How to choose a WELDER
Cómo elegir un soldador

1. **WHERE are you welding?**
   - GAS for Indoors
   - NO-GAS for Outdoors
   - ¿DÓNDE está soldado?
   - GAS para interiores
   - SIN GAS para exteriores

2. **Identify the TYPE OF MATERIAL you will be welding**
   - Stainless Steel
   - Steel
   - CAST IRON
   - TITANIUM
   - COPPER
   - BRASS / STEEL

3. **Identify the THICKNESS OF MATERIAL you will be welding**
   - Thickness: 18 Gauge to 5/16”
   - Thickness: 22 Gauge to 5/16”
   - Thickness: 1/16” & UP

4. **Thickness determines the AMPS you will require**
   - Thickness: 18 Gauge to 5/16” - 60-120 Amp
   - Thickness: 22 Gauge to 5/16” - 30-180 Amp
   - Thickness: 1/16” & UP - 10-225 Amp

5. **Type of WELDING MATERIAL you will use**
   - FLUX-CORED WIRE
   - SOLID MIG WIRE
   - ELECTRODES & FILLER MATERIALS

*Check your items and materials for exact requirements. The chart should be used as a general guide.*