	Horsepower		WARNING marking concerning Risk of Fire while handling fuel. Do not smoke while handling fuel.
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.		WARNING marking concerning Risk of Fire. Do not refuel while operating. Keep flammable objects away from engine.
	Read the manual before set-up and/or use.		WARNING: Contains coin battery.
	WARNING marking concerning Risk of Hearing Loss. Wear hearing protection.		

IMPORTANT SAFETY INSTRUCTIONS



WARNING! Read all instructions. Failure to follow all instructions listed below may result in fire, serious injury and/or DEATH.

The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

This manual contains important instructions that should be followed during installation and maintenance of the generator and any batteries.



SAVE THESE INSTRUCTIONS.



IF YOU SMELL GAS

1. NO FLAMES OR SPARKS!

Immediately put out all smoking materials and other open flames. Do not operate lights, appliances, telephones, or cell phones. Flames or sparks from these sources can trigger an explosion or a fire.

2. LEAVE THE AREA IMMEDIATELY!

Get everyone out of the area where you suspect gas is leaking.

3. SHUT OFF THE GAS.

Turn off the main gas supply valve on your propane tank, if it is safe to do so. To close the valve, turn it to the right (clockwise).

4. REPORT THE LEAK.

From a neighbor's home or other nearby building away from the gas leak, call your propane retailer right away. If you can't reach your propane retailer call 911 or your local fire department.

5. DO NOT RETURN TO THE AREA

until your propane retailer, emergency responder, or qualified service technician determines that it is safe to do so.

6. GET YOUR SYSTEM CHECKED.

Before you attempt to use your generator your propane retailer or a qualified service technician must check your entire system to ensure that it is leak-free.

CAN YOU SMELL IT?

Propane smells like rotten eggs, a skunk's spray, or a dead animal. Some people may have difficulty smelling propane due to their age (older people may have a less sensitive sense of smell); a medical condition; or the effects of medication, alcohol, tobacco, or drugs.

ODOR LOSS. On rare occasions, propane can lose its odor. Several things can cause this including:

- The presence of air, water, or rust in a propane tank or cylinder.
- The passage of leaking propane through the soil.



Since there is a possibility of odor loss or problems with your sense of smell, you should respond immediately to even a faint odor of propane.

GAS DETECTORS

Under some circumstances, you may not smell a propane. Propane detectors (not included) sound an alarm if they sense propane in the air. They can provide an additional measure of security. You should consider the purchase of one or more detectors for your home.

GUIDELINES regarding propane detectors:

- Buy only units that are listed under the latest Underwriters Laboratories (UL) standard.
- Follow the manufacturer's instructions regarding installation and maintenance.
- Never ignore the smell of propane, even if no detector is sounding an alarm.

GENERATOR MAINTENANCE

LEAVE IT TO THE EXPERTS.

Only a qualified service technician has the training to install, inspect, service, maintain, and repair your generator. Have your generator and propane system inspected annually.

DO NOT TRY TO MODIFY OR REPAIR valves, regulators, connectors, controls, or other generator and cylinder/tank parts. Doing so creates the risk of a gas leak that can result in property damage, serious injury, or death.

CO AND YOUR SAFETY

WHAT IS CARBON MONOXIDE (CO)?

You can't taste or smell CO, but it is a very dangerous gas. High levels of CO can come from engine exhaust fumes, appliances that are not operating correctly, or from a venting system or chimney that becomes blocked.

CO CAN BE DEADLY! High levels of CO can make you dizzy or sick. In extreme cases, CO can cause brain damage or death. Symptoms of CO poisoning include: headache, dizziness, fatigue, shortness of breath, and nausea.



IF YOU SUSPECT CO IS PRESENT, ACT IMMEDIATELY!

1. If you or a family member shows physical symptoms of CO poisoning, get everyone out of the area and call 911 or your local fire department.
2. If it is safe to do so, turn off any appliances you suspect may be releasing CO.
3. If no one has symptoms, but you suspect that CO is present, call your propane retailer, or a qualified service technician to check CO levels and your propane.

CO DETECTORS CAN IMPROVE

SAFETY. For an extra measure of safety, consider installing a CO detector (not included) listed by UL on each level of your home.

TO HELP REDUCE THE RISK OF CO POISONING:

- Have a qualified service technician check your propane appliances and venting systems annually, preferably before the heating season.
- Install UL-listed CO detectors on every level of your home.
- Never use a gas oven or range-top burners to provide space heating.
- **DO NOT USE THE GENERATOR INDOORS OR IN ANY ENCLOSED SPACE OR IN ANY OTHER AREA OR SITUATION THAT WILL ALLOW CARBON MONOXIDE TO ACCUMULATE.**
- Never use a barbecue grill (propane or charcoal) indoors for cooking or heating.
- Regularly check your appliance exhaust vents for blockage.

RUNNING OUT OF GAS



DON'T RUN OUT OF GAS. SERIOUS SAFETY HAZARDS, INCLUDING FIRE OR EXPLOSION, CAN RESULT.

- If an appliance valve or a gas line is left open, a leak could occur when the system is recharged with propane.
- **A LEAK CHECK IS REQUIRED.** In many states, a propane retailer or a qualified service technician must perform a leak check of your propane system before turning on the gas.

LPG/Propane Precautions

SAFETY

1. LPG/Propane system must be installed and used in strict conformance with NFPA 58 (Liquefied Petroleum Gas Code), NFPA 54 (National Fuel Gas Code), manufacturer's recommendations, and all relevant local, state, and federal codes and regulations.
2. LPG/Propane and Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
3. Fire and explosion hazard. Never use a gas container, LPG/propane connector hose, LPG/propane tank, or any other fuel item that appears to be damaged.

SETUP

4. Fire and explosion hazard. Only use approved LPG/propane tanks with an Overfilling Prevention Device (OPD) valve. Keep the tank in a vertical position with the valve on top and placed at ground level on a flat surface. Do not allow tanks to be near any heat source. When transporting and storing, turn the propane tank valve to the fully closed position and disconnect the tank. Make sure to always cover the generator inlet and tank outlet with protective plastic caps.

5. Connect LPG/propane tank using provided attachment kit only. Kit includes 1.5 meter (4.9 ft) hose. Place tank as far away from Generator as hose allows and away from engine exhaust. Do not place tank above Generator.

OPERATION

6. Fire and explosion hazard. If there is a strong smell of Propane while operating the generator, fully close the LPG/Propane tank valve and shut down the Generator immediately. Once the LPG is off, use soapy water to check for leaks on the hose and connections on the tank valve and the generator. Do not smoke or light a cigarette or check for leaks using any open flame source such as a match or lighter. If a leak is found, contact a qualified technician to inspect and repair the LPG system before using the generator.

MAINTENANCE

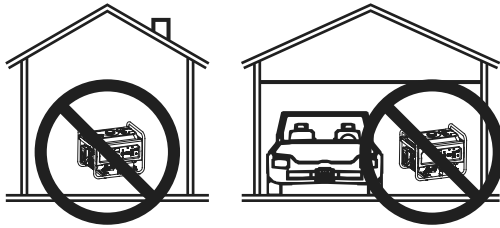
7. Generator will produce carbon monoxide when burning gasoline or LPG.
8. When exchanging LPG/propane tanks, be sure the tank connector is the same size and thread.
9. LPG/Propane will freeze skin. Prevent leaking propane from contacting skin at all times.
10. LPG/Propane is highly flammable and explosive.
11. LPG/Propane is heavier than air and will accumulate in low places.
12. LPG/Propane has a distinctive odor added to help detect potential leaks. This odor can diminish over time or due to other factors.
13. Keep LPG/Propane tanks in an upright position.
14. In case of a LPG/Propane fire, do not attempt to extinguish unless the fuel supply can be shut off safely. Leave the area immediately and call 911 or your local fire department.
15. Keep the LPG/Propane tank and hose away from engine exhaust.
16. Do not insert any object other than the matching plug into the quick-disconnect coupling. This may cause the coupling to leak, disconnect, or otherwise fail.
17. Do not allow the hose to be kinked, pinched, twisted, or torqued during installation.
18. Protect hose and fittings from dust and dirt while disconnected.

Set up Precautions

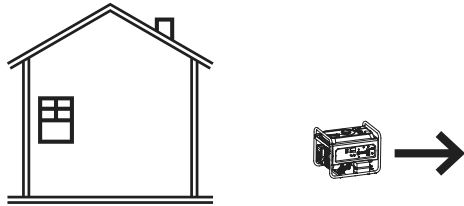
1. Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
2. Have multiple ABC class fire extinguishers nearby.
3. Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.
4. Set up and use only on a flat, level, well-ventilated surface.
5. All connections and conduits from the Generator to the load must only be installed by trained and licensed electricians, and in compliance with all relevant local, state, and federal electrical codes and standards, and other regulations where applicable.
6. Connections for standby power to a building electrical system must be made by a qualified electrician. The connection must isolate the generator power from utility power, and must comply with all applicable laws and electrical codes.
7. A transfer switch should be installed by a licensed electrician in compliance with all applicable laws and electrical codes.
8. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during set up.
9. Use only lubricants and fuel recommended in the Specifications chart of this manual.
10. Improper connections to a building electrical system can allow electrical current from the generator to backfeed into the utility lines. Such backfeed may electrocute utility company workers or others who contact the lines during a power outage, and the generator may explode, burn, or cause fires when utility power is restored. Consult the utility company and a qualified electrician if intending to use the generator for back up power.
11. Do not operate the Generator before grounding. The Generator must be earth-grounded in accordance with all relevant electrical codes and standards before operation.
12. Install carbon monoxide alarm(s) with battery backup in nearby buildings according to manufacturer's instructions.

Operating Precautions

1.  **CARBON MONOXIDE HAZARD**
Using a generator indoors
CAN KILL YOU IN MINUTES.
Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



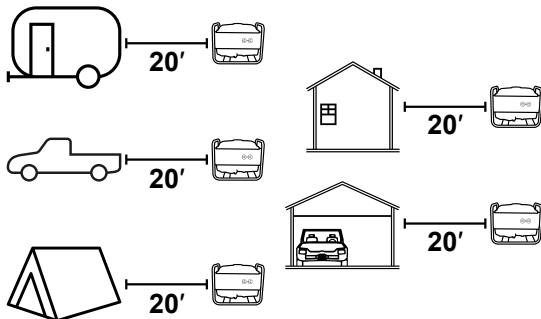
NEVER use inside a home or garage,
EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows,
doors, and vents.



Do not use in trailers, truck beds, or tents.



Use at least 20 feet away from people,
animals, and structures with exhaust pointed
away. Engine will still produce carbon
monoxide, even when burning other fuels.

CARBON MONOXIDE SHUTOFF

**DANGER! TO PREVENT SERIOUS
INJURY AND DEATH FROM
CARBON MONOXIDE INHALATION:**
The Carbon Monoxide sensor is an additional
layer of protection only. Do not use the
Generator in any area or situation that will
allow carbon monoxide to accumulate.

- **FLASHING RED LIGHT:**
Dangerous levels of carbon monoxide gas have
built up and generator will shutoff.
Leave immediately until area has aired
out. Move Generator to well-ventilated
area before operation.
- **FLASHING YELLOW LIGHT:**
Carbon monoxide sensor malfunction.
Sensor needs service. Do not use the
Generator until the sensor is working
properly. For technical questions,
please call 1-800-444-3353.

NOTE: Yellow light flashes once after
starting to indicate passing self-check
and is functioning normally.

**Carbon Monoxide sensor must only be serviced
by qualified technician to restore it to original
settings. Do not modify or tamper with the
Carbon Monoxide sensor. Not following these
instructions can result in death or serious injury
due to Carbon Monoxide sensor malfunction.**

2. Never use a generator indoors, including in
garages, basements, crawl spaces and sheds.
Opening doors and windows or using fans will NOT
prevent carbon monoxide build up in the home.
3. When using generators, keep them outdoors
and far away from open doors, windows,
and vents to avoid toxic levels of carbon
monoxide from building up indoors.
4. If you start to feel sick, dizzy, or weak while
using a generator, get to fresh air right away.
The carbon monoxide from generators can
quickly lead to full incapacitation and death.
5. Keep children away from the equipment,
especially while it is operating.
6. Keep all spectators at least six feet
from the Engine during operation.
7. Fire Hazard! Do not fill fuel tank while engine is
running. Do not operate if gasoline has been spilled.
Clean spilled gasoline before starting engine.
Do not operate near pilot light or open flame.
8. Do not touch engine during use.
Let engine cool down after use.
9. Never store fuel or other flammable
materials near the engine.

10. If the plugged in product operates abnormally or unusually slow, immediately stop using the generator as a power source. Read and adhere to the instruction manual of the product to be powered to make sure that it can be safely and efficiently powered by a portable generator.
11. Before connecting an appliance or power cord to the generator: Make sure that it is in good working order. Faulty appliances or power cords can create a potential for electrical shock.
12. Do not exceed the maximum power rating of the generator. Make sure that the total electrical rating of the all of the tools or appliances plugged into the generator at the same time does not exceed that of the generator. Check that the startup surge will not be beyond the limit of the Generator.
13. Avoid substantially overloading which will trip the circuit breaker. Slightly overloading the generator may not trip the circuit breaker, but will lead to premature generator failure.
14. Do not attempt to connect or disconnect load connections while standing in water, or on wet or soggy ground.
15. Do not touch electrically energized parts of the Generator and interconnecting cables or conductors with any part of the body, or with any non-insulated conductive object.
16. Connect the Generator only to a load or electrical system (120 volt or 240 volt) that is compatible with the electrical characteristics and rated capacities of the Generator.
17. **GFCI PRECAUTIONS**
Test Ground Fault Circuit Interrupter (GFCI) receptacles (if equipped) before each use as follows:
 - a. Disconnect all devices from the Generator.
 - b. Start the engine.
 - c. Press Test button on receptacle to trip the GFCI device.
 - d. The Reset button should extend, cutting off electricity to the receptacle.
 - e. If above test fails, do not use receptacle until it is repaired or replaced.
 - f. Press Reset button in for use.
18. **The Generator must be grounded before use. An ungrounded Generator has an increased risk of electric shock.** Refer to Grounding on page 13.
19. Insulate all connections and disconnected wires.
20. Guard against electric shock. Prevent body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators.

Only use a suitable means of transport and lifting devices with sufficient weight bearing capacity when transporting the generator.
21. Secure the generator on transport vehicles to prevent it from rolling, slipping, and tilting.
22. Industrial applications must follow OSHA requirements.
23. Do not leave the generator unattended when it is running. Turn off the generator (and remove safety keys, if available) before leaving the work area.
24. The generator can produce high noise levels. Prolonged exposure to noise levels above 85 dBA is hazardous to hearing. Wear ear protection when operating the generator or when working nearby while it is operating.
25. Wear ANSI-approved safety glasses, hearing protection, and NIOSH-approved dust mask/respirator during use.
26. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to a heart pacemaker could cause pacemaker interference or pacemaker failure. Caution is necessary when near the engine's magneto or recoil starter.
27. Use only accessories that are recommended by Harbor Freight Tools for your model. Accessories that may be suitable for one piece of equipment may become hazardous when used on another piece of equipment.
28. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Gasoline-powered engines may ignite the dust or fumes.
29. Stay alert, watch what you are doing and use common sense when operating this generator. Do not use while tired or under the influence of drugs, alcohol or medication.
30. Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
31. Parts, especially exhaust system components, get very hot during use. Stay clear of hot parts.
32. Do not cover the generator during operation.
33. Keep the stop/start remote control away from children. Do not place in tight spaces with other objects that may actuate the remote buttons and send an undesired start signal to the generator.
34. Keep the engine, generator, and surrounding area clean at all times.
35. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
36. Use the generator, accessories, etc., in accordance with these instructions and in the manner intended for the particular type of equipment, taking into account the working conditions and the work to be performed. Use of the equipment for operations different from those intended could result in a hazardous situation.
37. Do not operate the generator with known leaks in the engine's fuel system.

38. When spills of fuel or oil occur, they must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oil rags in a bottom-ventilated, covered, metal container.
39. Keep hands and feet away from moving parts. Do not reach over or across equipment while operating.
40. Before use, check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the equipment's operation. **If damaged, have the generator serviced before using.** Many accidents are caused by poorly maintained equipment.

41. Use the correct generator for the application. Do not modify the generator or its engine, and do not use the generator for a purpose for which it is not intended.
42. Extension Cord - Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized extension cord will cause a drop in line voltage resulting in loss of power and overheating.

The table below shows the correct cord size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

RECOMMENDED MINIMUM WIRE GAUGE FOR EXTENSION CORDS				
CURRENT (AMPS)	Load @ 120V (WATTS)	20 ~ 50 ft	50 ~ 75 ft	75 ~ 100 ft
2	240	18 AWG		
4	480	18 AWG		16 AWG
6	720	18 AWG	16 AWG	14 AWG
8	960	16 AWG		12 AWG
10	1200	16 AWG	14 AWG	12 AWG
15	1800	14 AWG	12 AWG	10 AWG
20	2400	12 AWG	10 AWG	
25	3000	12 AWG	10 AWG	8 AWG
30	3600	10 AWG	8 AWG	
40	4800	6 AWG		

Note: Do not use extension cords less than 20 feet in length.

Parallel Kit Precautions

⚠ WARNING

TO PREVENT SERIOUS INJURY, DEATH, AND GENERATOR AND/OR EQUIPMENT DAMAGE FROM ELECTRIC SHOCK AND FIRE:

1. Follow Parallel Kit instructions provided with Kit for connection and use of a Parallel Kit.
2. Only connect two identical Generators together using a Parallel Kit.
3. Connect Parallel Kit only to terminals marked "Parallel Outlets" on the front of the Generator.
4. Do not remove or connect a Parallel Kit while the Generator is running.
5. Do not use a Parallel Kit that is attached to only one Generator.

Button/Coin Battery Safety

⚠ WARNING	
• INGESTION HAZARD: This product contains a button cell or coin battery. • DEATH or serious injury can occur if ingested. • A swallowed button cell or coin battery can cause Internal Chemical Burns in as little as 2 hours. • KEEP new and used batteries OUT OF REACH OF CHILDREN • Seek immediate medical attention if a battery is suspected to be swallowed or inserted inside any part of the body.	



This symbol means:

INGESTION HAZARD: This product contains a button cell or coin battery.

1. Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate.
2. Even used batteries may cause severe injury or death.
3. Call a local poison control center for treatment information.
4. Non-rechargeable batteries are not to be recharged.
5. Do not force discharge, recharge, disassemble, heat above 140° Fahrenheit or incinerate. Doing so may result in injury due to venting, leakage or explosion resulting in chemical burns.
6. Ensure the batteries are installed correctly according to polarity (+ and -).
7. Do not mix old and new batteries, different brands or types of batteries, such as alkaline, carbon-zinc, or rechargeable batteries.
8. Remove and immediately recycle or dispose of batteries from equipment not used for an extended period of time according to local regulations.
9. Always completely secure the battery compartment. If the battery compartment does not close securely, stop using the product, remove the batteries, and keep them away from children.

Service Precautions

SAFETY

1. **Before service, maintenance, or cleaning:**
 - a. **Unplug all devices from the generator.**
 - b. **Push the Power Switch to its “OFF” position.**
 - c. **Turn the Fuel Selector Switch to its “OFF/STORAGE” position.**
 - d. **Allow the engine to completely cool.**
 - e. **Then, remove the spark plug cap from the spark plug.**

SETUP

2. Keep all safety guards in place and in proper working order. Safety guards include muffler, air cleaner, mechanical guards, and heat shields, among other guards.
3. Make sure the Engine Switch is in its “OFF” position before moving the unit and before performing any service, maintenance, or cleaning procedures on the unit.
4. **Keep all electrical equipment clean and dry.** Replace any wiring where the insulation is cracked, cut, abraded, or otherwise degraded. Replace terminals that are worn, discolored, or corroded. Keep terminals clean and tight.
5. **Do not alter or adjust any part of the equipment or its engine that is sealed by the manufacturer or distributor. Only a qualified service technician may adjust parts that may increase or decrease governed engine speed.**

OPERATION

6. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during service.

MAINTENANCE

7. Maintain labels and nameplates on the equipment. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
8. Have the equipment serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the equipment is maintained. Do not attempt any service or maintenance procedures not explained in this manual or any procedures that you are uncertain about your ability to perform safely or correctly.
9. Store equipment out of the reach of children.
10. Follow scheduled engine and equipment maintenance.

Refueling:

1. Turn off the generator before refilling the fuel tank. Do not refill the fuel tank while the engine is hot.
2. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
3. **Do not fill fuel tank to the top.** Leave a little room for the fuel to expand as needed.
4. Refuel in a well-ventilated area only.
5. Wipe up any spilled fuel and allow excess to evaporate before starting engine.
To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.
6. Do not connect LPG / Propane sources to the Generator while operating with gasoline. Shut down Generator and allow to cool before connecting alternate fuel type.

Set Up



Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

!WARNING

TO PREVENT SERIOUS INJURY AND FIRE: Operate only with proper spark arrestor installed.



Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

At high altitudes, the engine's carburetor, governor, and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product.

Grounding

The Generator must be properly grounded in accordance with all relevant electrical codes and standards before operation. In many locations, local code will not require this generator to be grounded when used with cord and plug equipment plugged directly into the receptacles on the generator. However, your local regulations may require the generator to be grounded. Contact a licensed electrician or consult local authorities regarding local grounding requirements. If grounding is required, have the unit grounded by a qualified electrician if you are not qualified to do so.

General grounding instructions are as follows:

Use one of the following as the grounding electrode:

Pipe or conduit, minimum $\frac{3}{4}$ in. diameter, minimum 8 ft. long. If steel, it must have anti-corrosion coating.

Rod, stainless steel or copper- or zinc-coated steel, minimum $\frac{5}{8}$ in. diameter, minimum 8 ft. long.

1. Drive electrode into the ground according to the requirements in the National Electrical Code.
2. Connect a #6 AWG grounding wire (not included) from the Grounding Terminal to the buried electrode.

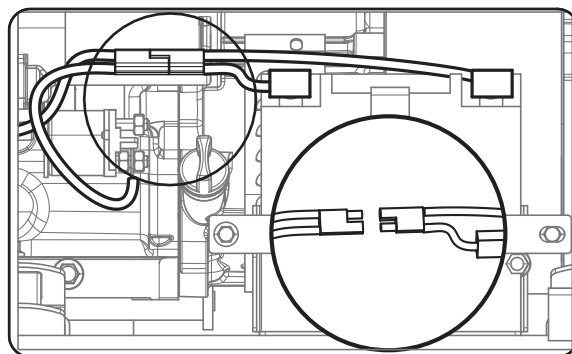
For additional information on grounding methods, please see the National Electrical Code.

Note: The portable generator Neutral conductor is isolated from the frame and from the AC receptacle ground pin. Electrical devices that require a connection between one conductor pin and the grounded receptacle pin may not function properly.

Electric Starter Battery Connection

For the electric start function, the included 12VDC Battery must be connected before first use.

1. Turn Power Switch to OFF position.
2. Remove the Battery and Oil Fill Access Panel.
3. Locate the battery pigtail and connect to the mating connector.
4. Make sure the battery harness is secured and routed properly.
5. Replace the Battery and Oil Fill Access Panel.



Note: The built-in charging circuit charges the Battery while the Engine is running. Turn the Power Switch off when the Generator is not in use to prevent draining the Battery.

Components and Controls

SAFETY

SETUP

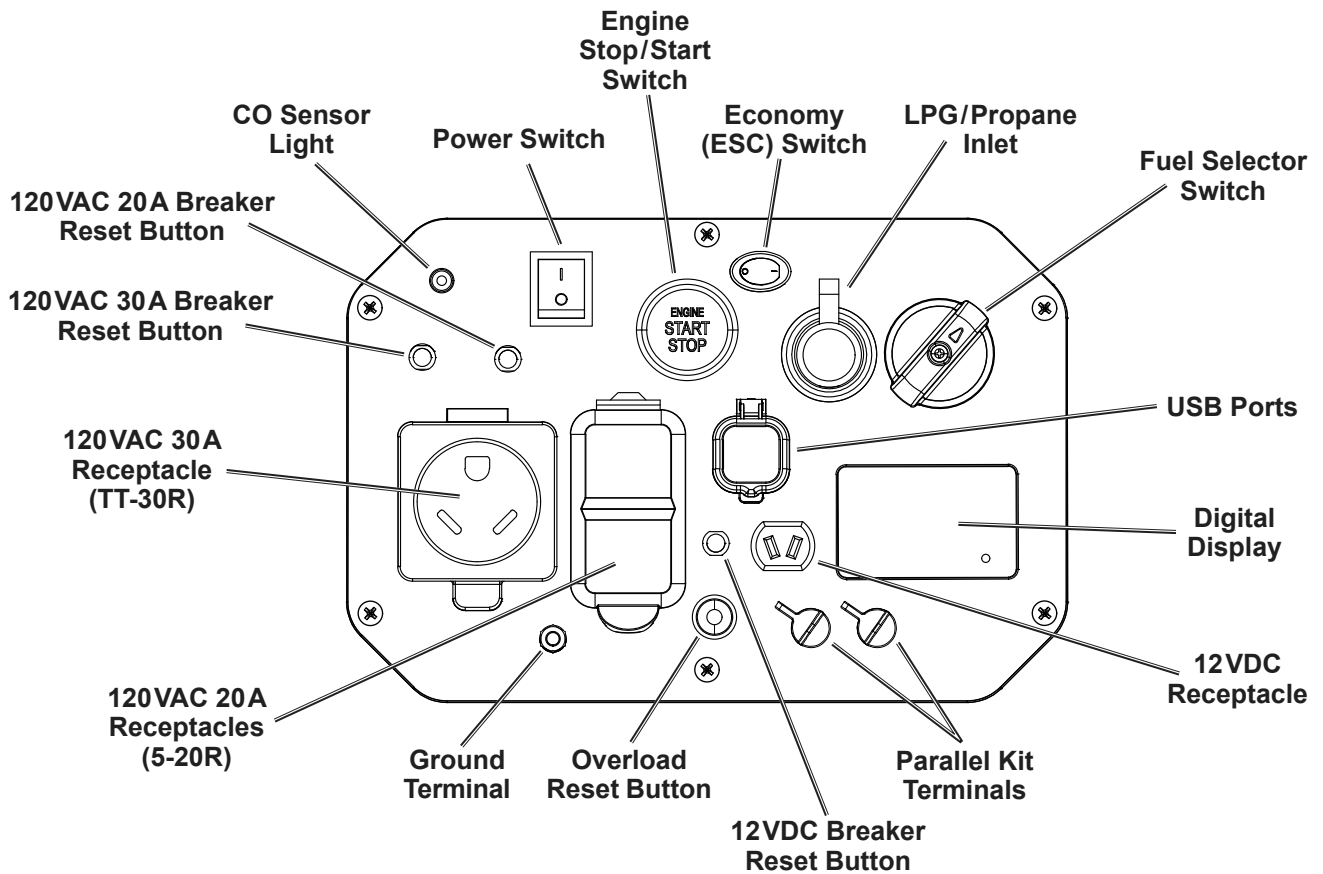


Figure A: Control Panel

WARNING! TO PREVENT SERIOUS INJURY: Follow Parallel Kit instructions for connection and use of a Parallel Kit (Parallel Kit and instructions sold separately).

OPERATION

MAINTENANCE

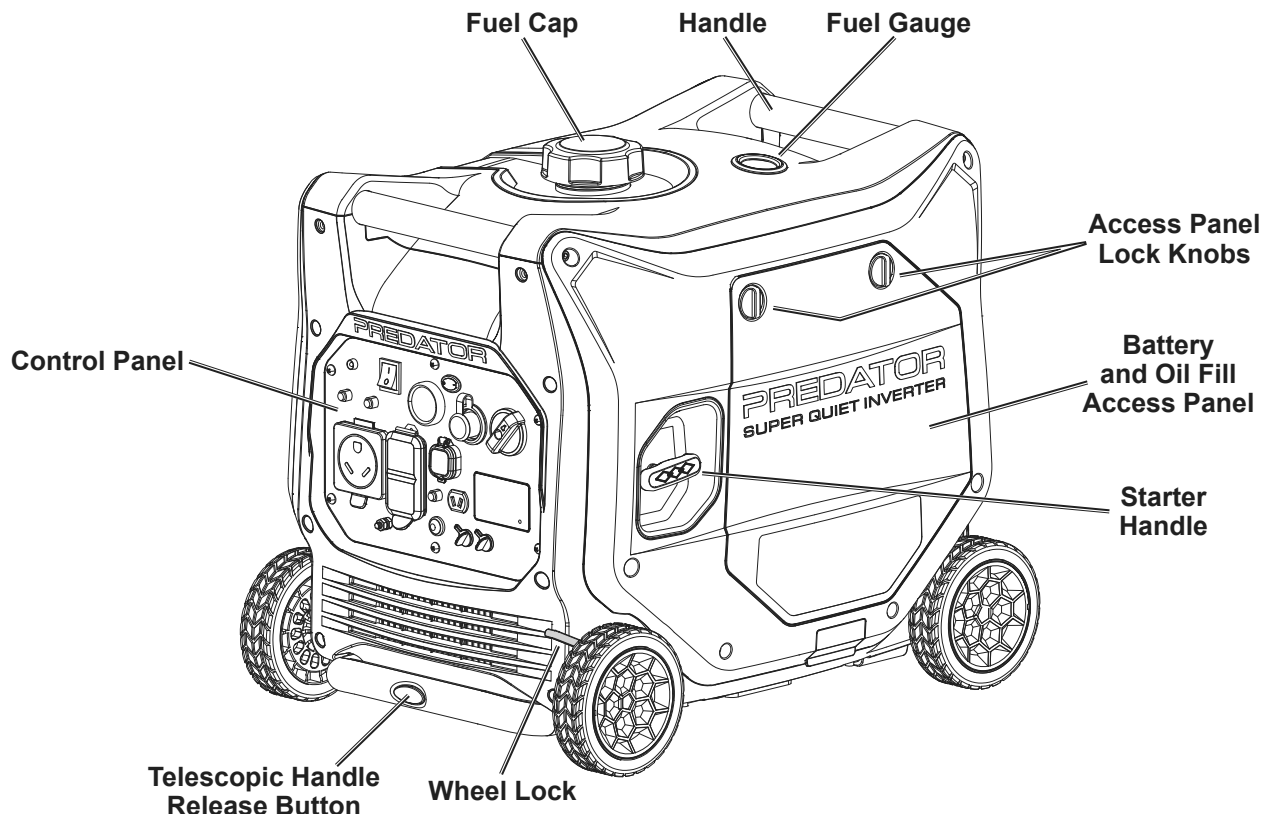


Figure B: Generator Front

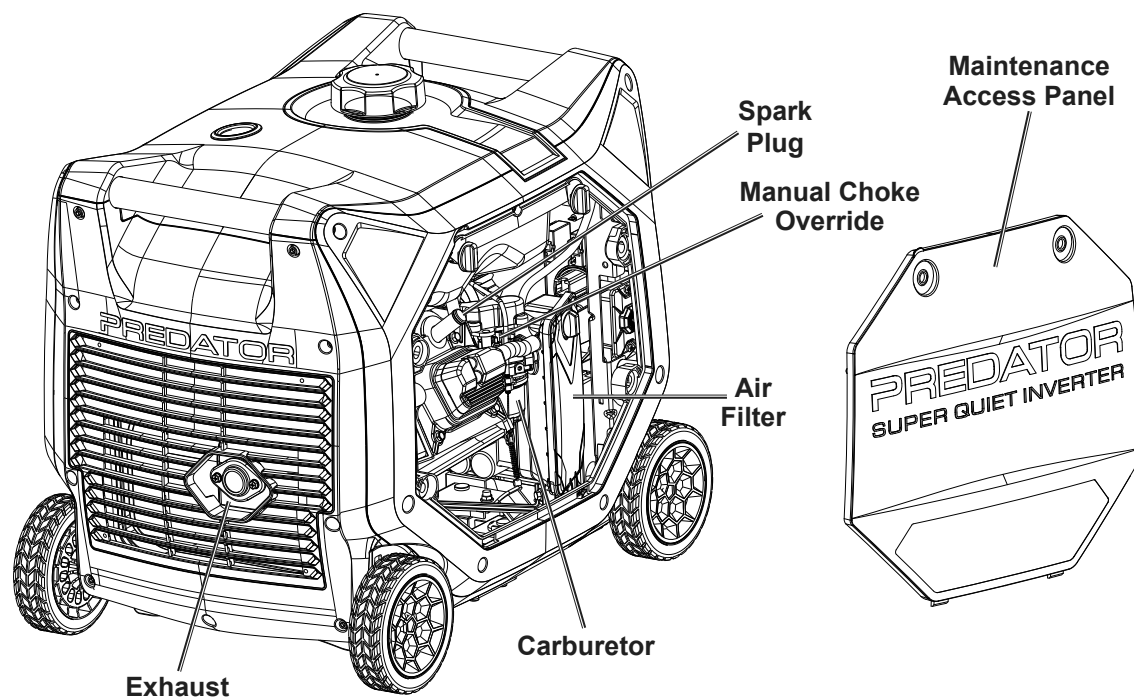
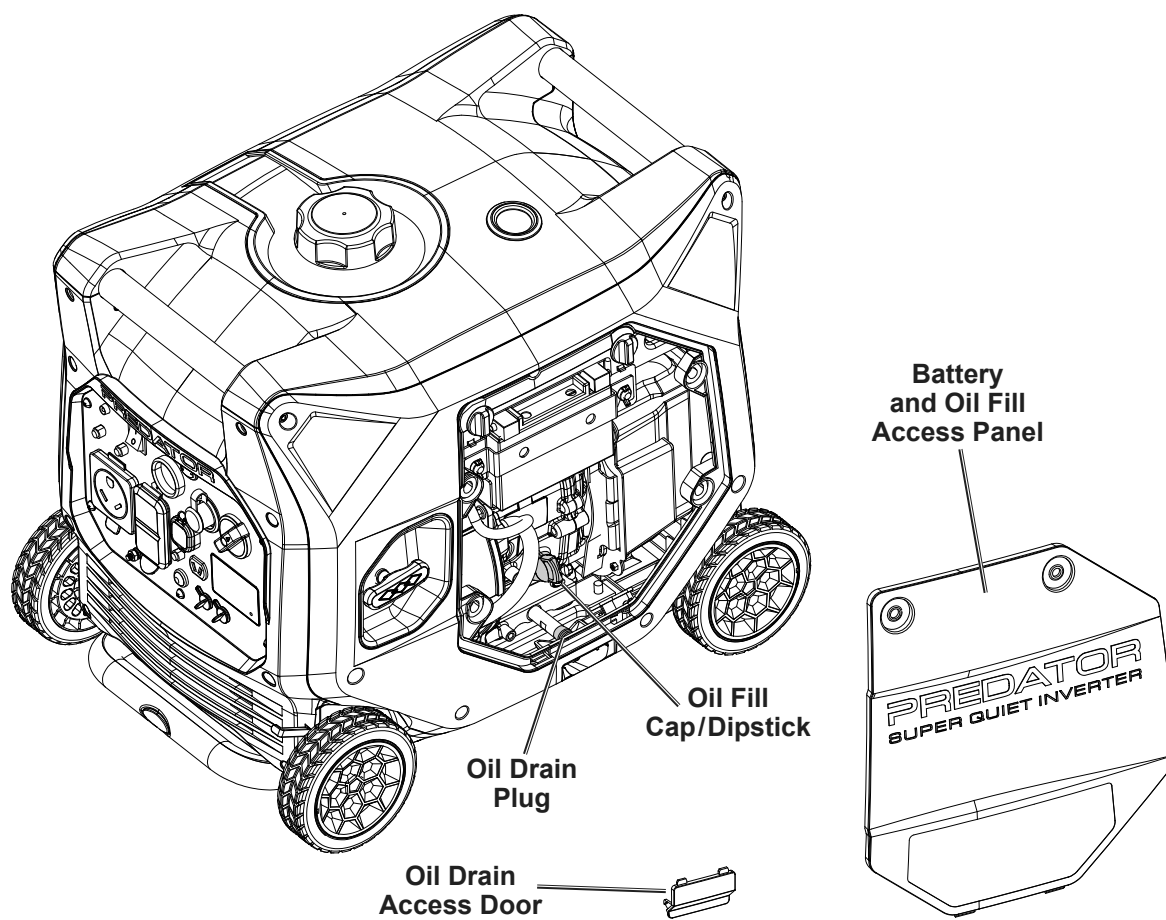


Figure C: Generator Rear and Interior



High Altitude Operation Above 3000 feet

⚠️WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:

Follow instructions in a well-ventilated area away from ignition sources.

If the Engine is hot from use, shut the engine off and wait for it to cool before proceeding. Do not smoke.

NOTICE: Warranty void if necessary adjustments are not made for high altitude use.

At high altitudes, the engine's carburetor, governor, and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product. The fuel system on this engine may be influenced by operation at higher altitudes. Proper operation can be ensured by installing an altitude kit at altitudes higher than 3000 ft. above sea level. At elevations above 8000 ft. the engine may experience decreased performance, even with the proper main jet. Operating this engine without the proper altitude kit installed may increase the engine's emissions and decrease fuel economy and performance. The kit should be installed by a qualified mechanic.

1. Turn off the Engine.
2. Close the Fuel Valve by turning the Fuel Selector Switch to the OFF/STORAGE position.
3. Remove the Maintenance Access Panel to access the Carburetor.
4. Place a bowl under the Fuel Cup to catch any spilled fuel.
5. Unthread the Bolts holding the Fuel Diaphragm and Bracket in place and remove them.
6. Unthread the Bolt holding the Fuel Cup.

CAUTION! Carburetor bowl may have gas in it which will leak upon removing the Bolt.

7. Remove the Bolt, Bolt Seal, Fuel Cup, Fuel Cup Seal and Main Jet from the body of the Carburetor assembly. A carburetor screwdriver (not included) is needed to remove and install the Main Jet.

Note: The mixing tube is held in place by the Main Jet and might fall out when it is removed. If it falls out, replace it in the same orientation before replacing the Main Jet.

8. Replace the Main Jet with the replacement Main Jet needed for your altitude range (part 1a or 2a).

Note: The Fuel Cup Seal and Bolt Seal may be damaged during removal and should be replaced with the new ones from the kit.

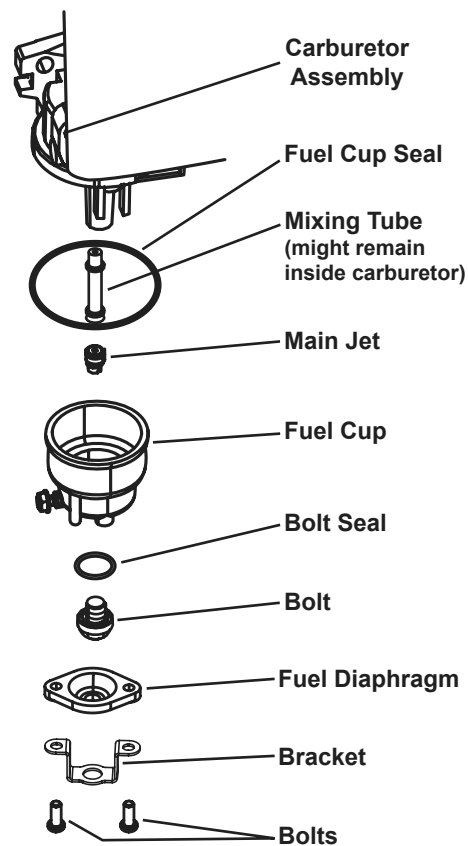
9. Replace the Fuel Cup Seal (4a), Fuel Cup, Bolt Seal (3a), and Bolt. Tighten in place.

NOTICE: Do not cross thread bolt when tightening. Finger tighten first and then use a wrench to make sure the bolt is properly threaded.

10. Replace the Fuel Diaphragm and Bracket and tighten in place with Bolts.
11. Replace the Maintenance Access Panel.
12. Wipe up any spilled fuel and allow excess to evaporate before starting Engine. To prevent FIRE, do not start the Engine while the smell of fuel hangs in the air.

High Altitude Kit Parts List - A

Part	Description	Qty
1a	Main Jet 3000-6000 ft.	1
2a	Main Jet 6000-8000 ft.	1
3a	Bolt Seal	1
4a	Fuel Cup Seal	1





Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Pre-Start Checks

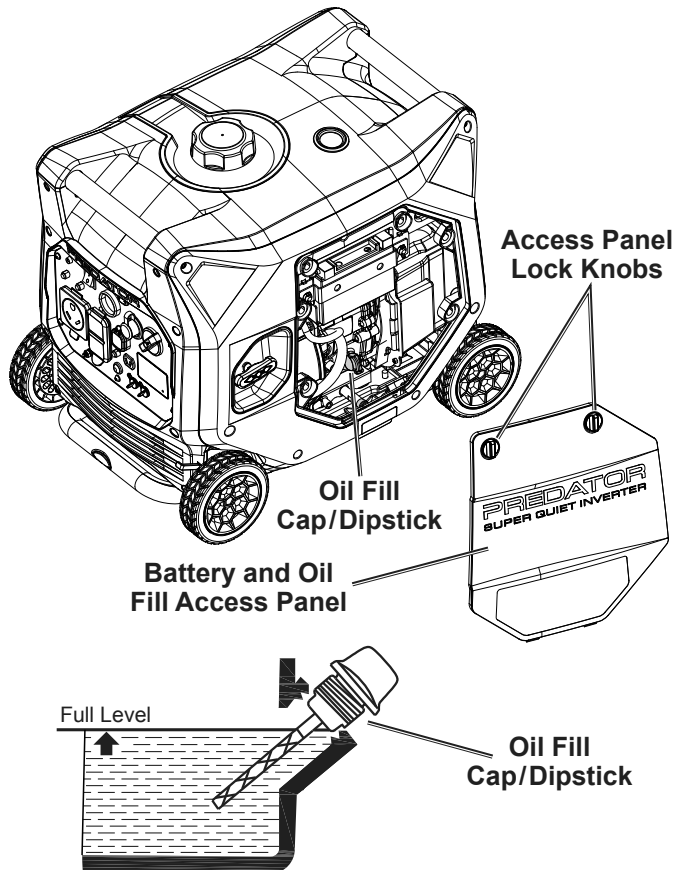
Only operate the generator outside and at least 20 feet away from people, animals, and structures, with exhaust pointed away. Inspect Engine and Generator looking for damaged, loose, and missing parts before set up and starting. Keep generator maintenance access panels in place and secured during operation. If any problems are found, do not use equipment until fixed properly.

Checking and Filling Engine Oil

NOTICE: Generator is shipped without engine oil. Engine's crankcase **MUST** be filled with oil before first use. Your Warranty is **VOID** if the Engine's crankcase is not properly filled with oil before first use and before each use thereafter. Before each use, check the oil level. Engine will not start with low or no engine oil.

1. Make sure the Engine is stopped and is level.
2. On the right side of the Generator, loosen the Access Panel Lock Knobs and remove the Battery and Oil Fill Access Panel, as shown to the right.
3. Clean the top of the Oil Fill Cap/Dipstick and the area around it. Remove the Cap/Dipstick, turning it counterclockwise.
4. Check the oil level. The oil level should be up to the edge of the hole as shown.
5. As needed, add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.
6. Thread the Oil Fill Cap/Dipstick back in clockwise and replace the Battery and Oil Fill Access Panel.

NOTICE: Do not run the engine with too little oil. Engine will shut off if engine oil level is too low.



For Gasoline Operation: Checking and Filling Fuel



WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:

Fill the fuel tank in a well-ventilated area away from ignition sources. If the Engine is hot from use, shut the Engine off and wait for it to cool before adding fuel. Do not smoke.

1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

Note: Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is **VOID**.

Note: Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting Engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

For LPG Operation: Connecting LPG/Propane Tank



- The LPG/Propane tank may be any capacity but must conform to the standard as listed in Setup Precautions section.
- Propane tanks that use a liquid withdrawal system cannot be used with this Generator.
- Verify the re-qualification date on the tank has not expired.
- Connect LPG/Propane tank using provided attachment kit only. Kit includes 1.5 meter (4.9 ft) Hose. Place tank as far away from Generator as Hose allows and away from engine exhaust. Do not place tank above Generator. Do not use included LPG/Propane Hose with any other appliances.
- All new tanks or used tanks that have not been plugged or kept closed must be purged of air and moisture by a propane supplier prior to filling.
- Position the tank so the connection between the tank valve and the LPG/Propane Inlet will not cause sharp bends or kinks in the Hose.
- Inspect the LPG/Propane Hose before every use. Do not use damaged equipment. If damage is detected, have the problem corrected before further use.

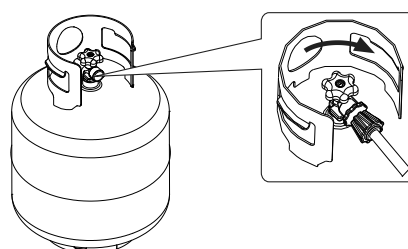


⚠ WARNING! EXPLOSION HAZARD.

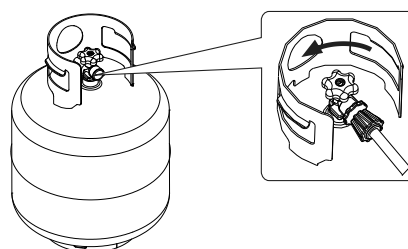
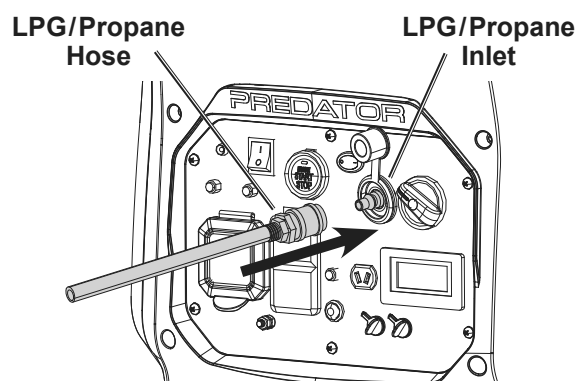
TO PREVENT SERIOUS INJURY:

Do not start the engine if the smell of LPG/Propane hangs in the air. Close the propane tank valve and disconnect the LPG/Propane hose from the Generator when not in use.

- Turn the Generator OFF and place on a flat surface in a well ventilated area.
- Verify that the propane tank valve is in the fully closed position.
- Remove the cover on the LPG/Propane Inlet.
- Align the finger on the female hose fitting on the LPG/Propane Hose with the slot next to the male coupling on the Generator.
- Insert the female hose fitting into the coupling and push in until it clicks into place.
- Remove the safety plug or cap from the propane tank valve.
- Attach the other end of the Hose to the LPG/Propane connector on the tank. Hand tighten clockwise to a positive stop. To prevent damage, do not use a wrench or tool to tighten the connector.
- Turn the propane tank valve to the fully open position. Check for leaks by applying soapy water to all connections. Look for bubbles. If bubbles are present at connections, close the propane tank valve and tighten connections. Open the valve and recheck connections. If a leak continues or is not at a connection do not use the Generator. Have the problem corrected before further use.



Close Tank Valve



Open Tank Valve

Remote Start

The Start/Stop Remote Control will operate up to approximately 100 feet in distance from the Generator. The distance at which the Remote will function may be adversely affected by obstructions between the Generator and the Remote Control.

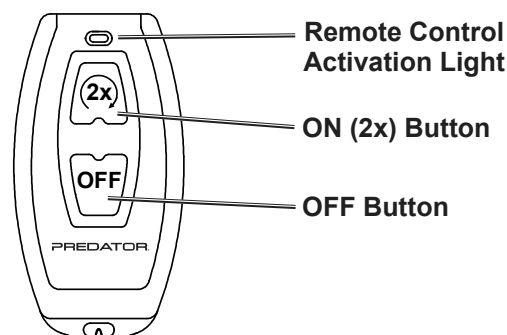
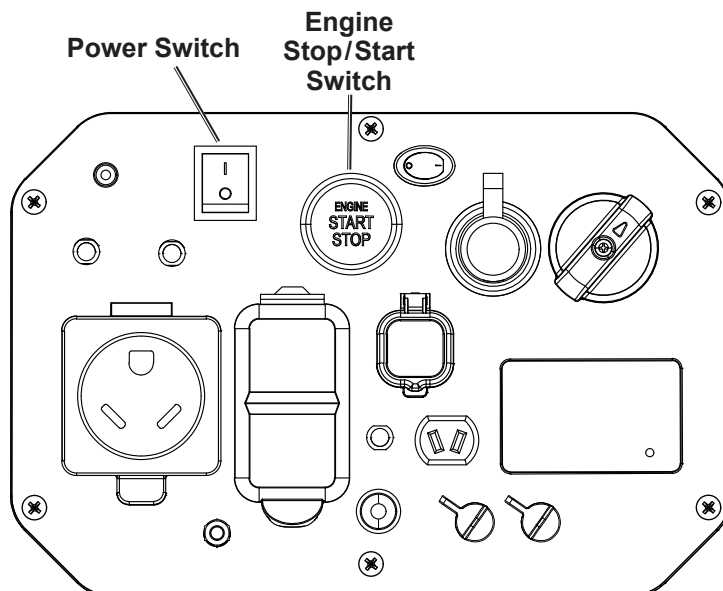
Note: The operational range of the Remote Control may decrease as the batteries in the Remote become depleted.

Remote replacement batteries: (2) CR2016

Reprogramming the Start/Stop Remote Control

If the Start/Stop Remote Control is replaced or needs to be paired to the generator, follow this procedure:

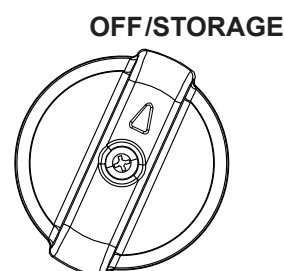
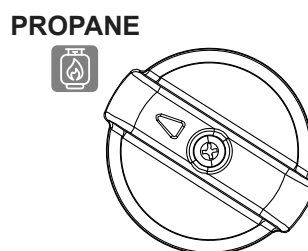
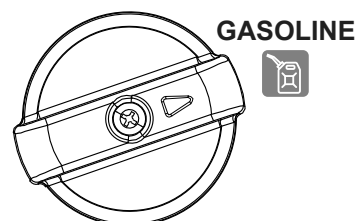
1. Push the Power Switch to the ON position.
2. Push and hold the Engine Start/Stop Switch for 10 seconds until the Switch Indicator Light flashes green, then release the Switch.
3. Push the 2x button on the Stop/Start Remote Control. It will pair with Generator and the Switch Indicator Light on the Generator will stop flashing.



Fuel Selector Switch

Turn the Fuel Selector Switch on the Control Panel to the desired fuel setting.

1. To operate the Generator on gasoline turn the Fuel Selector Switch fully to the right to the GASOLINE setting.
2. To operate the Generator on LPG/Propane turn the Fuel Selector Switch fully to the left to the PROPANE setting.
3. When the Generator is not in use turn the Fuel Selector Switch to the OFF/STORAGE position to turn off gasoline and LPG/Propane fuel flow to Engine.



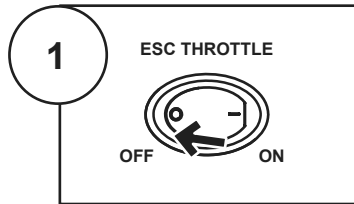
Starting the Engine – Gasoline Operation

Before Starting the Engine

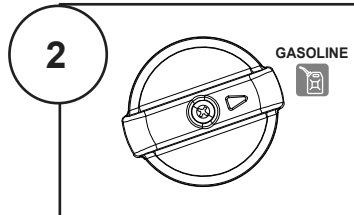


- Inspect the generator and engine.
- Disconnect all electrical loads from the generator.
- Fill the engine with the proper amount and type of both stabilizer-treated unleaded gasoline and oil.

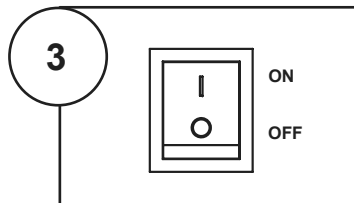
1. Move the Economy (ESC) Switch to the OFF position.



2. Turn the Fuel Selector Switch to the GASOLINE setting.

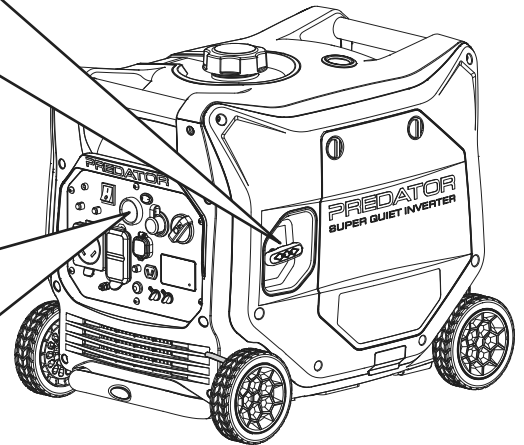
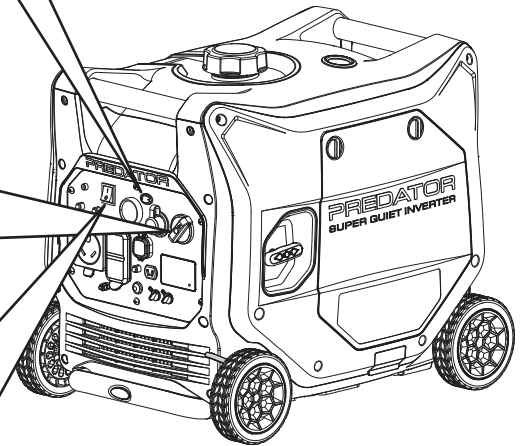
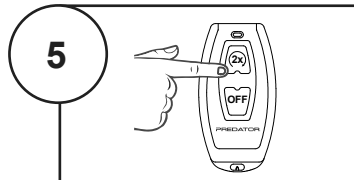
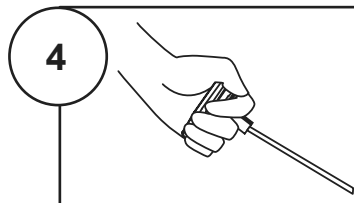


3. Push the Power Switch to the ON position.



Select a starting method:

4. **Manual Start:** Grip the Starter Handle of the Engine loosely and pull it slowly several times to allow gasoline to flow into the Engine's carburetor. Then pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the Engine starts. Do not let the Starter Handle snap back against the housing. Hold it as it recoils so it doesn't hit the housing.
5. **Remote Start:** Slowly press and release the 2x Button on the Stop/Start Remote Control twice.
Note: If a CO shutoff event has occurred the remote start capability will be disabled until the Generator Engine has been restarted by another method.
6. **Electric Start:** Slowly press and release the Engine Start/Stop Switch twice.



Note: The Engine is equipped with an auto-choke system. In the case of a dead battery, there is a mechanical choke override located above the carburetor which can be used to manually choke and unchoke the Engine.

If engine does not start:

- **Check engine oil level.**
Engine will not start with low or no engine oil.
- **Check spark arrestor cleanliness.**
Engine will not start if spark arrestor is clogged.

IMPORTANT: Allow the Engine to run at no load for five minutes after each start-up so that the Engine can stabilize.

Starting the Engine – LPG/Propane Operation

Before Starting the Engine

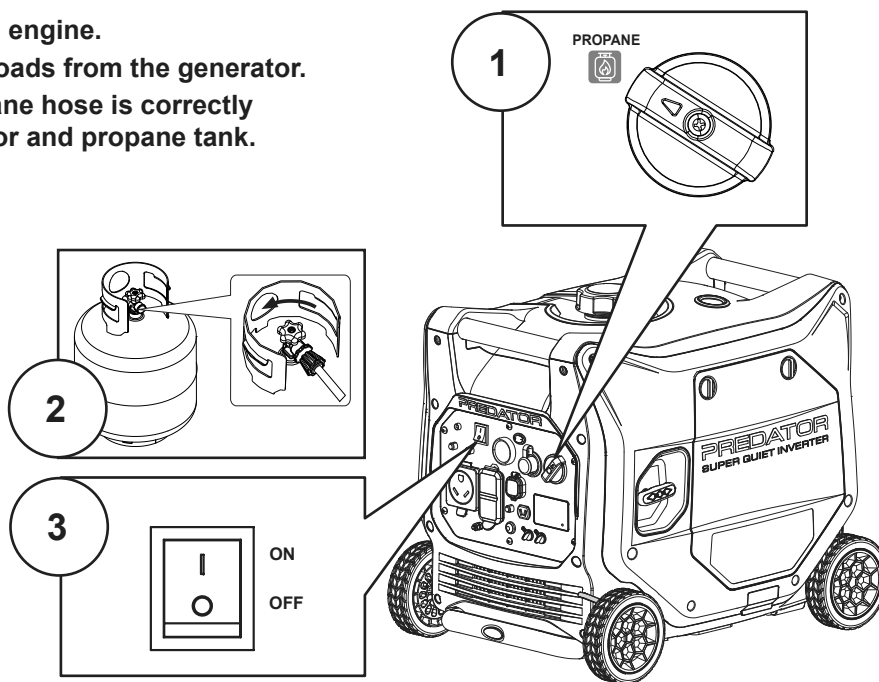


- Inspect the generator and engine.
- Disconnect all electrical loads from the generator.
- Make sure the LPG/Propane hose is correctly connected to the generator and propane tank.

1. Turn the Fuel Selector Switch to the PROPANE setting.

2. Fully open the valve on the LPG/Propane tank.

3. Push the Power Switch to the ON position.

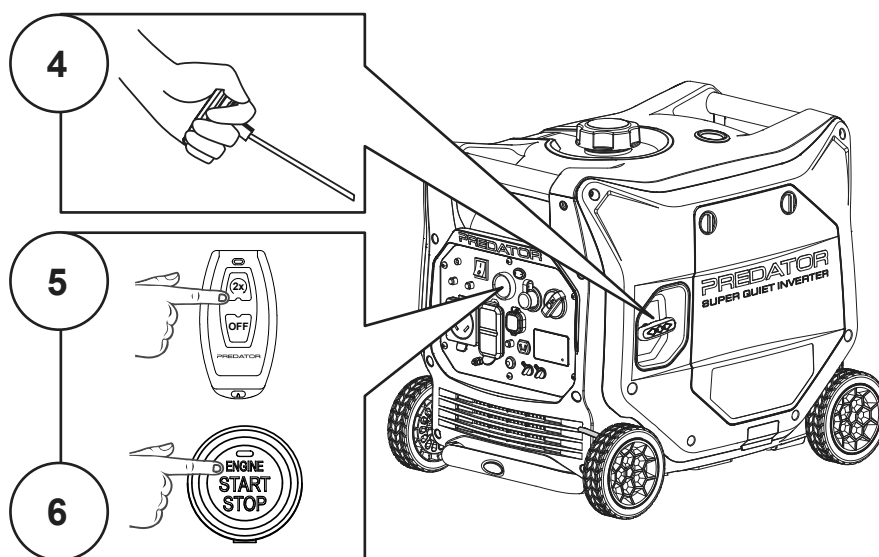


Select a starting method:

4. **Manual Start:** Grip the Starter Handle of the Engine loosely and pull it slowly several times to allow gasoline to flow into the Engine's carburetor. Then pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the Engine starts. Do not let the Starter Handle snap back against the housing. Hold it as it recoils so it doesn't hit the housing.

5. **Remote Start:** Slowly press and release the 2x Button on the Stop/Start Remote Control twice.
Note: If a CO shutoff event has occurred the remote start capability will be disabled until the Generator Engine has been restarted by another method.

6. **Electric Start:** Slowly press and release the Engine Start/Stop Switch twice.



Note: The Engine is equipped with an auto-choke system. In the case of a dead battery, there is a mechanical choke override located above the carburetor which can be used to manually choke and unchoke the Engine.

If engine does not start:

- **Check engine oil level.**
Engine will not start with low or no engine oil.
- **Check spark arrestor cleanliness.**
Engine will not start if spark arrestor is clogged.

IMPORTANT: Allow the Engine to run at no load for five minutes after each start-up so that the Engine can stabilize.

Switching Fuel Sources



Fire and explosion hazard. DO NOT add gasoline to the fuel tank or connect LPG/Propane Hose to the generator while the generator is in operation.

The fuel source can be switched while the Engine is running if a propane tank is connected to the Generator BEFORE operation.

Switching from Gasoline to LPG/Propane

1. **IMPORTANT: Disconnect all electrical loads from the Generator before switching from one fuel type to another.**
2. Fully open the valve on the LPG/Propane tank.
3. Turn the Fuel Selector Switch to the PROPANE setting.

Note: When switching from gasoline to LPG/Propane operation the Engine may run rough for a few seconds while it purges gasoline in the carburetor. If the Engine stops when switching fuel sources, the unit may be restarted using either fuel source.

Switching from LPG/Propane to Gasoline

1. **IMPORTANT: Disconnect all electrical loads from the Generator before switching from one fuel type to another.**
2. Turn the Fuel Selector Switch to the GASOLINE setting.
3. Turn the LPG/Propane tank valve to the fully closed position.

Break-in Period

- a. Breaking-in the Engine will help to ensure proper equipment and Engine operation.
- b. The break-in period will last about 30 hours of use.
DO NOT exceed 75% of the Generator's running wattage during this period.
 - Change the engine oil after this period.

Under normal operating conditions subsequent maintenance follows the schedule explained in the **MAINTENANCE** section.

CARBON MONOXIDE SHUTOFF

DANGER! TO PREVENT SERIOUS INJURY AND DEATH FROM CARBON MONOXIDE INHALATION:

The Carbon Monoxide sensor is an additional layer of protection only.

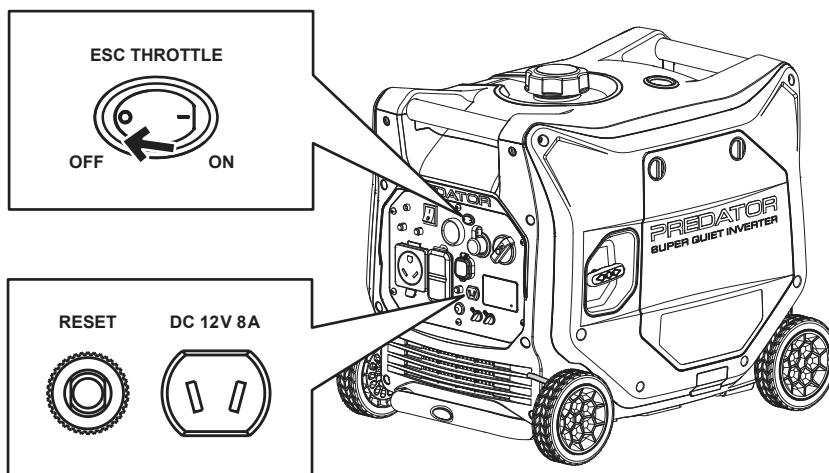
DO NOT USE THE GENERATOR INDOORS OR IN ANY ENCLOSED SPACE OR IN ANY OTHER AREA OR SITUATION THAT WILL ALLOW CARBON MONOXIDE TO ACCUMULATE.

- | | |
|--|--|
| <ul style="list-style-type: none">• FLASHING RED LIGHT:
Dangerous levels of carbon monoxide gas have built up. Leave immediately until area has aired out. Move Generator to well-ventilated area before operation. | <ul style="list-style-type: none">• FLASHING YELLOW LIGHT:
Carbon monoxide sensor malfunction. Sensor needs service. Call 1-800-444-3353 as soon as possible. Do not use the Generator until the sensor is working properly.
NOTE: Yellow light flashes once after starting to indicate passing self-check and is functioning normally. |
|--|--|

The Carbon Monoxide sensor must only be serviced by a qualified technician to restore it to original settings. Do not modify or tamper with the Carbon Monoxide sensor. Not following these instructions can result in death or serious injury due to Carbon Monoxide sensor malfunction.

Nominal 12VDC Output

1. Move the Economy (ESC) Switch to the OFF position.
2. Only use the 12VDC receptacle and provided charging cable with clamps to charge a 12 volt lead-acid type battery. Do not overcharge.
3. Do not connect any device to the 12VDC terminal that draws more than 8 amps.
4. If this 12VDC circuit protection is tripped, reduce the load, and press the Reset Button next to the outlet.



Connecting 120VAC Loads to the Generator

Calculate Power Draw:

Power draw can be calculated by multiplying *volts* and *amps*. The resulting number is *wattage*.

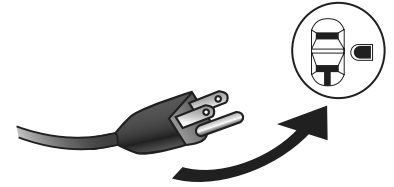
- Never exceed the running wattage for the Generator or any outlet amperage rating.
- Refer to appliance/tool owner's manuals to determine the wattage of electrical load devices.
- Long power cords and extension cords draw additional power. Keep cord length at a minimum.

Wattage Estimates

Refer to your device documentation for start-up and running wattage requirements. Check nameplate wattages on all loads before connecting to Generator.

Plug the power cord of the 120 volt appliance/tool into the 120VAC Outlet on the Generator. Plug in appliances from largest to smallest load.

Note: Do not allow the Generator to completely run out of fuel with devices attached. A Generator's output may sharply spike as it runs out of fuel, causing damage to attached devices.



Plug Load In

Overload Indicator

Note: The OVERLOAD light may turn on for a few seconds as a large device starts up. This is normal for loads approaching the capacity of this Generator.

1. The total combined load through the outlet on the Generator must not exceed the running power of the unit.
2. When approaching maximum running power, the OVERLOAD light will blink. If the OVERLOAD light turns on continuously and the Generator stops producing power, it has been overloaded.
3. Turn off and disconnect all electrical devices. Compare device requirements to Generator rating and reduce the total wattage of connected devices if necessary. Move anything that may be limiting Generator ventilation away.
4. Check if any circuit breakers have tripped and make sure that ALL circuit breakers are reset.
5. Press the OVERLOAD RESET button to restore Generator power output and reconnect devices while being careful to not overload Generator.

Low Oil Indicator

1. If the Engine oil level is too low, the LOW OIL light turns on and the Engine will automatically shut off.
2. The Engine cannot be restarted until the proper amount of oil has been added. Add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.

NOTICE: Do not run the engine with too little oil. Engine will shut off if engine oil level is too low.

Economy (ESC) Switch

1. Turn the Economy (ESC) Switch ON to limit noise and fuel consumption for lighter generator loads.
2. Turn the Economy (ESC) Switch OFF to operate engine at full speed:
 - a. when starting
 - b. when a heavy load is applied
 - c. when using the 12VDC output

Digital Display Screen

The Display Screen can be used to monitor the operating status of the Generator. Use the Display Control Button to scroll through the following indicators and symbols:

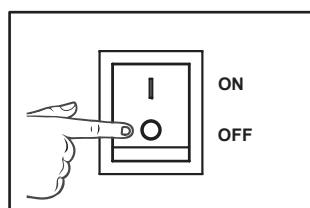
- V – Voltage
- A – Amperage
- VA – Volt Amps/Watts
- Hour – current run time and accumulative run time

Display Screen Symbology

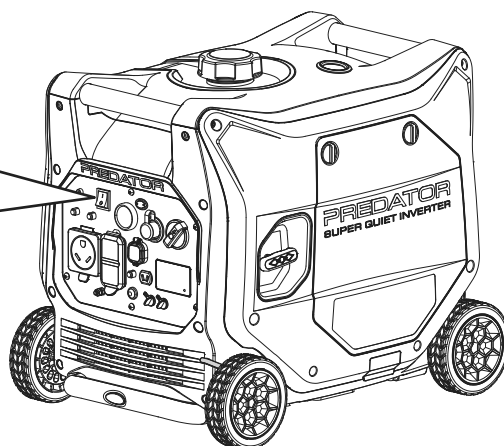
Symbol	Meaning
	Normal
	AC Overvoltage
	AC Undervoltage
	Generator Output Overcurrent
	Generator Output Short Circuit
	Inverter Overheating

Stopping the Engine

To stop the Engine in an emergency, turn the Power Switch OFF.

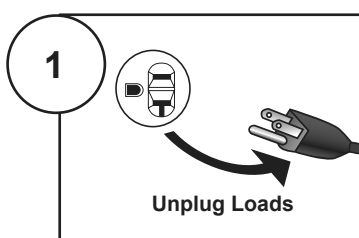


EMERGENCY SHUT OFF

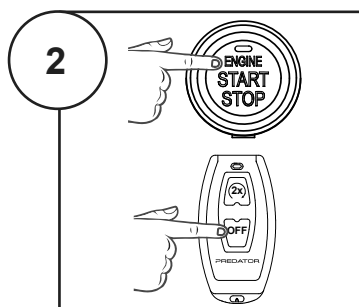


Under normal conditions, use the following procedure to shut off the Generator:

1. Turn all electrical load devices off and unplug them from the Generator.

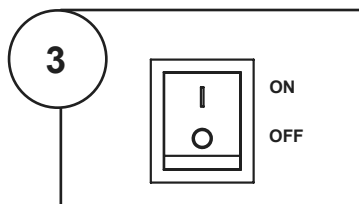


2. Slowly press and release the Engine Start/Stop Switch. Or slowly press and release the OFF button on the Stop/Start Remote Control. Turn the Fuel Selector Switch to the OFF/STORAGE position.



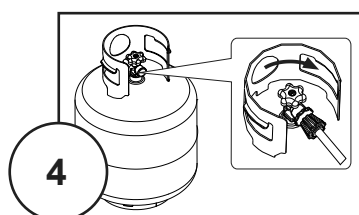
Note: When the Generator is turned OFF using the Stop/Start Switch or Remote Control, the Generator enters standby mode and can be restarted remotely using procedures indicated in starting section. If Generator is not started within 12 hours the Controller shuts down completely to save the battery. Turn the Power Switch OFF then ON to reactivate standby mode.

3. Push the Power Switch to the OFF position.



Note: Turn the Power Switch off when the Generator is not in use to prevent draining the Battery.

4. If operating on LPG/Propane, turn the propane tank valve to the fully closed position.



⚠ WARNING**TO PREVENT SERIOUS INJURY FROM ACCIDENTAL STARTING:**

Push the Power Switch of the equipment to the “OFF” position, wait for the engine to cool, and disconnect the spark plug cap before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM EQUIPMENT FAILURE:

Do not use damaged equipment. If abnormal noise, vibration, or excess smoking occurs, have the problem corrected before further use.

Follow all service instructions in this manual. The engine may fail critically if not serviced properly.



Many maintenance procedures, including any not detailed in this manual, will need to be performed by a qualified technician for safety. If you have any doubts about your ability to safely service the equipment or engine, have a qualified technician service the equipment instead.

Cleaning, Maintenance, and Lubrication Schedule

Note: This maintenance schedule is intended solely as a general guide. If performance decreases or if equipment operates unusually, check systems immediately. The maintenance needs of each piece of equipment will differ depending on factors such as duty cycle, temperature, air quality, fuel quality, and other factors.

Note: The following procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the engine and equipment.

Procedure	Before Each Use	Monthly or every 8 hr. of use	Every 3 mo. or 50 hr. of use	Every 6 mo. or 100 hr. of use	Yearly or every 300 hr. of use	Every 2 Years	Page
1. Brush off outside of engine 2. Check engine oil level 3. Check air filter 4. Check LPG/Propane hose assembly	✓						
Change engine oil				✓			27
Clean/replace air cleaner			✓*				28
Check and clean spark arrestor				✓			28
Check and clean spark plug				✓			29
1. Check/adjust valve clearance 2. Clean fuel tank, strainer and carburetor 3. Clean carbon build-up from combustion chamber					✓**		—
Replace fuel line if necessary						✓**	—

*Service more frequently when used in dusty areas.

**These items should be serviced by a qualified technician.

Checking and Filling Fuel



⚠ WARNING! TO PREVENT SERIOUS INJURY FROM FIRE: Fill the fuel tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

Note: Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is VOID.

Engine Oil Change

⚠ CAUTION! Oil is very hot during operation and can cause burns. Wait for engine to cool before changing oil.

1. Make sure the Engine is stopped and is level.
2. On the right side of the Generator, loosen the Lock Knobs and remove the Access Panel and Oil Drain Door, as shown to the right.
3. Place an oil drain pan under the Generator and center under the Oil Drain Door opening. Remove the Oil Drain Plug, tilt the Generator slightly to facilitate drainage and wait for oil to drain completely. Recycle used oil.
4. Tilt the Generator and replace the Oil Drain Plug, then set the Generator back down on a level surface.

5. Clean the top of the Oil Fill Cap/Dipstick and the area around it. Remove the Cap/Dipstick, turning it counterclockwise.
6. Add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.

Note: Make sure Generator is level when adding oil to prevent overfilling which could cause engine damage.

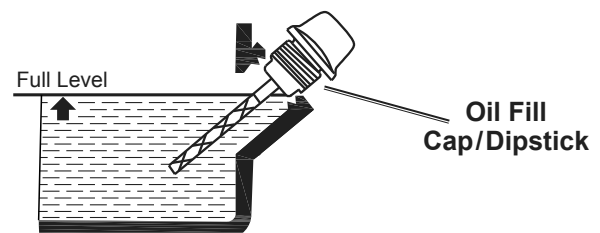
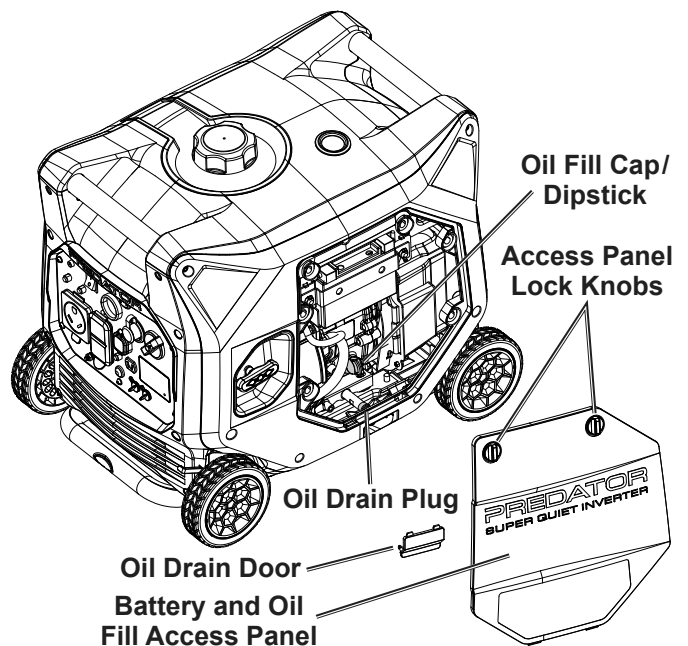
7. Check the oil level. The oil level should be up to the edge of the hole as shown.

Note: Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

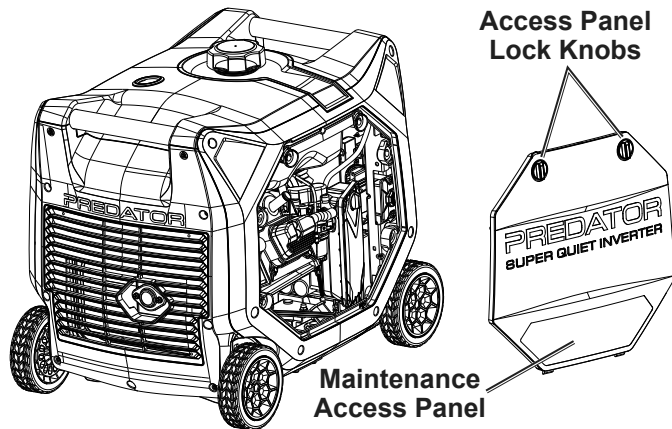
8. Thread the Oil Fill Cap/Dipstick back in clockwise and replace the Access Panel and Oil Drain Door.

NOTICE: Do not run the engine with too little oil. Engine will not start with low or no engine oil.

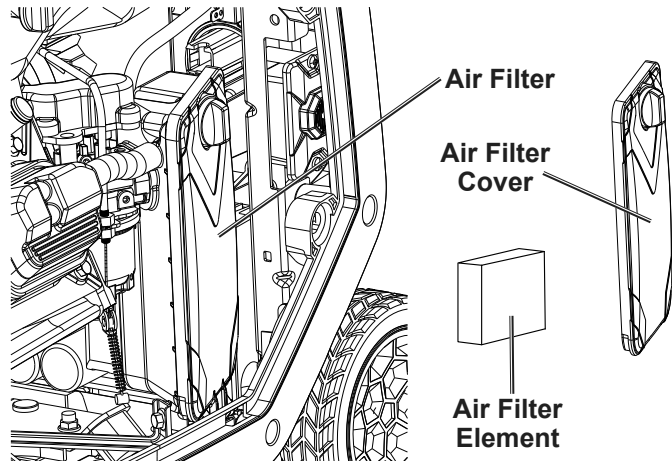


Air Filter Element Maintenance

1. Loosen two Lock Knobs and remove the Access Panel on the left side of the Generator.



2. Remove the Air Filter Cover and the air filter elements and check for dirt. Clean as described below.



3. Cleaning:

- For "paper" filter elements:
To prevent injury from dust and debris, wear ANSI-approved safety goggles, NIOSH-approved dust mask/respirator, and heavy-duty work gloves. In a well-ventilated area away from bystanders, use pressurized air to blow dust out of the air filter.
- For foam filter elements:
Wash the element in warm water and mild detergent several times. Rinse. Squeeze out excess water and allow it to dry completely. Soak the filter in lightweight oil briefly, then squeeze out the excess oil.

4. Install the cleaned filter.
5. Secure the Air Filter Cover and replace the Maintenance Access Panel before use.

Spark Arrestor Maintenance

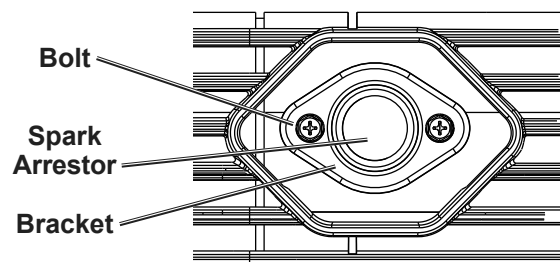
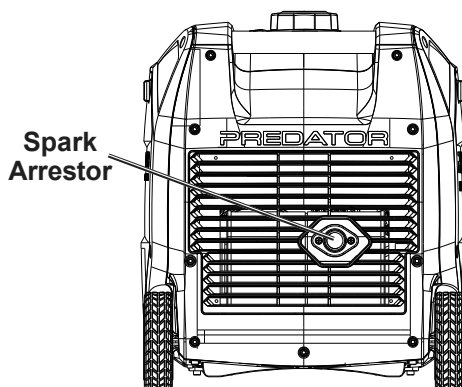
⚠ WARNING

TO PREVENT SERIOUS INJURY AND FIRE: Operate only with proper spark arrestor installed.



Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

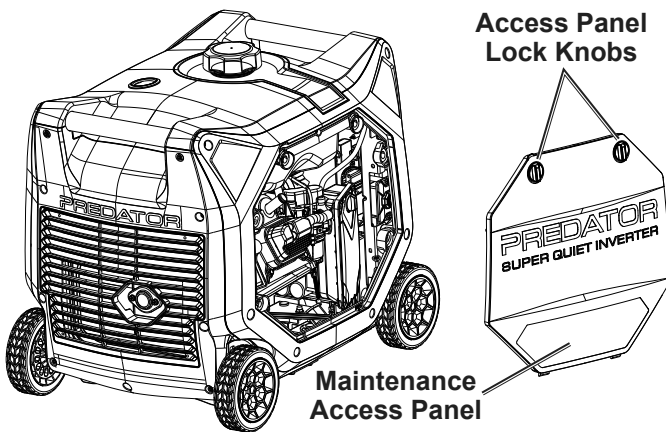
1. Allow the Generator to cool completely.
2. Remove the two Bolts holding the Spark Arrestor Bracket in place.
3. Clean the Spark Arrestor using a wire brush (sold separately). Replace Arrestor if damaged.



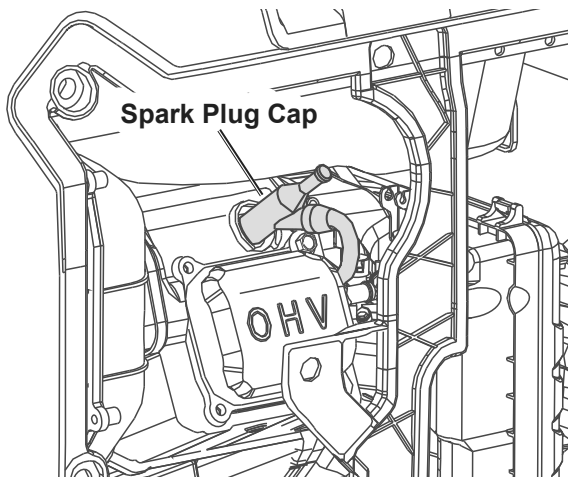
4. **WARNING! TO PREVENT SERIOUS INJURY FROM ACCIDENTAL BRUSH FIRE, secure Spark Arrestor back in place immediately after cleaning and before further operation.**

Spark Plug Maintenance

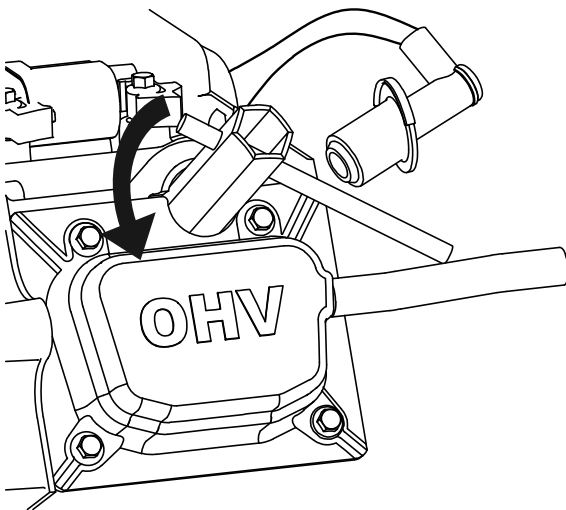
1. Loosen the Maintenance Access Panel Lock Knobs and remove the Access Panel on the left side of the Generator.



2. Disconnect Spark Plug Cap from end of plug. Clean out debris from around Spark Plug.



3. Use the included spark plug wrench to remove the Spark Plug.



4. Inspect the Spark Plug:
If the electrode is oily, clean it using a clean, dry rag. If the electrode has deposits on it, polish it using emery paper. If the white insulator is cracked or chipped, the Spark Plug needs to be replaced.

NOTICE: Use only F6RTC type spark plug or equivalent. Using an incorrect spark plug may damage the engine.

5. When installing a new spark plug, adjust the plug's gap to the specification on the Specifications chart. Do not pry against the electrode—the spark plug can be damaged.
6. Apply anti-seize material to Spark Plug threads. Install the new spark plug or the cleaned spark plug into the engine.

- **Gasket-style:**

Finger-tighten until the gasket contacts the cylinder head, then tighten about 1/2-2/3 turn more.

- **Non-gasket-style:**

Finger-tighten until the plug contacts the cylinder head, then tighten about 1/16 turn more.

NOTICE: Tighten the spark plug properly.

If loose, the spark plug will cause the engine to overheat.

If overtightened, the threads in the engine block will be damaged.

7. Apply dielectric spark plug boot protector (not included) to the end of the spark plug and reattach the cap securely.
8. Replace the Maintenance Access Panel before use.

Storage

SAFETY

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MAINTENANCE

When the equipment is to remain idle for longer than 20 days, prepare the engine for storage as follows:

1. CLEANING:

Wait for engine to cool, then clean engine with dry cloth. **NOTICE:** Do not clean using water. The water will gradually enter the engine and cause damage.

Note: Cover the LPG/Propane Inlet with the provided cap during cleaning and storage.

2. FUEL:

Gasoline Treatment/Draining the Fuel Tank

To protect the Fuel Tank during storage, fill the Tank with fresh gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use. Refer to *Checking and Filling Fuel* on page 17.

Aged gasoline that has not been treated with stabilizer ahead of time must be safely drained away and not run through the Engine.



⚠ WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:

Fill tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

Draining the Carburetor

After closing the Fuel Valve by turning the Fuel Selector Switch to the OFF/STORAGE position, place an appropriate container under the Carburetor. Route the fuel drain hose on the Carburetor to the container, then carefully loosen the Drain Bolt and allow the fuel to drain completely. Replace the Drain Bolt after draining.

WARNING! To prevent serious injury and fire, close the Fuel Valve before draining the Carburetor.

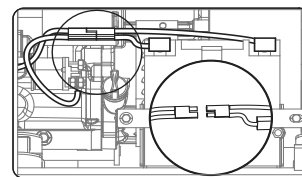
Note: Know and obey city and state laws for proper disposal of oil and gasoline. Dispose of properly in accordance with all local laws and regulations.

3. LUBRICATION:

- Change engine oil.
- Clean out area around spark plug. Remove spark plug and pour one tablespoon of engine oil into cylinder through spark plug hole.
- Replace spark plug, but leave spark plug cap disconnected.
- Pull Starter Handle to distribute oil in cylinder. Stop after one or two revolutions when you feel the piston start the compression stroke (when you start to feel resistance).

4. BATTERY:

Disconnect the Battery Cable during extended storage periods to help prevent draining the Battery.



NOTICE: During extended storage periods recharge the Battery every 3 months (Charger not included).

5. STORAGE AREA:

Cover and store in a dry, level, well-ventilated area out of reach of children. Storage area should also be away from ignition sources, such as water heaters, clothes dryers, and furnaces.

Prevent Generator damage and malfunction! Do not stand Generator on its end. Fuel and oil can run into Generator components ruining Generator.

NOTICE: During extended storage periods the Engine must be started every 3 months and allowed to run for 15–20 minutes or the Warranty is VOID.

6. AFTER STORAGE:

Before starting the Engine after storage, keep in mind that untreated gasoline will deteriorate quickly. Drain the Fuel Tank and change to fresh fuel if untreated gasoline has been sitting for a month, if treated gasoline has been sitting beyond the fuel stabilizer's recommended time period, or if the Engine does not start.

Troubleshooting

Problem	Possible Causes	Probable Solutions
Engine will not start	FUEL RELATED: - No fuel in tank or fuel valve closed. - No fuel flow. - Gasoline with more than 10% ethanol used. (E15, E20, E85, etc.) - Low quality or deteriorated, old gasoline. - Carburetor not primed. - Dirty fuel passageways. - Carburetor needle stuck. Fuel can be smelled in the air. - Too much fuel in chamber. This can be caused by the carburetor needle sticking. - Clogged Fuel Filter.	FUEL RELATED: - Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline and open fuel valve. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). - Move Fuel Selector Switch to desired fuel type. For LPG/Propane fuel, make sure valve on LPG/Propane tank is fully open. - Clean out ethanol rich gasoline from fuel system. Replace components damaged by ethanol. Use fresh 87+ octane stabilizer-treated unleaded gasoline only. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). - Use fresh 87+ octane stabilizer-treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). - Pull on Starter Handle to prime. - Clean out passageways using fuel additive. Heavy deposits may require further cleaning. Gently tap side of carburetor float chamber with screwdriver handle. - Turn Choke to RUN position. Remove spark plug and pull the start handle several times to air out the chamber. Reinstall spark plug and set Choke to START position. - Replace Fuel Filter.
	IGNITION (SPARK) RELATED: - Power Switch at OFF position. - Spark plug cap not connected securely. - Spark plug electrode wet or dirty. - Incorrect spark plug gap. - Spark plug cap broken. - Circuit breaker tripped (electric start models only). - Incorrect spark timing or faulty ignition system.	IGNITION (SPARK) RELATED: - Push Power Switch to ON position. - Connect spark plug cap properly. - Clean spark plug. - Correct spark plug gap. - Replace spark plug cap. - Reset circuit breaker. Check wiring and starter motor if breaker continues to trip. - Have qualified technician diagnose/repair ignition system.
	COMPRESSION RELATED: - Cylinder not lubricated. Problem after long storage periods. - Loose or broken spark plug. (Hissing noise will occur when trying to start.) - Loose cylinder head or damaged head gasket. (Hissing noise will occur when trying to start.) - Engine valves or tappets mis-adjusted or stuck.	COMPRESSION RELATED: - Pour tablespoon of oil into spark plug hole. Crank engine a few times and try to start again. - Tighten spark plug. If that does not work, replace spark plug. If problem persists, may have head gasket problem—see #3. - Tighten head. If that does not remedy problem, replace head gasket. - Have qualified technician adjust/repair valves and tappets.
	ENGINE OIL RELATED: - Low engine oil. - Engine is overfilled with oil. - Engine mounted on slope, triggering low oil shutdown.	ENGINE OIL RELATED: - Fill engine oil to proper level. Check engine oil before EVERY use. - Remove excess oil Fill engine oil to proper level. See Checking and Filling Engine Oil on page 17. - Operate engine on level surface. Check engine oil level.
	SPARK ARRESTOR RELATED: Spark Arrestor clogged with soot.	SPARK ARRESTOR RELATED: Clean and replace Spark Arrestor.



Follow all safety precautions whenever diagnosing or servicing the generator or engine.

Problem	Possible Causes	Probable Solutions
Engine will not start (continued)	ELECTRIC OR REMOTE START RELATED: 1. No battery or defective battery installed. 2. Engine Start/Stop Switch flashes red – Battery is low. 3. Electric start fuse (5A) is blown. 4. Stop/Start Remote Control is not paired with Generator. 5. Generator not picking up Stop/Start Remote Control signal consistently. 6. Engine not restarting remotely after CO shutdown event.	ELECTRIC OR REMOTE START RELATED: 1. Install a new battery. Refer to page 13. 2. Charge battery with external charger or start Generator manually and allow to run for 5 hours. 3. Replace fuse with similar size fuse. 4. Pair Remote Control to Generator. Refer to page 19. 5. Replace the Remote Control battery; press on Remote Button longer; stay within operational range of Remote. 6. After a CO shutdown event, the remote start capability will be disabled until the Engine has been first restarted non-remotely.
Engine misfires	1. Spark plug cap loose. 2. Incorrect spark plug gap or damaged spark plug. 3. Defective spark plug cap. 4. Old or low quality gasoline. 5. Incorrect compression.	1. Check cap and wire connections. 2. Re-gap or replace spark plug. 3. Replace spark plug cap. 4. Use only fresh 87+ octane stabilizer-treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). 5. Diagnose and repair compression. Use Engine will not start: COMPRESSION RELATED section.
Engine stops suddenly	1. Carbon Monoxide level high. Red light on Carbon Monoxide Sensor illuminates. 2. CO Sensor Alarm flashes yellow continually shortly after starting. 3. CO Sensor Alarm flashes yellow continually after longer period of operation. 4. Low oil shutdown. 5. Fuel tank empty or full of impure or low quality gasoline. 6. Faulty magneto. 7. Disconnected or improperly connected spark plug cap. 8. Unintentional shutdown signal sent from Stop/Start Remote Control.	1. Leave area immediately and allow area to ventilate thoroughly. Only operate generator outside. 2. Carbon monoxide sensor malfunction. Sensor needs service. Call 1-800-444-3353 as soon as possible. Do not use the Generator until the sensor is working properly. 3. Make sure to operate Generator within rated ambient temperature; maintain minimum 5 ft. clearance from all sides. 4. Fill engine oil to proper level. Check engine oil before EVERY use. 5. Fill fuel tank with fresh 87+ octane stabilizer treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). 6. Have qualified technician service magneto. 7. Secure spark plug cap. 8. Store the Remote Control in a safe location and away from children.
Engine stops when under heavy load	1. Dirty air filter 2. Engine running cold.	1. Clean element. 2. Allow engine to warm up prior to operating equipment.
Engine knocks	1. Old or low quality gasoline. 2. Engine overloaded. 3. Incorrect spark timing, deposit buildup, worn engine, or other mechanical problems.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). 2. Do not exceed equipment's load rating. 3. Have qualified technician diagnose and service engine.



Follow all safety precautions whenever diagnosing or servicing the generator or engine.

Problem	Possible Causes	Probable Solutions
Engine backfires	1. Impure or low quality gasoline. 2. Engine too cold. 3. Intake valve stuck or overheated engine. 4. Incorrect timing.	1. Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.). 2. Use cold weather fuel and oil additives to prevent backfiring. 3. Have qualified technician diagnose and service engine. 4. Check engine timing.
Attached device doesn't have power	1. Device not plugged in properly. 2. Circuit Breaker tripped. 3. Product needs service.	1. Turn off and unplug the device, then plug it back in again and turn on. 2. Turn off and unplug device, reset Circuit Breaker, plug in device and turn on. 3. Have product repaired.
Attached device begins to operate abnormally	1. Problem with device. 2. Rated load capacity exceeded.	1. Immediately unplug device. Have device repaired by a qualified technician, or replace device. 2. Lower the number of items plugged into the Generator to stay within the rated capacity, or use a more powerful generator.



Follow all safety precautions whenever diagnosing or servicing the generator or engine.

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LISTS AND ASSEMBLY DIAGRAMS IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Record Product's Date Code Here: _____

Note: If product has no date code, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 193175547743 when ordering parts.

Parts List

SAFETY

SETUP

OPERATION

MAINTENANCE

Part	Description	Qty
1	Hex Socket Flange Bolt - Small Series	4
2	Cylinder Head Cover Subassembly	1
3	Stop Engine Piece Subassembly	1
4	Gasket, Breath Groove	1
5	Hex Socket Flange Bolt - Small Series	1
6	Cylinder Head Cover Gasket	1
7	Rocker Subassembly, Valve	2
8	Rocker Shaft Subassembly	2
9	Hex Socket Flange Bolt - Small Series	1
10	Cylinder Head Bolt	4
11	Cylinder Head Subassembly	1
12	Spark Plug	1
13	Cylinder Head Gasket	1
14	Position Pin - Type A	2
15	Valve Rotator	2
16	Valve Lock Clamp	4
17	Valve Spring Seat	2
18	Valve Spring	2
19	Seal Guide	1
20	Valves Set	1
21	Piston Ring Assembly	1
22	Piston Pin Clip	2
23	Piston	1
24	Piston Pin	1
25	Connecting Rod	1
26	Crankcase Subassembly.	1
27	Starting Motor Assembly	1
28	Ignition Coil	1
29	Hex Socket Flange Bolt - Small Series	2
30	Breather Tube	1
31	Body Right Shield	1
32	Cylinder Head Cover Pin Limit Plate	1
33	Stud Bolt	2
34	Carburetor Insulator Gasket,	1
35	Carburetor Insulator Plate	1
36	Carburetor Seal Gasket	1
37	Carburetor Assembly	1
38	Fuel Strainer	1
39	Pipe Clamp	1
40	Air Cleaner Seal Gasket	1
41	Air Cleaner	1
42	Air Cleaner Element	1
43	Rubber Jacket	2
44	Fuel Tube	1
45	Hex Flange Nut	2
46	Oil Seal	1
47	Trigger Assembly	1
48	Hex Socket Flange Bolt - Small Series	2
49	Magneto Stator Subassembly	1
50	Hex Socket Flange Bolt - Small Series	3
51	Magneto Rotor Case Subassembly	1
52	Impeller	1
53	Starter Pulley	1
54	Hex Socket Flange Bolt - Small Series	4
55	Flywheel Nut	1
56	Wire Clip	2
57	Shroud	1
58	Hex Socket Flange Bolt - Small Series	4

Part	Description	Qty
59	Recoil Starter Assembly	1
60	Bolt and Washer Assembly	3
61	Starting Rope Guide Subassembly	1
62	Recoil Starter Cable Handle	1
63	Tension Disc	1
64	Magneto Wiring Clamp	1
65	Hex Socket Flange Bolt - Small Series	2
66	Flat Washer - Grade A	1
67	Fuel Tube Joint	1
68	Oil Drain Tube	1
69	Position Pin - Type A	2
70	Hex Socket Flange Bolt - Small Series	2
71	Deep Groove Ball Bearing - P53	1
72	Crankshaft Assembly	1
73	Deep Groove Ball Bearing - P53	1
74	Position Pin - Type A	2
75	Crankcase Gasket	1
76	Oil Dipstick Subassembly	1
77	Crankcase Cover	1
78	Hex Socket Flange Bolt - Small Series	6
79	Oil Seal	1
80	Hex Socket Flange Bolt - Small Series	2
81	Engine Oil Sensor	1
82	Hex Flange Nut	1
83	Camshaft Assembly	1
84	Valve Tappet	2
85	Valve Lifter	2
86	Stud Bolt (Bm=1.5d)	2
87	Shroud	1
88	Muffler Outer Cover Mounting Bracket	1
89	Hex Socket Flange Bolt - Small Series	5
90	Hex Socket Flange Bolt - Large Series	1
91	Impeller	1
92	Hex Socket Flange Bolt - Small Series	1
93	Exhaust Outlet Gasket	2
94	Muffler Assembly	1
95	Type 1 Nut	2
96	Muffler Bracket	1
97	Hex Socket Flange Bolt - Large Series	2
98	Shield Cover	1
99	Hex Socket Flange Bolt - Small Series	3
100	Air Duct	1
101	Air Duct	1
102	Small Spiral Narrow Band Collar - Type A	2
103	Cathode Wire	1
104	Anode Wire	1
105	End Plug	1
106	Seal Strip	1
107	Self-Tapping Screw	1
108	Hex Cylindrical Head Step Bolt	34
109	Clip Nut	28
110	Muffler Side Cover	1
111	Spring Clamp	8
112	Muffler Insulating Gasket	1
113	Hex Step Bolt	6
114	Muffler Outer Cover	1
115	Knob	4
116	Flat Washer	4

Part	Description	Qty
117	Split Washer	4
118	Left Access Door	1
119	Fuel Tank Rubber Sleeve	8
120	Left Housing	1
121	Handle Tube	2
122	Engine Frame Connecting Plate	2
123	Cross-Recessed Small Pan Head Screw, Spring Washer And Flat Washer Assembly	13
124	Hex Socket Flange Bolt - Small Series	24
125	Engine Frame	1
126	Battery Bracket	1
127	Engine Frame Connecting Plate	2
128	Engine Frame	1
129	Lock Handle Subassembly	1
130	Remote Controller	1
131	Hex Step Bolt	2
132	Voltage Regulator	1
133	One Part CO Sensor	1
134	Hexalobular Socket Pan Head Screw	2
135	Air Cleaner Support	1
136	Battery	1
137	Grounding	1
138	Crankcase Air Deflector	1
139	Inverter	1
140	Inverter Mounting Bracket	1
141	Inverter Mounting Bracket	1
142	Right Housing	1
143	Right Decorated Plate	1
144	Oil Dipstick Cover	1
145	Chain	1
146	Right Access Door	1
147	Pipe Clamp	2
148	Fuel Tube	1
149	Cable Mounting Bracket	1
150	Fuel Cock Assembly	1
151	Cross-Recessed Pan Head Screw	1
152	Steel Ball	1
153	Stopper Adjusting Spring	1
154	Switch Subassembly	1
155	Mounting Bracket	1
156	Cross-Recessed Tapping Screw	3

Part	Description	Qty
157	Fuel/Gas Switch	1
158	Gas Switch Subassembly	1
159	Rubber Jacket	1
160	Control Panel Wiring Harness	1
161	Panel Seat	1
162	Control Panel Subassembly	1
163	Knob	1
164	End Plug	1
165	Fuel Tank Cover	1
166	Chain Clip	1
167	Fuel Tank Cover Chain	1
168	Oil Hole Rubber Sleeve	1
169	Upper Cover	1
170	Opening, Oil Leverler View	1
171	Oil Level Assembly	1
172	Rubber Jacket	1
173	Fuel Strainer	1
174	Hex Socket Flange Bolt - Small Series	4
175	Flat Washer - Grade A	4
176	Bush	4
177	Fuel Tank Rubber Sleeve	4
178	Fuel Tank	1
179	Fuel Tank Oil Outlet Subassembly	1
180	Pipe Clamp	2
181	Fuel Steam Rubber Hose	1
182	Protective Rubber Sleeve	1
183	Hex Socket Head Cap Screw	20
184	Handle Tube Stop Plate	2
185	Handle Tube Assembly	1
186	Flat Washer - Grade A	2
187	Bottom Plate	1
188	Flange Nut	14
189	Engine Frame Left Cushion	2
190	Dynamic Left Support	1
191	Engine Frame Right Cushion	2
192	Dynamic Right Support	1
193	Hub Cover	4
194	Rear Wheel	2
195	Wheel Shaft	4
196	Flat Washer	4
197	Front Wheel	2

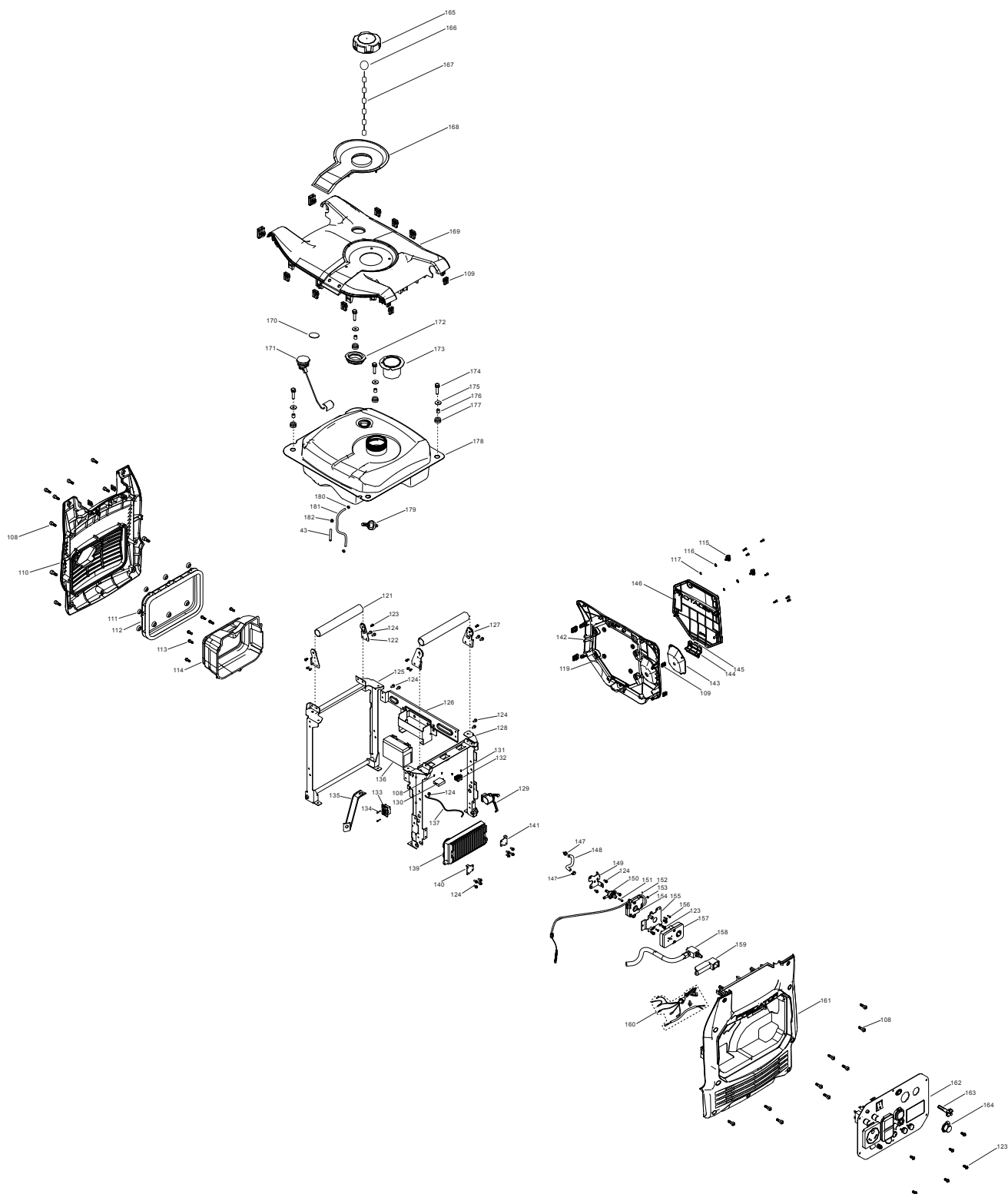
Assembly Diagram

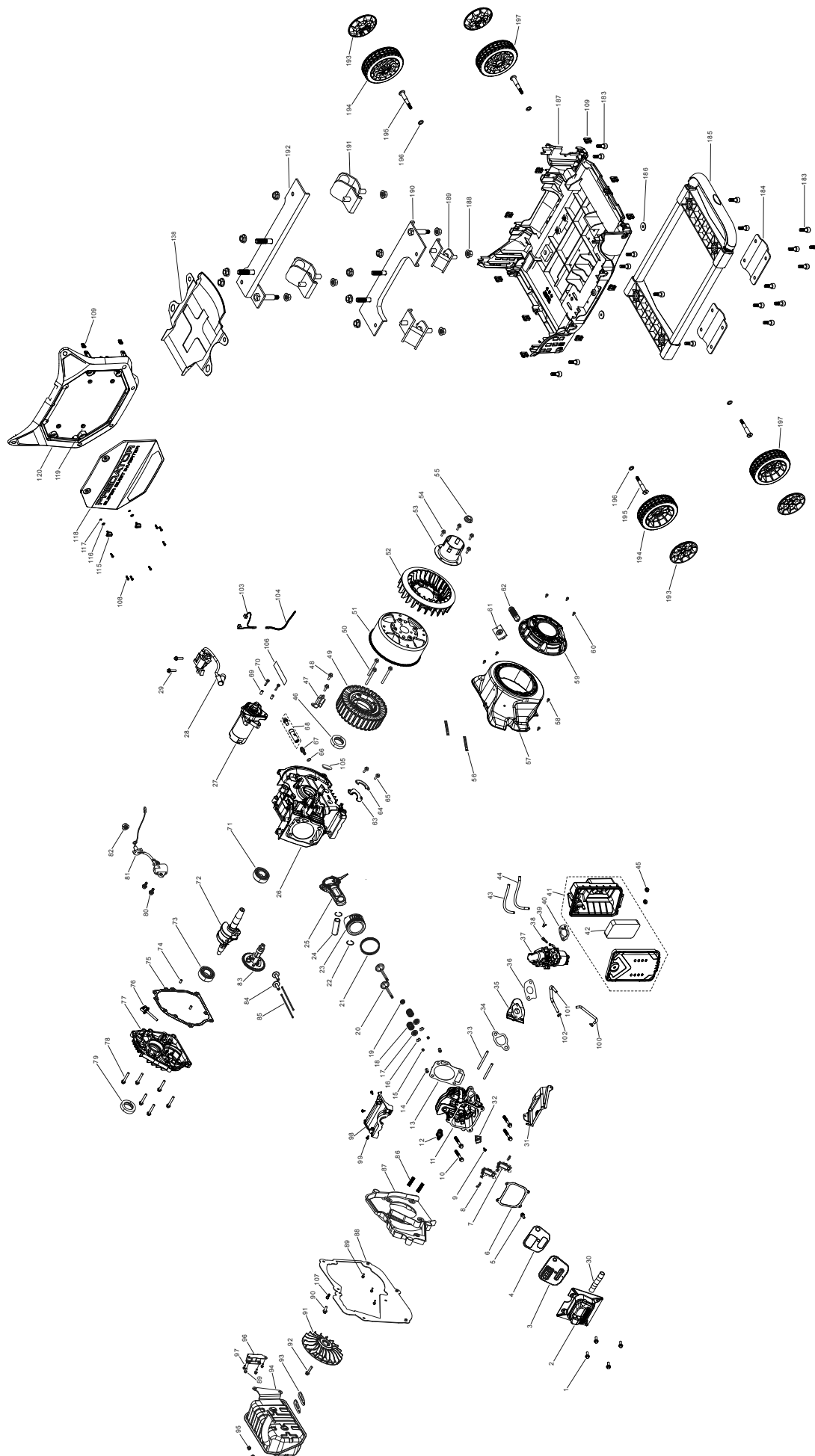
SAFETY

SETUP

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MAINTENANCE





Limited 90 Day Warranty (Retail)

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. This warranty is expressly in lieu of all other warranties, express or implied, including the warranties of merchantability and fitness, EXCEPT FOR THE EMISSIONS CONTROL SYSTEM WARRANTY BELOW.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. HFT also warrants that the emissions control system on your engine is designed, built, and equipped so that it conforms to the United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture.

Emissions Control System Warranty

Harbor Freight Tools (HFT) is pleased to explain the emissions control system warranty on your 2024 small nonroad spark-ignition engine and engine powered equipment. New equipment that uses small nonroad spark-ignition engine must be designed, built, and equipped to meet U.S. Environmental Protection Agency (EPA) regulations. HFT must warrant that the emissions control system on your small nonroad spark-ignition engine and engine powered equipment will be free from defects in material and workmanship for two (2) years, provided there has been no abuse, neglect, or improper maintenance of your small nonroad spark-ignition engine or engine powered equipment. HFT also warrants that the emissions control system on your engine is designed, built, and equipped so that it conforms to the United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture.

Your emissions control system may include parts such as: carburetor or fuel-injection system, the ignition system, catalytic converter, fuel lines, fuel tanks, fuel caps, valves, canisters, filters, hoses, belts, clamps, connectors, and other emission-related assemblies or components.

Where a warrantable condition exists, HFT will repair or replace, at our option, your engine at no cost to you, including diagnosis, parts and labor.

MANUFACTURER'S WARRANTY COVERAGE

This emissions control system is warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced by HFT.

OWNER'S WARRANTY RESPONSIBILITIES

As the small nonroad spark-ignition engine and engine powered equipment owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. HFT recommends that you retain all receipts covering maintenance on your small nonroad spark-ignition engine/equipment, but HFT cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the small nonroad spark-ignition engine and engine powered equipment owner, you should however be aware that HFT may deny you warranty coverage if your small nonroad spark-ignition engine or engine powered equipment or a part has failed due to abuse (including failure to follow the fuel use instructions contained in this manual), neglect, improper maintenance, or unapproved modifications.

You are responsible for presenting your small nonroad spark-ignition engine or engine powered equipment to HFT as soon as the problem exists. To obtain warranty repair or replacement, either: (a) contact HFT Product Support at 1-800-444-3353 or productsupport@harborfreight.com or (b) bring the small nonroad spark-ignition engine or engine powered equipment to your nearest Harbor Freight Tools retail store. The nearest Harbor Freight Tools retail store can be found on the internet at <https://www.harborfreight.com>. The warranty repairs or replacement should be completed in a reasonable amount of time, not to exceed 30 days.

If you have a question regarding your warranty coverage, you should contact HFT Product Support at 1-800-444-3353 or productsupport@harborfreight.com.

GENERAL EMISSIONS WARRANTY COVERAGE

- a) The warranty period begins on the date the engine or equipment is delivered to an ultimate purchaser. The warranty period is two years.
- b) HFT warrants to the ultimate purchaser and each subsequent owner that the engine is:
 1. Designed, built, and equipped so as to conform with the applicable United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture; and
 2. Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturer's application for certification for a period of two years.
- c) The warranty on emissions-related parts is as follows:
 1. Any warranted part that is not scheduled for replacement as required maintenance in the written instructions provided is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, it will be repaired or replaced by HFT. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.
 2. Any warranted part that is scheduled only for regular inspection in the written instructions is warranted for the warranty period stated above. A statement in the written instructions to the effect of "repair or replace as necessary" does not reduce the period of warranty coverage. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
 3. Any warranted part that is scheduled for replacement as required maintenance in the written instructions will be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part will be repaired or replaced by HFT. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
 4. At no charge to the owner, repair or replacement of any warranted part under the warranty will be performed at a retail store or by HFT shipping the product for repair.
 5. Notwithstanding the provisions herein, warranty services or repairs will be provided at all retail stores or by contacting HFT Product Support at 1-800-444-3353 or productsupport@harborfreight.com.
 6. The owner will not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a retail store.
 7. HFT is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.
 8. Throughout the engine's and emission control system's warranty period stated above, HFT will maintain a supply of warranted parts sufficient to meet the expected demand for such parts and will obtain additional parts if that supply is exhausted.
 9. Any replacement part may be used in the performance of any warranty maintenance or repairs and will be provided without charge to the owner. Manufacturer-approved replacement parts that do not increase emissions will be used in the performance of any warranty maintenance or repairs and will be provided without charge to the owner. Such use will not reduce the warranty obligations of HFT.
 10. Add-on or modified parts that are not exempted by the U.S. Environmental Protection Agency (EPA) may not be used. The use of any non-exempted add-on or modified parts will be grounds for disallowing a warranty claim. HFT is not liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.
 11. HFT will provide any documents that describe its warranty procedures or policies upon request of the Executive Officer.

d) Emission Warranty Parts List.

1. Fuel Metering System
 - a. Carburetor and its internal parts (and/or pressure regulator or fuel injection system).
 - b. Fuel tank.
 - c. Cold start enrichment system.
 - d. Air/fuel ratio feedback and control system.
2. Air Induction System
 - a. Controlled hot air intake system.
 - b. Intake manifold.
 - c. Air filter.
3. Ignition System
 - a. Spark plugs.
 - b. Magneto ignition system.
 - c. Spark advance/retard system.
4. Catalyst System (if so equipped)
 - a. Exhaust pipe stud/exhaust manifold.
 - b. Thermal reactor.
 - c. Catalytic converter (if so equipped).
5. Particulate Controls
 - a. Traps, filters, precipitators, and any other device used to capture particulate emissions.
6. Miscellaneous Items Used in Above Systems
 - a. Vacuum, temperature and time sensitive valves and switches.
 - b. Hoses, belts, connectors, and assemblies.
7. Evaporative Emission Control System
 - a. Fuel tank.
 - b. Fuel caps, valves, canisters, filters, vapor hoses, clamps, connectors, belts, and assemblies.
8. Air Injection System (if so equipped)
 - a. Air pump or pulse valve.
 - b. Valves affecting distribution of flow.
 - c. Distribution manifold.

HFT provides with each product written instructions for the maintenance and use of the product by the owner.

SAFETY

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MAINTENANCE

PREDATOR[®]

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