

Owner's Manual & Safety Instructions

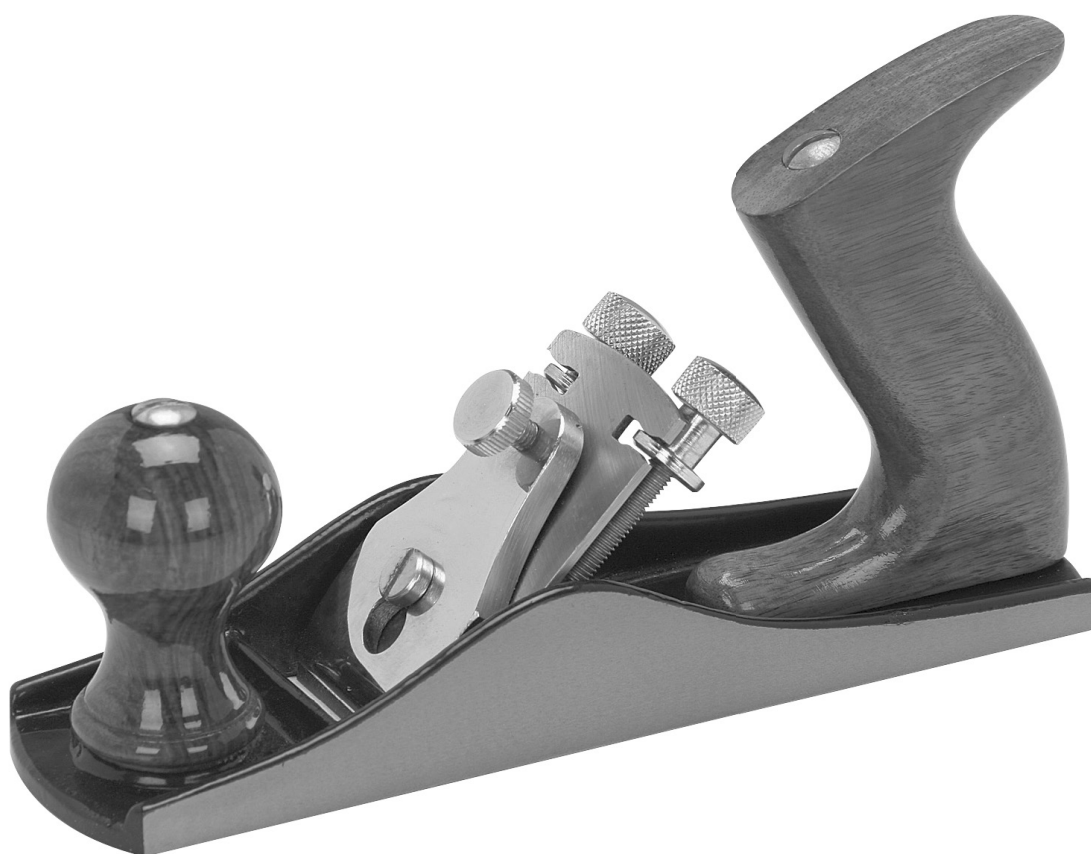
Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

23d



97544

NO. 33 BENCH PLANE



Visit our website at: <http://www.harborfreight.com>
Email our technical support at: productsupport@harborfreight.com

When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-888-866-5797 as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools. Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included.

⚠ WARNING

Read this material before using this product.
Failure to do so can result in serious injury.
SAVE THIS MANUAL.

Specifications

Blade Width	1-3/4"
Blade Angle	23°

IMPORTANT SAFETY INFORMATION

1. Secure workpiece with clamps.
2. Properly assemble plane before use.
3. Sharp blade; avoid contact during set up and use.
4. Wear ANSI-approved safety goggles and heavy duty work gloves during set up and use.
5. Keep work area clean.
6. Observe work area conditions. Do not use tools in damp or wet locations. Do not expose to rain. Keep work area well lighted.
7. Dress properly. Do not wear loose clothing or jewelry. Protective, electrically nonconductive clothes and non-skid footwear are recommended when working. Wear restrictive hair covering to contain long hair.
8. Stay alert. Watch what you are doing, use common sense. Do not operate any tool when you are tired.
9. Take caution as some woods contain preservatives such as copper chromium arsenate (CCA) which can be toxic. When working with this type of wood, extra care should be taken to avoid inhalation and minimize skin contact.
10. Do not overreach. Keep proper footing and balance at all times.
11. This product is not a toy. Do not allow children to play with or near this item.
12. Use as intended only.
13. Inspect before use; do not use if parts are loose or damaged.
14. Store idle equipment. When not in use, tools must be stored in a dry location to inhibit rust. Always lock up tools and keep out of reach of children.
15. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.



Operation



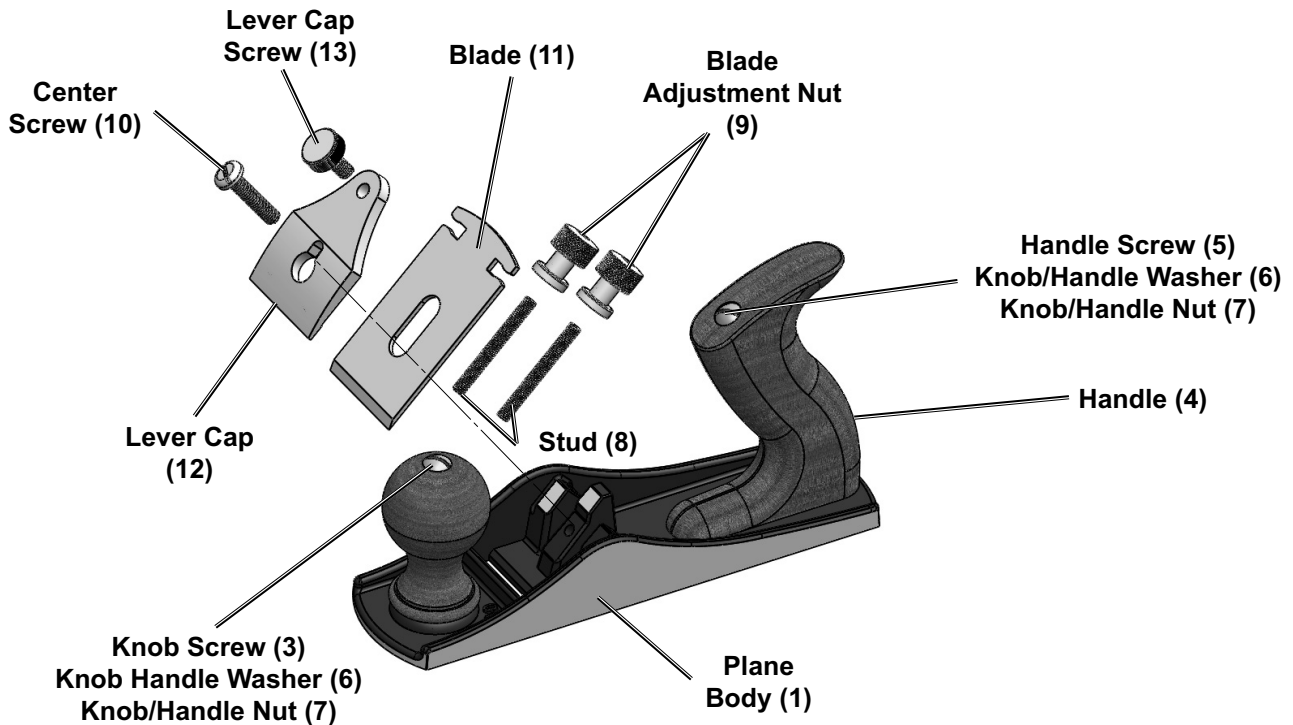
Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this document including all text under subheadings therein before set up or use of this product.

1. To remove the Blade (11), Loosen the Lever Cap Screw (13), slide the Lever Cap (12) up and off the Plane.
2. Remove the Blade from the Plane, the Blade can now be sharpened.
3. To install the Blade, position it over the Center Screw (10) and align the Blade with the bottom opening of the Plane Body (1). Align the Lever Cap opening with the Center Screw and place it over the Blade. Slide Lever Cap downward to engage Center Screw, then replace the Lever Cap Screw and tighten.
4. To make adjustments to Plane depth, or side to side, loosen the Lever Cap Screw and tighten or loosen the Blade Adjustment Nuts (9), then re-tighten Lever Cap Screw.

Note: If the Blade is tilted too far to one side, scratching and gouges can occur on the workpiece.

5. Use the plane on a scrap piece of wood after sharpening and adjusting to ensure it is working properly.
6. Make sure the workpiece is securely fastened down.
7. Do not force the Plane or press down on it. Cut wood by moving the Plane forward, taking off a little wood at a time. If the Plane does not move forward easily, adjust the Blade farther back into the Plane Body as explained in step 4.

Note: If the Blade isn't planing properly, adjust the Blade depth, or adjust Blade left to right. If the Plane does not cut easily, inspect the Blade edge for dulling or damage, sharpen the blade if needed.



General Tool Maintenance

1. During periods of storage, coat the bare metal surfaces with light oil to inhibit rust.
2. This product should be assembled and stored in a dry area.

Sharpening The Cutting Blade

1. Use an abrasive stone that is lubricated with light oil or paraffin.
2. While wearing work gloves, use two hands, one to grip the cutting blade to maintain the angle. The other hand should exert an even pressure just above the cutting edge.
3. Move the cutting blade along the abrasive stone in a figure-eight motion. Begin on the coarse side of the stone and finish sanding on the fine side. Always keep the blade at the same angle while sharpening.
4. After sharpening the blade there may be a ragged burr on the cutting edge of the blade.
5. Remove this burr by gently rubbing the flat side of the blade on a fine abrasive stone.

PLEASE READ THE FOLLOWING CAREFULLY

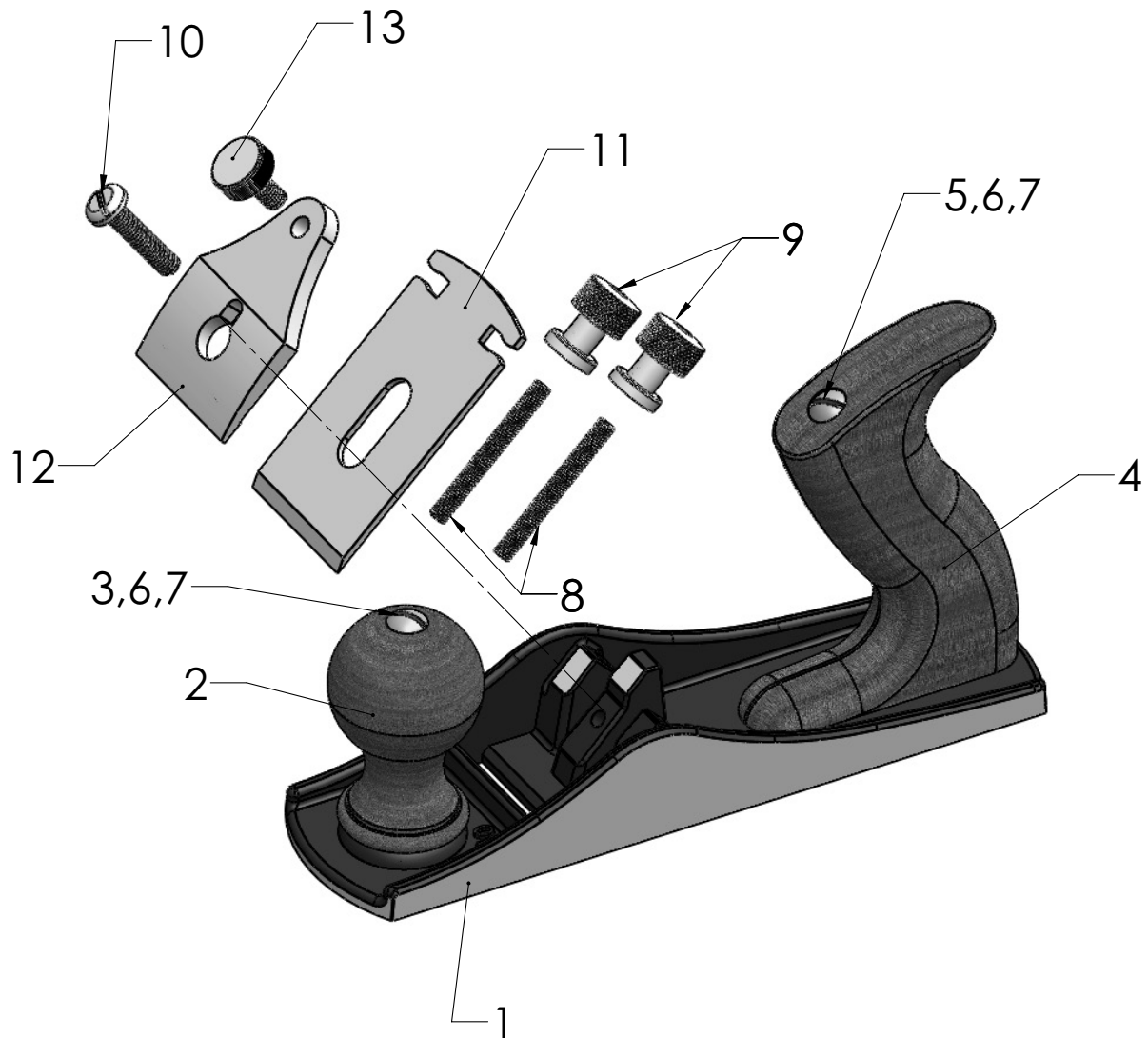
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Parts List and Diagram

Part	Description	Qty
1	Plane Body	1
2	Knob	1
3	Knob Screw	1
4	Handle	1
5	Handle Screw	2
6	Knob/Handle Washer	2
7	Knob/Handle Nut	2

Part	Description	Qty
8	Stud	2
9	Blade Adjustment Nut	2
10	Center Screw	1
11	Blade	1
12	Lever Cap	1
13	Lever Cap Screw	1



Record Serial Number Here:

Note: If product has no serial number, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Refer to UPC 193175495266.



Limited 90 Day Warranty

Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.



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