

Drill Press Jig

Model 92046

Safety Precautions and Instructions



TO PREVENT SERIOUS INJURY, READ AND UNDERSTAND ALL WARNINGS AND INSTRUCTIONS BEFORE USE.

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WARNING

- 1. Always wear ANSI approved safety goggles during use.**
- 2. Read and adhere to all warnings, operation instructions, and safety precautions outlined in this instruction sheet and those outlined in the owner's manual for the press that this item is to be used with.**
- 3. Before every use, check for any broken parts or mounting fixtures, and any other condition that may affect proper operation.** Any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function.
- 4. Do not use this jig if under the influence of alcohol or drugs.** Read warning labels if taking prescription medicine to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not use this tool.
- 5. Stay alert.** Watch what you are doing, use common sense. Do not use this tool if you are tired.

The warnings, cautions, and instructions discussed in this instruction sheet cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this set, but must be supplied by the operator.

SAVE THIS INSTRUCTION SHEET.

**Operation
Instruction on Back.**

Operation Instructions

1. Firmly secure the jig to the table of the drill press. The manner of this will vary; carefully follow the instructions provided with the drill press for attaching such accessories. If such instructions are unavailable, consult a qualified technician for proper procedures.

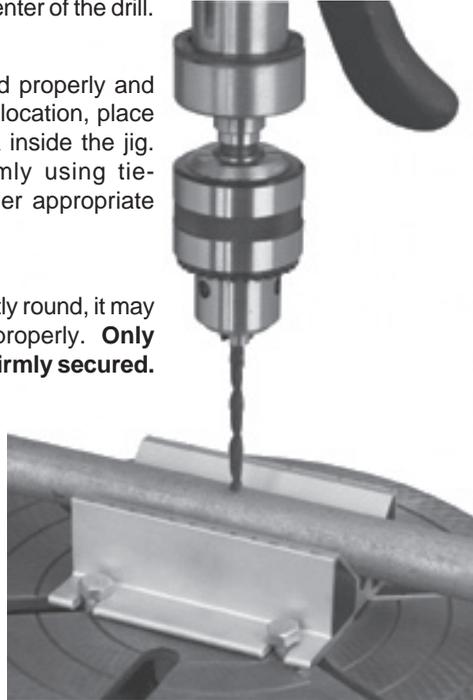
2. Make sure that the jig is centered directly underneath the center of the drill.

Note: Drill press not included.

3. After the jig is mounted properly and securely in the correct location, place a round piece of stock inside the jig. Secure the stock firmly using tie-downs, clamps, or other appropriate means.

Note: If the stock is not perfectly round, it may not seat inside the jig properly. **Only work on stock that is firmly secured.**

4. Following the instructions provided with the drill press, drill a hole into the stock to the chosen depth, being careful not to drill into the jig.



5. Remove the work-piece from the jig.

6. Remove the jig if it is not to be used for the next project.

ITEM 92046