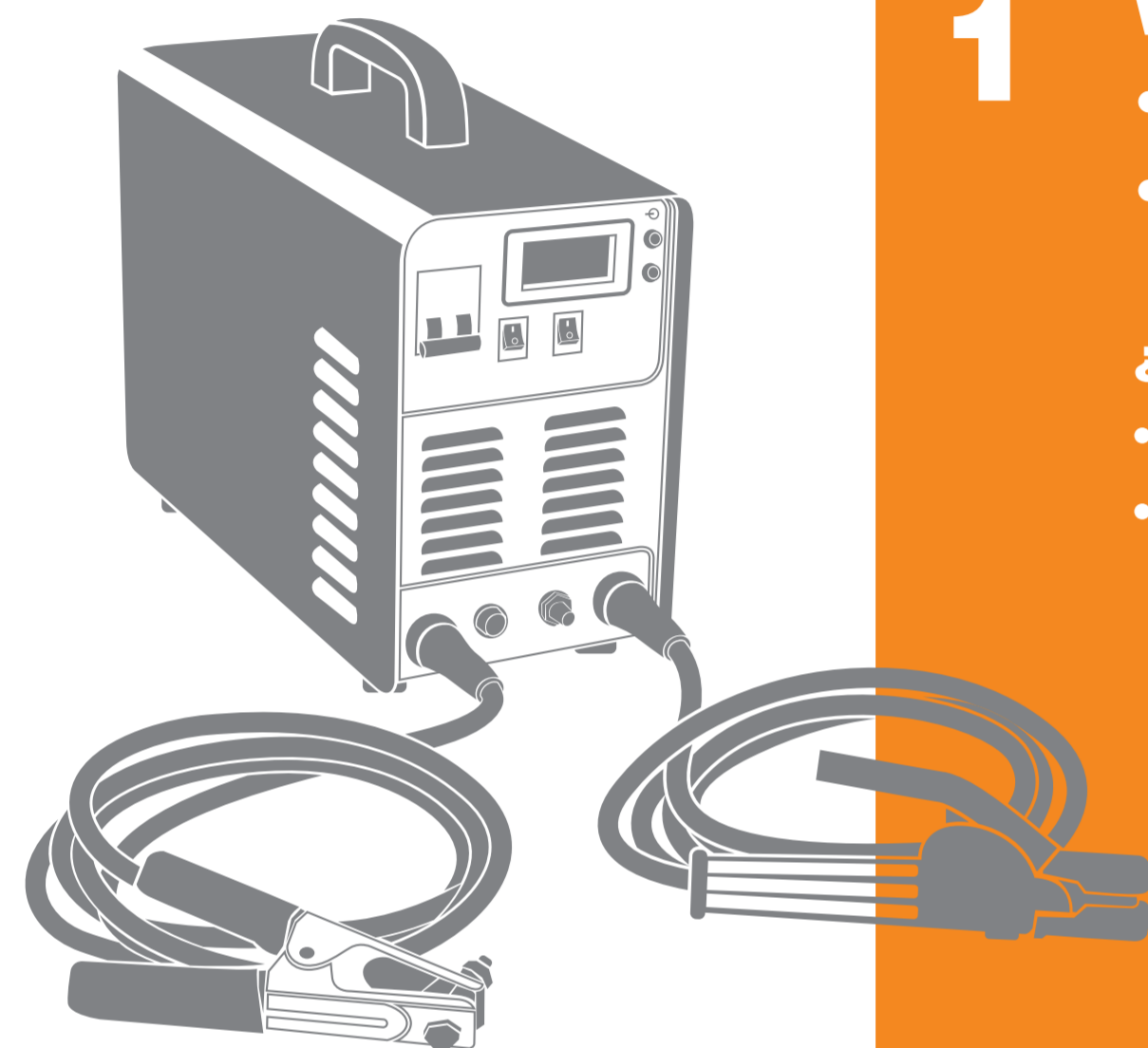


How to choose a

WELDER

Cómo elegir un soldador



IMPORTANT!
Identify your **VOLTAGE CAPABILITIES.**
Are you using 120 Volt or 240 Volt?

1 WHERE are you welding?

- **GAS** for Indoors
- **NO-GAS** for Outdoors

¿DÓNDE está soldado?

- **GAS** para interiores
- **SIN GAS** para exteriores

2 Identify the **TYPE OF MATERIAL** you will be welding

Identifique el **TIPO DE MATERIAL** que soldará

3 Identify the **THICKNESS OF MATERIAL** you will be welding

Identifique el **GROSOR DEL MATERIAL** que soldará

4 Thickness determines the **AMPS** you will require

El grosor determina los **AMPERIOS** que requerirá

5 Type of **WELDING MATERIAL** you will use

Tipo del **MATERIAL DE SOLDAR** usará

* Check your items and materials for exact requirements. The chart should be used as a general guide.



FLUX WELDING
SOLDADURA FLUX



MIG WELDING
SOLDADURA MIG



ARC WELDING
SOLDADURA POR ARCO



TIG WELDING
SOLDADURA TIG

NO GAS / OUTDOOR
SIN GAS PARA EXTERIORES



Vehicle Repairs



Structural Components



Maintenance & Repair

GAS / INDOOR
GAS PARA INTERIORES



Vehicle Repair



Maintenance & Repair



Construction

NO GAS / OUTDOOR
SIN GAS PARA EXTERIORES



Farm, Ranch Repairs



Maintenance & Repair



Construction



Structural Components

GAS / INDOOR
GAS PARA INTERIORES



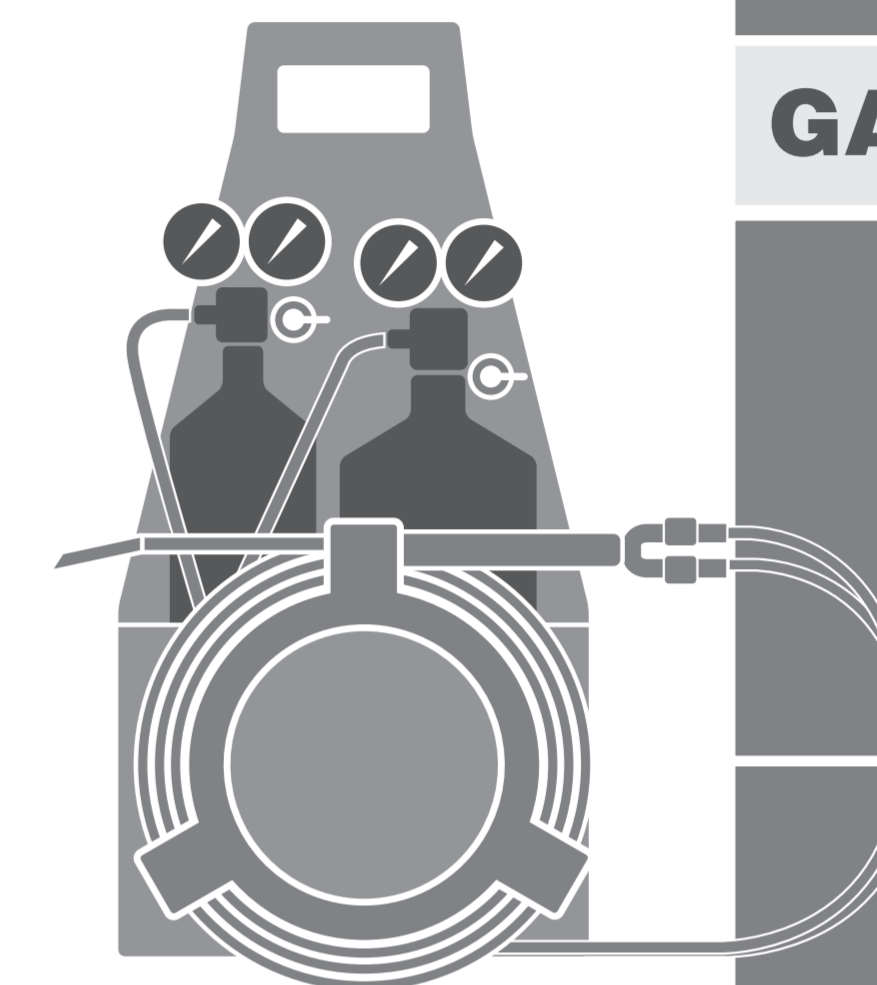
Vehicle Repair



Metal Artwork



Maintenance & Repair



OXYGEN ACETYLENE WELDING

GAS/ INDOOR • OUTDOOR
PARA INTERIORES • EXTERIORES

WELDING

Steel
Cast Iron

BRAZING

CUTTING

HEATING

NO ELECTRICITY NEEDED

FILLER MATERIALS

Stainless Steel Steel

Stainless Steel Steel

Stainless Steel Cast Iron Steel

Stainless Steel Copper • Titanium Brass • Steel

Thickness:
18 Gauge to 5/16"

Thickness:
22 Gauge to 5/16"

Thickness:
1/16" & UP

Thickness:
22 Gauge to 3/16"

60-120 Amp

30-180 Amp

10-225 Amp

10-165 Amp



FLUX-CORED WIRE



SOLID MIG WIRE



ELECTRODES



STICK AND TUNGSTEN ELECTRODES & FILLER MATERIALS